

HGM9510

GENSET PARALLEL (WITH GENSET) CONTROLLER

USER MANUAL





SmartGen众智 Chinese trademark

SmartGen English trademark

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Date	Version	Contents		
2013-02-18	1.0	Original release.		
2013-08-06 1.1		Modify the outside drawing and the main display description; Modify some parameters' default value; Add the description of		
2010 00 00	1.1	"Power Management Mode" and "Load Shedding Control".		
2016 11 02	1.0	1. Add timer setting of gas gen-set.		
2016-11-03 1.2		2. Add functions of input ports and output ports.		
2020-05-29	1.3	Fix a translation of characteristic.		
2021-03-25	1.4	Modify the parameter errors and optimize other problems.		
2021 04 09	1.5	Modify the terminal 34, 35 description in Terminal Connection		
2021-04-08	1.5	Description Table.		
		1. Modify the description of GOV and AVR voltage range SW2 ir		
2022-02-08	1.6	parameter setting contents and scopes table;		
		2. Modify company logo.		

Table 1 Version History



This manual is suitable for HGM9510 parallel controller only.

Table 2 Notation Clarification

Sign	Instruction
A NOTE	Highlights an essential element of a procedure to ensure correctness.
ACAUTION!	Indicates a procedure or practice, which, if not strictly observed, could result in damage or destruction of equipment.
WARNING!	Indicates a procedure or practice, which could result in injury to personnel or loss of life if not followed correctly.

HGM9510 Genset Parallel Controller User Manual



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1 OVERVIEW

HGM9510 controller is designed for manual/auto parallel system generators with similar or different capacity. Additionally, it is suitable for single unit constant power output and mains paralleling. It allows automatic start/stop, parallel running, data measurement, alarm protection as well as remote control, remote measurement and remote communication function. It fits with LCD display, optional Chinese, English and other languages interface, and it is reliable and easy to use.

Utilizing the GOV (Engine Speed Governor) and AVR (Automatic Voltage Regulator) control function, the controller is able to synchronize and share load automatically; it can be used to parallel with other HGM9510 controller.

HGM9510 controller also monitors the engine, indicating the operational status and fault conditions accurately. When abnormal condition occurs, it splits bus and shuts down the genset, simultaneously the exact failure mode information is indicated by the LCD display on the front panel. SAE J1939 interface enables the controller to communicate with various ECU (ENGINE CONTROL UNIT) which fitted with J1939 interface.

The powerful 32-bit microprocessor contained within the module allows for precision parameters measuring, fixed value adjustment, time setting and set value adjusting and etc. Majority parameters can be configured from front panel, and all parameters can be configured by USB interface (or RS485) to adjust via PC. It can be widely used in all types of automatic gen-set control system with compact structure, advanced circuits, simple connections and high reliability.

2 MODULE COMPARISON

	ltem	HGM 9210	HGM 9220	HGM 9310	HGM 9320	HGM 9410	HGM 9420	HGM 9610	HGM 9620	HGM 9510	HGM 9520
1.00	Dimension	3.7"					4.3"				
LCD	Pixel			132	x 64			480 x 272			
AMF			•		•		•		•		•
BUS Mo	onitoring									•	
Parallel	Connection									•	•
Expans	ion Module							•	•		
Input Po	ort	7	7	7	7	7	7	8	8	7	8
Output	Port	8	8	8	8	8	8	8	8	8	8
Sensor	Number	5	5	5	5	5	5	5	5	5	5
Neutral	Neutral (Earth)							•			
Current	Current										
Schedu	le Function	•	•	•	•	•	•	•	•	•	•
ETHER	NET							•	•		
RS485				•	•	•	•	•	•	٠	•
GSM				•	•	•	•	•	•		
J1939						•	•	•	•	٠	•
USB		•	•	•	•	•	•	•	•	٠	•
LINK		•	•								
Real-time Clock		•	•	•	•	•	•	•	•	•	•
Event L	og	•	•	•	•	•	•	•	•	٠	•
Micro SD Card								•	•		

Table 3 Module Comparison

ANOTE:

1) Two of the outputs are fixed: start output and fuel output.

2) HGM9510's analog sensors are composed by 3 fixed sensors (temperature, pressure, level) and 2 configurable sensors.

ANOTE: The features of HGM9210/HGM9220/HGM9310/HGM9320/HGM9410/HGM9420/HGM9520/HGM9610/

HGM9620 controllers mentioned in this document may change, please check the corresponding user manual for accurate information.

3 PERFORMANCE AND CHARACTERISTICS

- With ARM-based 32-bit SCM, high integration of hardware and more reliable;
- 480x272 LCD with backlight, multilingual interface (including English, Chinese or other languages) which can be chosen at the site, making commissioning convenient for factory personnel;
- Improved LCD wear-resistance and scratch resistance due to hard screen acrylic;
- Silicon panel and pushbuttons for better operation in high/low temperature environment;
- RS485 communication port enables remote control, remote measuring, remote communication via ModBus protocol;
- Fitted with CANBUS port and can communicate with J1939 genset. Not only can you monitor frequently-used data (such as water temperature, oil pressure, engine speed, fuel consumption and so on) of ECU machine, but also control start, stop, raising speed and speed droop via CANBUS port;
- Suitable for 3-phase 4-wire, 3-phase 3-wire, single phase 2-wire, and 2-phase 3-wire systems with voltage 120/240V and frequency 50/60Hz;
- Collects and shows 3-phase voltage, current, power parameter and frequency of Bus/Gens;
- For Bus, controller has loss of phase and reverse phase sequence detection functions; For generator, controller has over voltage, under voltage, over frequency, under frequency, over current, over power, reverse power, loss of phase, reverse phase sequence detection functions;
- Synchronization parameters: Voltage Difference Between Bus and Gens, Frequency Difference Between Bus and Gens, Phase Difference Between Bus and Gens;
- Multiple running modes in auto state: with load running, off load running, demand parallel running;
- Ramp on and ramp off function;
- 3 fixed sensors (temperature, oil pressure and liquid level);
- 2 configurable sensors can be set as sensor of temperature, oil pressure or fuel level;
- More kinds of curves of temperature, oil pressure, fuel level can be used directly and users can define the sensor curves by themselves;
- Precision measure and display parameters about Engine,

Oil pressure (OP) **kPa/psi/bar(unit)** all be displayed

- Fuel level (FL)% (unit)
- Speed (SPD) r/min (unit)

Battery Voltage (VB) V (unit)

Charger Voltage (VD) V (unit)

Hour count (HC) can accumulate Max. 65535 hours

- Start times can accumulate Max. 65535 times
- Protection: automatic start/stop of the gen-set, ATS (Auto Transfer Switch) control with perfect fault indication and protection function;

- All output ports are relay output;
- Parameter setting: parameters can be modified and stored in internal EEPROM memory and cannot be lost even in case of power outage; most of them can be adjusted using front panel of the controller and all of them can be modified using PC via USB or RS485 ports;
- Multiple crank disconnect conditions (speed sensor, oil pressure, generator frequency) are optional;
- Widely power supply range DC(8~35)V, suitable to different starting battery voltage environment;
- Event log, real-time clock, scheduled start & stop generator (can be set as start genset once a day/week/month whether with load or not);
- Accumulative total run time and total electric energy of A and B. Users can reset it as 0 and re-accumulate the value which make convenience to users to count the total value as their wish.
- Can control engine heater, cooler and fuel pump.
- With maintenance function. Actions (warning, trip and stop, shutdown) can be set when maintenance time out;
- All parameters used digital adjustment, instead of conventional analog modulation with normal potentiometer, more reliable and stable;
- IP55 protection level can be achieved with the help of rubber-ring gasket between shell and control panel;
- Metal fixing clips enable perfect in high temperature environment;
- Modular design, self-extinguishing ABS plastic shell, pluggable terminal, built-in mounting ,compact structure with easy installation.

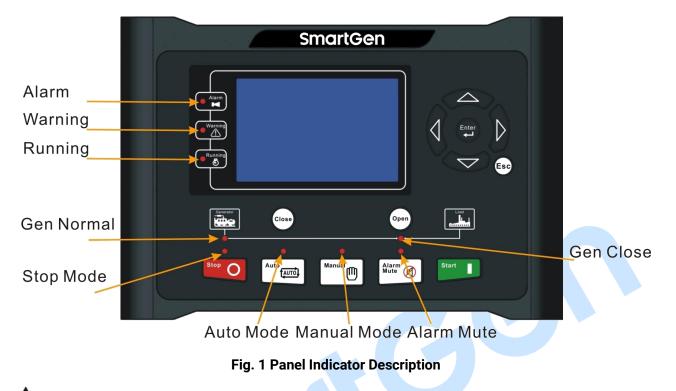
4 SPECIFICATION

Table 4 Technical Parameters

Parameter	Details			
Working Voltage	DC8. 0V to 35. 0V, uninterruptible power supply			
Overall Consumption	<4W (Standby mode: ≤2W)			
AC Input:				
3 Phase 4 Wire	AC 15V - 360V (ph-N)			
3 Phase 3 Wire	AC 30V - 620V (ph- ph)			
Single Phase 2 Wire	AC 15V - 360V (ph-N)			
2 Phase 3 Wire	AC 15V - 360V (ph-N)			
Alternator Frequency	50Hz/60Hz			
Speed Sensor Voltage	1. 0V to 24V (RMS)			
Speed Sensor Frequency	Maximum 10,000Hz			
Start Relay Output	16A DC28V power supply output			
Fuel Relay Output	16A DC28V power supply output			
Flexible Relay Output 1	7A DC28V power supply output			
Flexible Relay Output 2	7A DC28V power supply output			
Flexible Relay Output 3	7A DC28V power supply output			
Flexible Relay Output 4	7A 250VAC passive output			
Flexible Relay Output 5	7A 250VAC passive output			
Flexible Relay Output 6	7A 250VAC passive output			
Case Dimensions	266mm x 182mm x 45mm			
Panel Cutout	214mm x 160mm			
CT Secondary Current	Rated 5A			
Working Temperature	(-25~+70)°C			
Working Humidity	(20~93)%RH			
Storage Temperature	(-25~+70)°C			
Protection Level	IP55 Gasket			
	Apply AC2.2kV voltage between high voltage terminal and low			
Insulation Intensity	voltage terminal; The leakage current is not more than 3mA within			
	1min.			
Weight	0.95kg			

5 OPERATION

5.1 INDICATORS



ANOTE: Selected light indicators description:

Table 5 Warning and Alarm indicators

Alarm Type	Warning Indicator	Alarm Indicator		
Warning	Slow flashing	Slow flashing		
Trip Alarm	Slow flashing	Slow flashing		
Shutdown Alarm	Off	Fast flashing		
Trip and Stop Alarm	Off	Fast flashing		

Running indicator: illuminated from crank disconnect to ETS while off during other periods.

Generator normal indicator: It is light on when generator is normal; flashing when generator state is abnormal; off when there is no generator power.

5.2 KEY FUNCTION DESCRIPTION

Table 6 Key Function Description

lcon	Button	Description
Stop O	Stop	Stop running generator in Auto/Manual mode; Lamp test (press at least 3 seconds); Reset alarm in stop mode; During stopping process, press this button again to stop generator immediately.
Start	Start	Start genset in Manual mode.
Manual	Manual Mode	Press this key and controller enters in Manual mode.
Auto	Auto Mode	Press this key and controller enters in Auto mode.
Alarm Mute	Mute/Reset Alarm	Alarming sound off; If trip alarm occurs, pressing the button at least 3 seconds can reset this alarm.
Close	Close	Close breaker in manual mode.
Open	Open	Open breaker in manual mode.
	Up/Increase	 Screen scroll; Up cursor and increase value in setting menu.
	Down/Decrease	 Screen scroll; Down cursor and decrease value in setting menu.
1	Left	1) Page scroll; 2) Left move cursor in setting menu.
	Right	1) Page scroll; 2) Right move cursor in setting menu.
Enter	Set/Confirm	Select viewing area.
Esc	Exit	 Return to main menu; Return to previous menu in setting menu.
ANOTE: Press	and Start simu	Itaneously in manual mode will force generator to crank. Successful start

will not be judged according to crank disconnect conditions, operator will have to crank the starter motor manually; when

operator decides that the engine has fired, he/she should release the button and start output will be deactivated, safety on delay will be initiated.

ACAUTION: Default password is "00318", user can change it in case of others change the advanced parameters setting. Please clearly remember the password after changing. If you forget it, please contact SmartGen services and send all information in the controller page of "**ABOUT**" to us.

5.3 LCD DISPLAY

5.3.1 MAIN DISPLAY

Main screen show pages; use \checkmark to scroll the pages and \checkmark to scroll the screen.

★ Main Screen, including as below,

Gen: voltage, frequency, current, active power, reactive power;

Bus: voltage, frequency;

Engine: speed, temperature, oil pressure;

Some status.

★Status, including as below,

Status of genset and ATS.

★Engine, including as below,

Engine speed, engine temperature, engine oil pressure, fuel level, flexible sensor 1, flexible sensor 2, battery voltage, charger voltage, engine accumulated run, accumulated start times.

NOTE: If connected with J1939 engine via CANBUS port, this page also includes: coolant pressure, coolant level, fuel temperature, fuel pressure, inlet temperature, exhaust temperature, turbo pressure, total fuel consumption and so on. (Different engine with different parameters).

★Generator, including as below,

Phase voltage, line voltage, frequency, phase sequence, current, each phase and total active power (positive and negative), each phase and total reactive power (positive and negative), each phase and total apparent power, each phase and average power factor (positive and negative), accumulated energy (**kWh**, **kVarh**, **kVAh**), multi power, earth current, unbalanced current.

ANOTE: Power factor shows as following,

	2
COS < 0L	COS > 0L
COS < 0C	COS > 0C

Remark: P stands for active power; Q stands for reactive power.

Power Factor	Conditions	Active Power	Reactive Power	Remark
COS>0L	P>0,Q>0	Input	Input	Load is inductive resistance.
COS>0C	P>0,Q<0	Input	Output	Load is capacitance resistance.
COS<0L	P<0,Q>0	Output	Input	Load is equal to one under excitation generator.
COS<0C	P<0,Q<0	Output	Output	Load is equal to one over excitation generator.

- 1. Input active power, generator sends electricity to load.
- 2. Output active power, load supplies electricity to generator.
- 3. Input reactive power, generator sends reactive power to load.
- 4. Output reactive power, load sends reactive power to generator.
- **★Bus**, including as below,

Phase voltage, line voltage, frequency, phase sequence.

★Sync, including as below,

Volt difference, freq. difference, phase difference, active power percentage, target active power percentage, reactive power percentage, active power percentage, GOV percentage, AVR percentage and MSC status.

★Alarm:

ANOTE: For ECU alarms and shutdown alarms, if the alarm information is displayed, check engine according to it, otherwise, please check the engine manual according to SPN alarm code.

★Event log

Make records about all start/stop events (shutdown alarm, trip and stop alarm, manual/auto start or stop) and the real time when alarm occurs.

★Others, including,

Time and date, maintenance due, input/output ports status.

★About, including,

Issue time of software and hardware version, product PD number.

5.3.2 USER MENU AND PARAMETERS SETTING MENU



key for more than 3s to enter into user manual.

Parameter

After entering the correct password (factory default password is 00318) you can enter parameter settings screen.

Language

Selectable Chinese, English and others (default: Espanol)

• Commissioning

On load, off load or custom commissioning can be chosen. Custom commissioning can configure on load or not during commissioning, when to commissioning and select the mode after commissioning (manual mode, auto mode and stop mode).

• Clear users' accumulation

Can clear total run time A and B, total electric energy A and B.

Parameter setting including as following,

- Timer settings
- Engine settings
- Generator settings
- Load settings
- Breaker settings
- Analog sensor settings
- Input port settings
- Output port settings
- Module settings
- Scheduling and maintenance settings
- Synchronization settings
- Expansion module settings

Example:

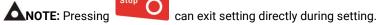
Return	>Start Delay	Interface 1: Use
Timers >	>Stop Delay	
Engine	>Preheat Delay	to enter settings (interface 2), $\stackrel{Esc}{\smile}$ to exit
Generator	>Cranking Time	cottingo monu
Load	>Crank Rest Time	settings menu.
Breaker	>Safety On Time	
Temp. Sensor	>Start Idle Time	
OP Sensor	>Warming Up Time	
Level Sensor	>Cooling Time	
Config Sensor 1	>Stop Idle Time	
Config Sensor 2	>ETS Hold Time	

Return	> Start Delay	Interface 2: Use 🗪 to scroll settings,
Timers >	> Stop Delay	
Engine	> Preheat Delay	to enter settings (Interface 4), (E_{sc}) to return to
Generator	> Cranking Time	previous menu. (interface 1)
Load	> Crank Rest Time	previous menu. (internace 1)
Breaker	> Safety On Time	
Temp. Sensor	> Start Idle Time	
OP Sensor	> Warming Up Time	
Level Sensor	> Cooling Time	
Config Sensor 1	> Stop Idle Time	
Config Sensor 2	> ETS Hold Time	

Return	> Start Delay	Interface 3: Use 🗪 🐨 to scroll settings, 📴
Timers >	> Stop Delay	
Engine	> Preheat Delay	to confirm settings (Interface 4), $\stackrel{\text{(Esc)}}{\longrightarrow}$ to return to
Generator	> Cranking Time	previous menu. (Interface 1)
Load	> Crank Rest Time	
Breaker	> Safety On Time	
Temp. Sensor	> Start Idle Time	
OP Sensor	> Warming Up Time	
Level Sensor	> Cooling Time	
Config Sensor 1	> Stop Idle Time	
Config Sensor 2	> ETS Hold Time	

> Start Delay		Interface 4: Press 🐨 to enter settings (Interface
> Stop Delay	00008	
> Preheat Delay		5), $\stackrel{Esc}{\longrightarrow}$ to return to previous menu. (Interface 6).
> Cranking Time		
> Crank Rest Time		
> Safety On Time		
> Start Idle Time		
> Warming Up Time		
> Cooling Time		
> Stop Idle Time		
> ETS Hold Time		

 > Preheat Delay > Cranking Time > Crank Rest Time > Safety On Time > Start Idle Time > Warming Up Time > Cooling Time > Stop Idle Time > ETS Hold Time 		are used for changing cursor value, Confirm setting (Interface 4), (Interface 4).	
 Start Delay Stop Delay Preheat Delay Cranking Time Crank Rest Time Safety On Time Start Idle Time Start Idle Time Warming Up Time Cooling Time Stop Idle Time ETS Hold Time Wait For Stop 	00008	Interface 6: A are used for changing the setting contents. enter setting (Interface 4), (Esc) to return to previous menu. (Interface 1).	



5.4 AUTO START/STOP OPERATION

Auto mode is selected by pressing the button; a LED beside the button will illuminate to confirm

the operation.

Automatic Start Sequence:

- 1) When "Remote Start" is active, "Start Delay" timer is initiated;
- 2) "Start Delay" countdown will be displayed on LCD;
- When start delay is over, preheat relay energizes (if configured), "preheat delay XX s" information will be displayed on LCD;
- 4) After the above delay, the Fuel Relay (if configured) is energized, and then one second later, the Start Relay is engaged. The engine is cranked for a pre-set time. If the engine fails to fire during this cranking attempt then the fuel relay and start relay are disengaged for the pre-set rest period; "crank rest time" begins and wait for the next crank attempt.
- 5) Should this start sequence continue beyond the set number of attempts, the start sequence will be terminated, and Fail to Start fault will be displayed on LCD alarm page.
- 6) In case of successful crank attempt, the "Safety On" timer is activated, Low Oil Pressure, High Temperature, Under speed and Charge Alternator Failure inputs are all inactive. As soon as this delay is over, "start idle" delay is initiated (if configured).
- 7) During "start idle" delay, under speed, under frequency, under voltage alarms are inhibited. When this delay is over, "warming up" delay is initiated (if configured).
- 8) In the case of a single generator system, after the "warming up" delay, if generator status is normal, its indicator will be illuminated. If generator voltage and frequency have reached on-load requirements, then the generator close relay will be energized; genset will take load; generator power indicator will illuminate and generator will enter into Normal Running status. If voltage or frequency is abnormal, the controller will initiate shutdown alarm (alarm information will be displayed on LCD).
- 9) In case of running in parallel, after the warming up delay:
- a) If bus has no voltage, then the controller will send a closing signal to other waiting parallel gensets and generator close relay will activate, this prevents other sets in the system from attempting to close their own breakers at the same time.
- b) If bus has voltage or other gensets are already closed, the controller will adjust speed and voltage through GOV and AVR to synchronize the gensets to the bus; when synchronism requirements has been achieved, breaker close signal will be initiated and the genset will be paralleled with the bus. Once they are paralleled, the controller will control the generator to gradually accelerate and share load with other paralleled gensets.

ANOTE: When started via "Remote Start (off Load)" input, same procedures as above but generator close relay deactivated, moreover, genset off load. When started via "Remote Start (Demand)" input, the genset will start, synchronize, parallel and share load automatically according to the pre-set priority order.

Automatic Stop Sequence,

- 1) When the "Remote Start" signal is removed, the Stop Delay is initiated.
- 2) Once this "stop delay" has expired, the module will ramp the load from the generator to remaining set. The Generator Breaker will open and the "Cooling Delay" is then initiated. Should the Remote Start signal be re-activated during the cooling down period, the set will return parallel status. Once the "Cooling Delay" expires, the "Stop Idle" delay is initiated.
- 3) During "Stop Idle" Delay (if configured), idle relay is energized.
- 4) "ETS Solenoid Hold" begins, ETS relay is energized while fuel relay is de-energized, complete stop is detected automatically.
- 5) "Fail to Stop Delay" begins, complete stop is detected automatically.
- 6) When generator is stop completely, "After stop" delay will be initiated. Otherwise, fail to stop alarm is initiated and the corresponding alarm information is displayed on LCD. (If generator stops successfully after "fail to stop" alarm has initiated, "After stop" delay will be initiated and the alarm will be removed)
- 7) Generator is placed into its standby mode after its "After stop" delay.

5.5 MANUAL START/STOP OPERATION

- 1) Manual mode is selected by pressing the button; a LED besides the button will illuminate to confirm the operation; then press start button to start the gen-set; can detect crank disconnect condition and generator accelerates to high-speed running automatically. With high temperature, low oil pressure, over speed and abnormal voltage during generator running, controller can protect genset to stop quickly (please refer to No.3~9 of Automatic Start Sequence for detail procedures).
- MANUAL STOP: Press can shuts down the running generators. (Please refer to No.2~7 of Automatic Start Sequence for detail procedures).

ANOTE: In "manual mode", the procedures of ATS please refer to *Switch Control Procedure* of generator in this manual.

5.6 SWITCH CONTROL PROCEDURES

5.6.1 MANUAL CONTROL PROCEDURE

When controller is in **Manual** mode, the switch control procedures will start through manual transfer procedures. Users can control the loading transfer of ATS via pressing button to switch on or off.

Closing Operation: During genset normal running, press (1) if generator voltage and frequency have

reached on-load requirements

- 1) In case of single unit running, generator closing relay outputs;
- 2) In case of running in parallel:
 - a) If bus has no voltage, then the controller will send a closing signal to other waiting parallel gensets and generator close relay will activate, this prevents other sets in the system from attempting to close their own breakers at the same time.
 - b) If bus has voltage or other gensets are already closed, the controller will adjust speed and voltage through GOV and AVR to synchronize the gensets to the bus; when synchronism requirements has been achieved, breaker close signal will be initiated and the genset will be paralleled to the bus. Once they are paralleled, the controller will control the generator to gradually accelerate and share load with other paralleled gensets.

Opening operation: Press

- 1) In case of single unit running, the controller sends open breaker signal.
- 2) During parallel operation, controller first transfers load to other generators, and then sends an opening signal.

5.6.2 AUTO CONTROL PROCEDURE

When controller is in auto mode, the switch control procedure is automatic control procedure.

ANOTE: The auxiliary close input should be configured necessarily and make sure the connection is correct.

6 PROTECTION

6.1 WARNING

When controller detects warning signals, it only sends warning but not shuts down generator.

Table 8 Warning Alarm

1 Over Speed the pre-set value, it will initiate a warning alarm. 2 Under Speed When the controller detects that the genset speed has fallen below the pre-set value, it will initiate a warning alarm. 3 Loss of Speed Signal When the controller detects that the genset speed has fallen below the pre-set value, it will initiate a warning alarm. 4 Gen Over Frequency When the controller detects that the genset frequency has exceeded the pre-set value, it will initiate a warning alarm. 5 Gen Under Frequency When the controller detects that the genset frequency has fallen below the pre-set value, it will initiate a warning alarm. 6 Gen Over Voltage When the controller detects that the genset voltage has fallen below the pre-set value, it will initiate a warning alarm. 7 Gen Under Voltage When the controller detects that the genset voltage has fallen below the pre-set value, it will initiate a warning alarm. 8 Gen Over Current When the controller detects that the genset current has exceeded the pre-set value and the action selects "Warn", it will initiate a warning alarm. 9 Fail To Stop After fail to stop" delay, if gen-set does not stop completely, it will initiate a warning alarm. 10 Charge Alternator When the controller detects that start battery voltage has fallen below the pre-set value, it will initiate a warning alarm. 11 Battery Under Volt	No.	Туре	Description
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17 Gen Loss of Phase If loss of phase detection is enabled, When controller detects the	17	Gen Loss of Phase	If loss of phase detection is enabled, When controller detects the

SmartGen MAKING CONTROL SMARTER

No.		Description
	71° -	generator loss phase, it will initiate a warning alarm.
	Gen Reverse Phase	When the controller detects a phase rotation error, it will initiate a
18	Sequence	warning alarm.
		When the controller detects that the breaker close or open failure
19	Switch Fail Warn	occurs, and the action selects "Warn", it will initiate a warning
		alarm.
	Temperature Sensor	When the controller detects that the temperature sensor is open
20	Open Circuit	circuit and the action selects "Warn", it will initiate a warning alarm.
01		When the controller detects that engine temperature has exceeded
21	High Temperature	the pre-set value, it will initiate a warning alarm.
	· - ·	When the controller detects that engine temperature has fallen
22	Low Temperature	below the pre-set value, it will initiate a warning alarm.
00	Oil Pressure Open	When the controller detects that the oil pressure sensor is open
23	Circuit	circuit and the action selects "Warn", it will initiate a warning alarm.
04	Low Oil Pressure	When the controller detects that the oil pressure has fallen below
24	Low OII Pressure	the pre-set value, it will initiate a warning alarm.
25	Level Sensor Open	When the controller detects that the level sensor is open circuit and
25	Circuit	the action selects "Warn", it will initiate a warning alarm.
26	Low Fuel Level	When the controller detects that the fuel level has fallen below the
20		pre-set value, it will initiate a warning alarm.
27	Flexible Sensor 1 Open	When the controller detects that the flexible sensor 1 is open circuit
27	Circuit	and the action selects "Warn", it will initiate a warning alarm.
28	Flexible Sensor 1 High	When the controller detects that the sensor 1 value has exceeded
20		the pre-set value, it will initiate a warning alarm.
29	Flexible Sensor 1 Low	When the controller detects that the sensor 1 value has fallen below
25	Thexible ochoor Theow	the pre-set value, it will initiate a warning alarm.
30	Flexible Sensor 2 Open	When the controller detects that the flexible sensor 2 is open circuit
	Circuit	and the action selects "Warn", it will initiate a warning alarm.
31	Flexible Sensor 2 High	When the controller detects that the sensor 2 value has exceeded
<u> </u>	· · · · · · · · · · · · · · · · · · ·	the pre-set value, it will initiate a warning alarm.
32	Flexible Sensor 2 Low	When the controller detects that the sensor 2 value has fallen below
		the pre-set value, it will initiate a warning alarm.
33	Digital Input	When digit input port is set as warning and the alarm is active, it will
		initiate a warning alarm.
		If earth fault detection is enabled, when the controller detects that
34	Earth Fault	the earth fault current has exceeded the pre-set value and the
		action select "Warn", it will initiate a warning alarm.
05	Negative Sequence	When the controller detects the imbalance current has exceeded
35	Current	the pre-set value and the action selects "Warn" it will initiate a
		warning alarm.
36	Fail to sync	When the controller does not detect synchronization signal within
		the pre-set synchronization time, it will initiate a warning alarm.
37	MSC Too Few Sets	When the controller detects fewer modules on the MSC link than
		the minimum number configured in the unit, it will initiate a warning

No.	Туре	Description
		alarm. There are 2 possible reasons: a) Communication line
		between the controllers disconnects, which interrupts
		communication.
		b) Other parallel gen-sets controllers have not been powered on.
20	Loss of Excitation	When the controller detects that the genset negative reactive power
38		has exceeded the pre-set value, it will initiate a warning alarm.

6.2 SHUTDOWN ALARM

When controller detects shutdown alarm, it will send signal to open breaker and shuts down generator.

Table 9 Shutdown Alarm

No.	Туре	Description
1	Emorgonov Stop	When the controller detects an emergency stop alarm signal, it will
	Emergency Stop	initiate a shutdown alarm.
2	Over Speed	When the controller detects that the generator speed has exceeded
2	Over Speed	the pre-set value, it will initiate a shutdown alarm.
3	Under Speed	When the controller detects that the generator speed has fallen
3	onder Speed	below the pre-set value, it will initiate a shutdown alarm.
4	Loss of Speed Signal	When the controller detects that the engine speed is 0 and the
4		action selects "Shutdown", it will initiate a shutdown alarm.
5	Gen Over Frequency	When the controller detects that the genset frequency has
5	Gen over i requency	exceeded the pre-set value, it will initiate a shutdown alarm.
6	Gen Under Frequency	When the controller detects that the genset frequency has fallen
0	Gen onder Trequency	below the pre-set value, it will initiate a shutdown alarm.
		When the controller detects that the generator voltage has
7	Gen Over Voltage	exceeded the pre-set value, the controller will initiate a shutdown
		alarm.
8	Genset Under Voltage	When the controller detects that the genset voltage has fallen
0	Censer onder voltage	below the pre-set value, it will initiate a shutdown alarm.
9	Fail To Stop	If the engine does not fire after the pre-set number of attempts, it
		will initiate a shutdown alarm.
		When the controller detects that the genset current has exceeded
10	Gen Over Current	the pre-set value and the action selects "Shutdown", it will initiate a
		shutdown alarm.
11	Maintenance Due	When count down time is 0 and the action selects "Shutdown", it
		will initiate a shutdown alarm.
12	ECU Shutdown	If an error message is received from ECU via J1939, it will initiate a
12		shutdown alarm.
13	13 ECU Fail	If the module does not detect the ECU data, it will initiate a
10		shutdown alarm.
		If reverse power detection is enabled, when the controller detects
14	Reverse Power	that the reverse power value (power is negative) has fallen below
14		the pre-set value and the action selects "Shutdown", it will initiate a
		shutdown alarm.

No.	ng control smarter Type	Description
15	Over Power	If over power detection is enabled, when the controller detects that the power value (power is positive) has exceeded the pre-set value and the action selects "Shutdown", it will initiate a shutdown alarm.
16	Temperature Sensor Open Circuit	When the controller detects that the temperature sensor is open circuit and the action selects "Shutdown", it will initiate a shutdown alarm.
17	High Temperature	When the controller detects that engine temperature has exceeded the pre-set value, it will initiate a shutdown alarm.
18	Oil Pressure Open Circuit	When the controller detects that the oil pressure sensor is open circuit and the action selects "Shutdown", it will initiate a shutdown alarm.
19	Low Oil Pressure	When the controller detects that the oil pressure has fallen below the pre-set value, it will initiate a shutdown alarm.
20	Level Sensor Open Circuit	When the controller detects that the level sensor is open circuit and the action selects "Shutdown", it will initiate a shutdown alarm.
21	Flexible Sensor 1 Open Circuit	When the controller detects that the flexible sensor 1 is open circuit and the action selects "Shutdown", it will initiate a shutdown alarm.
22	Flexible Sensor 1 High	When the controller detects that the sensor 1 value has exceeded the pre-set value, it will initiate a shutdown alarm.
23	Flexible Sensor 1 Low	When the controller detects that the sensor 1 value has fallen below the pre-set value, it will initiate a shutdown alarm.
24	Flexible Sensor 2 Open Circuit	When the controller detects that the flexible sensor 2 is open circuit and the action selects "Shutdown", it will initiate a shutdown alarm.
25	Flexible Sensor 2 High	When the controller detects that the sensor 2 value has exceeded the pre-set value, it will initiate a shutdown alarm.
26	Flexible Sensor 2 Low	When the controller detects that the sensor 2 value has fallen below the pre-set value, it will initiate a shutdown alarm.
27	Digital Input	When digit input port is set as shutdown and the alarm is active, it will initiate a shutdown alarm.
28	Earth Fault	If earth fault detection is enabled, when the controller detects that the earth fault current has exceeded the pre-set value and the action selects "Shutdown", it will initiate a shutdown alarm.
29	Negative Sequence Current	When the controller detects the imbalance current has exceeded the pre-set value and the action selects "Shutdown" it will initiate a shutdown alarm.
30	MSC Too Few Sets	When the controller detects fewer modules on the MSC link than the minimum number configured in the unit, it will initiate a shutdown alarm. There are 2 possible reasons: a) Communication line between the controllers disconnects, which interrupts communication.b) Other parallel gen-sets controllers have not been powered on.
31	MSC ID Error	When the controller detects the same ID on the MSC Bus, it will initiate a shutdown alarm.

No.	Туре	Description
32	Gen Phase Sequence	When the controller detects a phase rotation error, it will initiate a
	Wrong	shutdown alarm.
33	Bus Phase Sequence	When the controller detects a bus phase rotation error, it will initiate
33	Wrong	a shutdown alarm.
34	Bus Error	When the controller detects the voltage difference between
54	DUS EITOI	generator and bus, it will initiate a shutdown alarm.
35	Loss of Excitation	When the controller detects that the genset negative reactive power
35	LOSS OF EXCITATION	has exceeded the pre-set value, it will initiate a shutdown alarm.
36	Low Coolant Level	Controller initiate shutdown alarm after digital input port been
30		configured as coolant level low shutdown (is active).
37	Detenstion Shutdown	Controller initiate shutdown alarm after digital input port been
37	Detonation Shutdown	configured as detonation shutdown (is active).
38	Gas Leak Shutdown	Controller initiate shutdown alarm after digital input port been
30	Gas Leak Shuluown	configured as gas leak shutdown (is active).

6.3 TRIP AND STOP ALARM

On initiation of the trip and stop condition the controller will de-energize the "Close Generator" Output to remove the load from the generator. Once this has occurred the controller will allow the generator to shut down after high-speed cooling.

No.	Туре	Description
1	Gen Over Current	When the controller detects that the genset current has exceeded the pre-set value and the action selects "Trip and Stop", it will initiate a trip and stop alarm.
2	Maintenance Due	When count down time is 0 and the action selects "Trip and Stop", it will initiate a trip and stop alarm.
3	Reverse Power	If reverse power detection is enabled, when the controller detects that the reverse power value (power is negative) has fallen below the pre-set value and the action selects "Trip and Stop", it will initiate a trip and stop alarm.
4	Over Power	If over power detection is enabled, when the controller detects that the power value (power is positive) has exceeded the pre-set value and the action selects "Trip and Stop", it will initiate a trip and stop alarm.
5	Digital Input	When digit input port is set as "Trip and Stop" and the alarm is active, it will initiate a trip and stop alarm.
6	Earth Fault	If earth fault detection is enabled, when the controller detects that the earth fault current has exceeded the pre-set value and the action selects "Trip and Stop", it will initiate a trip and stop alarm.
7	Negative Sequence Current	When the controller detects the imbalance current has exceeded the pre-set value and the action selects "Trip and Stop", it will initiate a trip and stop alarm.
8	Loss of Excitation	When the controller detects that the genset negative reactive power has exceeded the pre-set value, it will initiate a trip and stop alarm.
9	Mains Over Freq	When the controller detects that the mains frequency has exceeded the pre-set value, it will initiate a trip and stop alarm.
10	Mains Under Freq	When the controller detects that the mains frequency has fallen below the pre-set value, it will initiate a trip and stop alarm.
11	Mains Over Voltage	When the controller detects that the mains voltage has exceeded the pre-set value, it will initiate a trip and stop alarm.
12	Mains Under Voltage	When the controller detects that the mains voltage has fallen below the pre-set value, it will initiate a trip and stop alarm.
13	Mains ROCOF	When the controller detects that the ROCOF (rate of change of frequency) has exceeded the pre-set value, it will initiate a trip and stop alarm.
14	Mains Vector Shift	When the controller detects that vector shift value has exceeded the pre-set value, it will initiate a trip and stop alarm.

Table 10 Trip and Stop Alarm

6.4 TRIP ALARM

On initiation of the trip condition the controller will de-energize the "Close Generator" Output without stop the generator.

Table	11	Trip	Alarm	
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No.	Туре	Description
		When the controller detects that the genset current has exceeded
1	Gen Over Current	the pre-set value and the action selects "Trip", it will initiate a trip
		alarm.
		If reverse power detection is enabled, when the controller detects
2	Reverse Power	that the reverse power value (power is negative) has fallen below
2		the pre-set value and the action selects "Trip", it will initiate a trip
		alarm.
		If over power detection is enabled, when the controller detects that
3	Over Power	the power value (power is positive) has exceeded the pre-set value
		and the action selects "Trip", it will initiate a trip alarm.
4	Digital Input	When digit input port is set as "Trip" and the alarm is active, it will
		initiate a trip alarm.
		If earth fault detection is enabled, when the controller detects that
5	Earth Fault	the earth fault current has exceeded the pre-set value and the
		action selects "Trip", it will initiate a trip alarm.
	Negative Sequence	When the controller detects the imbalance current has exceeded
6	Current	the pre-set value and the action selects "Trip", it will initiate a trip
	ourient	alarm.
7	Loss of Excitation	When the controller detects that the genset negative reactive power
,		has exceeded the pre-set value, it will initiate a trip alarm.



7 WIRING CONNECTION

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Fig. 2 Controller Back Panel

Table 12 Terminal Connection Description

No.	Functions	Cable Size	Remark		
1	B-	2.5mm ²	Connected with negative of starter battery.		
			Connected with positive of starter ba	ttery. If wire	
2	B+	2.5mm ²	length is over 30m, better to dout	ole wires in	
			parallel. Max. 20A fuse is recommende	d.	
3	Emorgonoviston	2.5mm ²	Connected with B+ via normally clc	ose point of	
3	Emergency stop	2.311111-	emergency stop button.		
4	Fuel relay	1.5mm ²	B+ is supplied by 3 points, rated 16A		
5	Cropk roley	1.5mm ²	B+ is supplied by 3 points, rated 16A. Connected to		
5	Crank relay	1.311111-	starter coil.		
6	Aux. output 1	1.5mm ²	B+ is supplied by 2 points, rated 7A	Details see	
7	Aux. output 2	1.5mm ²	B+ is supplied by 2 points, rated 7A	table 14.	
8	Aux. output 3	1.5mm ²	B+ is supplied by 2 points, rated 7A	lable 14.	
9	Charger (DL)	1.0mm ²	Connected with charger's D+ (WL) to	erminals. Be	
9	Charger (D+)	1.011111-	hanging in the air if there is no this term	ninal.	
10	Aux. input 1	1.0mm ²	Ground connected is active (B-)		
11	Aux. input 2	1.0mm ²	Ground connected is active (B-)	Dataila ana	
12	Aux. input 3	1.0mm ²	Ground connected is active (B-)	Details see	
13	Aux. input 4	1.0mm ²			
14	Aux. input 5	1.0mm ²	Ground connected is active (B-)		

No.	Functions	Cable Size	Remark	
15	Aux. input 6	1.0mm ²	Ground connected is active (B-)	
16	Magnetic Pickup		Connected with Speed sensor, shielding line is	
17	MP2	0.5mm ²	recommended. (B-) has already connected with	
18	MP1		speed sensor 2.	
19	Aux. input 7	1.0mm ²	Ground connected is active (B-) Details see table 15.	
20			Normally close outputs, rated 7A Details see	
21	Aux. output 4	2.5mm ²	Public points of relay table 14.	
22			Normally open outputs, rated 7A	
23	ECU CAN COM(GND)	/	Incredence 1000, chielding with is recommended	
24	ECU CAN H	0.5mm ²	Impedance-120 Ω shielding wire is recommended,	
25	ECU CAN L	0.5mm ²	its single-end earthed.	
26	MSC CAN COM(GND)	/		
27	MSC CAN H	0.5mm ²	Impedance-120 Ω shielding wire is recommended,	
28	MSC CAN L	0.5mm ²	its single-end earthed.	
29	GOV B(+)	0.5mm ²	Shielding line is recommended. Shielding layer	
30	GOV A(-)	0.5mm ²	connect to earth at GOV end.	
31	AVR B(+)	0.5mm ²	Shielding line is recommended. Shielding layer	
32	AVR A(-)	0.5mm ²	connect to earth at AVR end.	
33	RS485 COM (GND)			
34	RS485+	0.5mm ²	Impedance-120Ω shielding wire is recommended,	
35	RS485-	0.5mm ²	its single-end earthed.	
36		2.5mm ²	Normally close outputs, rated 7A	
37	Aux. output 5	2.5mm ²	Normally open outputs, rated 7A	
38		2.5mm ²	Public points of relay	
39		2.5mm ²	Normally open outputs, rated 7A table 14.	
40	Aux. output 6	2.5mm ²	Public points of relay	
41	Bus A-phase voltage input	1.0mm ²	Connected to A-phase of bus (2A fuse is recommended)	
42	Bus B-phase voltage	1.0mm ²	Connected to B-phase of bus (2A fuse is recommended)	
43	Bus C-phase voltage input	1.0mm ²	Connected to C-phase of bus (2A fuse is recommended)	
44	Bus N-wire input	1.0mm ²	Connected to N-wire of bus	
45	Gen-set A-phase voltage input	1.0mm ²	Connected to A-phase of gen-set (2A fuse is recommended)	
46	Gen-set B-phase voltage input	1.0mm ²	Connected to B-phase of gen-set (2A fuse is recommended)	
47	Gen-set C-phase voltage input	1.0mm ²	Connected to C-phase of gen-set (2A fuse is recommended)	
48	Gen-set N-wire input	1.0mm ²	Connected to N-wire of gen-set	
49	CT A-phase input	1.5mm ²	Outside connected to secondary coil of current transformer (rated 5A)	

No.	Functions	Cable Size	Remark		
50	CT B-phase input	1.5mm ²	Outside connected to secondary coil of curr transformer (rated 5A)		
51	CT C-phase input	1.5mm ²	Outside connected to secondary coil of current transformer (rated 5A)		
52	CT COM	1.5mm ²	See following installation instruction		
56	Aux. sensor 1	1.0mm ²	Connect to temperature, oil pressure		
57	Aux. sensor 2	1.0mm ²			
58	Oil pressure	1.0mm ²	Connect to oil pressure sensor.		
59	Engine Temp.	1.0mm ²	Connect to temperature Sensor. table 16.		
60	Fuel level	1.0mm ²	Connect to fuel level sensor.		
61	Sensor COM	/	A public terminal of sensor, (B-) connected internal.	has already	

NOTE: USB ports in controller rear panel are configurable parameter ports, user can directly program controller via PC.

ANOTE: Please refer to the <u>Module Comparison</u> in this manual for more products' functions.

8 SCOPES AND DEFINITIONS OF PROGRAMMABLE PARAMETERS

8.1 CONTENTS AND SCOPES OF PARAMETERS

Table 13 Contents and Scopes of Parameters

No.	Items	Parameters	Defaults	Description
Time	r Setting			
1	Start Delay	(0~3600)s	5	Time from mains abnormal or remote start signal is active to start genset.
2	Stop Delay	(0~3600)s	30	Time from mains normal or remote start signal is inactive to stop genset.
3	Preheat Delay	(0~3600)s	0	Time of pre-powering heat plug before starter is powered up.
4	Cranking Time	(3~60)s	8	Time of starter power on.
5	Crank Rest Time	(3~60)s	10	The waiting time before second power up when engine start fail.
6	Safety On Delay	(0-3600)s	10	Alarms for low oil pressure, high temperature, under speed, under frequency/voltage, charge fail are inactive.
7	Start Idle Time	(0~3600)s	10	Idle running time of genset when starting.
8	Warming Up Time	(0~3600)s	30	Warming up time between genset switch on and high speed running.
9	Cooling Time	(0~3600)s	60	Radiating time before genset stop, after it unloads.
10	Stop Idle Time	(0~3600)s	10	Idle running time when genset stop.
11	ETS Solenoid Hold	(0~3600)s	20	Stop electromagnet's power on time when genset is stopping.
12	Fail to Stop Delay	(0~3600)s	0	Time between ending of genset idle delay and stopped when "ETS output time" is set as 0; Time between ending of ETS hold delay and stopped when "ETS output time" is not 0.
13	After Stop Time	(0~3600)s	0	Time between genset stopped and standby.
14	Gas Engine Timers Enable	(0-1)	0	0: Enable 1: Disable When gas engine timer enabled, fuel oil output is used for controlling gas valve.
15	Choke On Time	(0-60)s	0	Gas choke on control output time when start engine.
16	Gas On Delay	(0-60)s	0	When engine started, it starts to output after the preset time delay.

Smartgen

No.	g control smarter	Parameters	Defaults	Description
17	Ignition Off Delay	(0-60)s	0	When gas valve closed, it stop to output after the preset delay.
18	Speed Raise Pulse	(0.1~20.0)s	0.2	Speed raise pulse output time after entering high speed warming up period.
19	Speed Drop Pulse	(0.1~20.0)s	0.2	Speed drop pulse output time after entering stop idle period.
Engin	e Setting	1	1	
1	Engine Type	(0~39)	0	Default: Conventional Engine (not J1939) When connected to J1939 engine, choose the corresponding type.
2	Flywheel Teeth	(10~300)	118	Tooth number of the engine, for judging of starter separation conditions and inspecting of engine speed. See the installation instructions.
3	Rated Speed	(0~6000)RPM	1500	Offer standard to judge over/under/loading speed.
4	Loading Speed	(0~100)%	90%	Setting value is percentage of rated speed. Controller detects when it is ready to load.
5	Loss of Speed Signal	(0~3600)s	5	Time from detecting speed is 0 to confirm the action.
6	Loss of Speed Signal Action	(0~1)	0	0: Warn; 1: Shutdown
7	Over Speed Shutdown	(0~200)%	114%	Setting value is percentage of rated speed and delay value (default: 2s) also can be set.
8	Under Speed Shutdown	(0~200)%	80%	Setting value is percentage of rated speed and delay value (default: 3s) also can be set.
9	Over Speed Warn	(0~200)%	110%	Setting value is percentage of rated speed, delay value (default: 5s) and return value (default: 108%) also can be set.
10	Under Speed Warn	(0~200)%	86%	Setting value is percentage of rated speed, delay value (default: 5s) and return value (default: 90%) also can be set.
11	Battery Rated Voltage	(0~60.0)V	24.0	Standard for detecting of over/under voltage of battery.
12	Battery Over Volts	(0~200)%	120%	Setting value is percentage of rated voltage of battery, delay value (default:

SmartGen MAKING CONTROL SMARTER

No.	g control smarter	Parameters	Defaults	Description
				60s) and return value (default: 115%)
				also can be set.
13	Battery Under Volts	(0~200)%	85%	Setting value is percentage of rated voltage of battery, delay value (default: 60s) and return value (default: 90%) also can be set.
14	Charge Alt Fail	(0~60.0)V	8.0	In normal running, when charger D+(WL) voltage under this value, charge failure alarms. Delay value (default: 10s) and return value (default: 10.0V) also can be set.
15	Start Attempts	(1~10)times	3	Max. Crank times of crank attempts. When reach this number, controller will send start failure signal.
16	Crank Disconnect	(0~6)	2	See table 17. There are 3 conditions of disconnecting starter with engine. Each condition can be used alone and simultaneously to separating the starter and engine as soon as possible.
17	Disconnect Generator Freq.	(0~200)%	30%	When generator frequency higher than the set value, starter will be disconnected. See the installation instruction.
18	Disconnect Engine Speed	(0~200)%	30%	When generator speed higher than the set value, starter will be disconnected. See the installation instruction.
19	Disconnect Oil Pressure	(0~1000)kPa	200	When generator oil pressure higher than the set value, starter will be disconnected. See the installation instruction.
Gene	rator Setting			
1	AC System	(0~3)	0	0: 3P4W; 1: 3P3W; 2: 2P3W; 3: 1P2W.
2	Poles	(2-32)	4	Numbers of generator pole, used for calculating starter rotate speed when without speed sensor.
3	Rated Voltage	(30~30000)V	230	To offer standards for detecting of gens' over/under voltage and loading voltage. (It is primary voltage when using voltage transformer; it is line voltage when AC system is 3P3W while it is phase voltage when using

No.	B CONTROL SMARTER	Parameters	Defaults	Description
				other AC system).
4	Loading Voltage	(0~200)%	90%	Setting value is percentage of generator rated voltage. Controller detects in ready to take load. When gens voltage is lower than load voltage, it will keep in ready to take load period.
5	Rated Frequency	(10.0-600.0)Hz	50.0	To offer standards for detecting of over/under/load frequency.
6	Loading Frequency	(0~200)%	90%	Setting value is percentage of generator rated frequency. Controller detects in ready to take load. When gens freq. is lower than load freq., it will keep in ready to take load period.
7	Volt. Trans.(PT)	(0~1)	0	0: Disable; 1: Enable
8	Over Volt. Shutdown	(0~200)%	120%	Setting value is percentage of
9	Under Volt. Shutdown	(0~200)%	80%	generator rated volt. Delay value (default: 3s) also can be set.
10	Over Freq. Shutdown	(0~200)%	114%	Setting value is percentage of generator rated freq. Delay value (default: 2s) also can be set.
11	Under Freq. Shutdown	(0~200)%	80%	Setting value is percentage of generator rated freq. Delay value (default: 3s) also can be set.
12	Over Volt. Warn	(0~200)%	110%	Setting value is percentage of generator rated volt. Delay value (default: 5s) and return value (default: 108%) can be set.
13	Under Volt. Warn	(0~200)%	84%	Setting value is percentage of generator rated volt. Delay value (default: 5s) and return value (default: 86%) also can be set.
14	Over Freq. Warn	(0~200)%	110%	Setting value is percentage of gens rated freq. Delay value (default: 5s) and return value (default: 108%) also can be set.
15	Under Freq. Warn	(0~200)%	84%	Setting value is percentage of gens rated freq. Delay value (default: 5s) and return value (default: 86%) also can be set.
16	Loss of Phase	(0~1)	1	
17	Phase Sequence Wrong	(0~1)	1	0: Disable 1: Enable
Gener	rator Load Setting			
1	Current Trans.	(5~6000)/5	500	The ratio of external CT.

No.	g control smarter	Parameters	Defaults	Description
2	Full Current Rating	(5~6000)A	500	Generator's rated current, standard of load current.
3	Full kW rating	(0-20000)kW	276	Generator's full-load active power, standard of load power.
4	Over Current	(0~200)%	120%	Setting value is percentage of generator rated current. Delay value can be set as DMT or IDMT. Details please refer to DMT or IDMT setting description.
5	Over Power	(0~200)%	110%	Setting value is percentage of generator rated active power. Delay value (default: 30s) and action (default: trip and stop) can be set.
6	Reverse Power	(0~200)%	10%	Setting value is percentage of generator rated active power. Delay value (default: 10s) and action (default: trip and stop) can be set.
7	Earth Fault	(0~1)	0	0: Disable 1: Enable.
8	Negative Sequence Current	(0~1)	0	0: Disable 1: Enable.
9	Loss of Excitation	(0~200)%	20%	Setting value is percentage of generator rated reactive power. Delay value (default: 5s) and action (default: trip) can be set.
Switc	h Setting			
1	Close Time	(0~20.0)s	5.0	Pulse width of mains/generator switch on. When it is 0, means output constantly.
2	Open Time	(0~20.0)s	3.0	Pulse width of mains/ generator switch off.
Modu	le Setting			
1	Power On Mode	(0~2)	0	0: Stop mode 1: Manual mode 2: Auto mode
2	Module Address	(1~254)	1	Controller's address during remote sensing.
3	Stop Bit	(0~1)	0	0: 2 stop bits; 1: 1 stop bit
4	Language	(0~2)	0	0: Simplified Chinese 1: English 2: Others
5	Password	(0~65535)	00318	For entering advanced parameters setting.
6	Date and Time			Set the module's date and time.
Schee	duling and Maintenance			
1	Scheduled Run	(0~1)	0	0: Disable; 1: Enable
2	Scheduled Not Run	(0~1)	0	0: Disable; 1: Enable

No.	g control smarter	Parameters	Defaults	Description	
3	Maintenance	(0~1)	0	0: Disable; 1: Enable	
Analo	g Sensors Setting				
	perature Sensor (can be c	onfigured as Aux.	input 9)		
1	Curve Type	(0~17)	7	SGX. See table 16.	
2	Open Circuit Action	(0~2)	0	0: Warn 1: Shutdown 2: No action	
				Shutdown when sensor temperature	
	High Temp.			higher than this value. Detecting only	
3	Shutdown	(0-300)°C	98	after safety delay is over. The delay	
				value (default: 3s) also can be set.	
				Warn when sensor temperature higher	
				than this value. Detecting only after	
4	High Temp Warn	(0-300)°C	95	safety delay is over. The delay value	
				(default: 5s) and return value (default:	
				93) also can be set.	
5	Low Temp. Warn	(0~1)	0	0: Disable; 1: Enable	
Oil Pr	essure Sensor (can be co	onfigured as Aux. i	nput 10)		
1	Curve Type	(0~15)	7	SGX. See table 16.	
2	Open Circuit Action	(0~2)	0	0: Warn 1: Shutdown 2: No action	
				Shutdown when oil pressure higher	
3	Low OP Shutdown	(0~1000)kPa 🧹	103	than this value. Detecting only after	
		(0 1000)ki u	100	safety delay is over. The delay value	
				(default: 3s) also can be set.	
				Warn when oil pressure lower than	
				this value. Detecting only after safety	
4	Low OP Warn	(0~1000)kPa	124	delay is over. The delay value (default:	
				5s) and return value (default: 138)	
				also can be set.	
	Sensor (can be configur	•	,		
1	Curve Type	(0~15)	0	Not used. See table 16.	
Flexib	ble Sensor 1				
	Flexible Sensor 1			0: Disable 1: Enable; (can be set as	
1	Setting	(0~1)	0	temp./pressure/level sensor/Aux.	
·				input 12).	
Flexib	ble Sensor 2			O Dischlar 1. Ersteller (
-	Flexible Sensor 2	(0, 1)		0: Disable; 1: Enable; (can be set as	
1	Setting	(0~1)	0	tem p./pressure/level sensor/Aux.	
A	 nput Porto			input 13).	
	Aux. Input Ports Aux. Input Port 1				
Aux. 1	Contents Setting	(0~60)	31	Remote start (demand). See table 15.	
2	-	(0~60)	0	0: Closed to active 1: Open to active	
	Active Type	(0~1)	U		
AUX. I	Input Port 2			Low oil proceure chutdown. See table	
1	Contents Setting	(0~60)	27	Low oil pressure shutdown. See table 15.	
L				10.	

2 Active Type (0~1) 0 0: Closed to active 1: Open to active 1 Contents Setting (0~60) 26 High temperature shutdown. See table 15. 2 Active Type (0~1) 0 0: Closed to active 1: Open to active 1 Contents Setting (0~60) 13 Gen closed. See table 15. 2 2 Active Type (0~1) 0 0: Closed to active 1: Open to active 1 Contents Setting (0~60) 0 User defined. See table 15. 2 2 Active Type (0~1) 0 0: Closed to active 1: Open to active 3 Arming (0~3) 3 0: From safety on 1: From starting 3 Arming (0~4) 4 0: Warn; 1: Shutdown; 2: Trip and stop 3 Active Actions (0~4) 4 First priority. See table 15. 4 Active Delay (0~20.0)s 2.0 Time from detecting active to confirm 4 Active Type (0~1) 0 0: Closed to active 1: Open to a	No.	IG CONTROL SMARTER	Parameters	Defaults	Description
Aux. Input Port 3 High temperature shutdown. See table 15. 2 Active Type (0~60) 26 High temperature shutdown. See table 15. 2 Active Type (0~1) 0 0. Closed to active 1: Open to active 1 Contents Setting (0~60) 13 Gen closed. See table 15. 2 2 Active Type (0~1) 0 0. Closed to active 1: Open to active 1 Contents Setting (0~60) 0 User defined. See table 15. 2 2 Active Type (0~1) 0 0. Closed to active 1: Open to active 3 Arming (0~3) 3 D: From safety on 1: From starting 3 Arming (0~4) 4 D: Warn; 1: Shutdown; 2: Trip and stop 3 Trip 4: Indication D: From safety on 1: From starting LCD display detailed contents when the input s active. 4 Active Delay (0~1) 0 0: Closed to active 1: Open to active 1 Contents Setting (0~60) 44 First priority. See table 15.	2	Active Type	(0~1)	0	0: Closed to active 1: Open to active
1 Contents Setting (0~60) 26 15. 2 Active Type (0~1) 0 0: Closed to active 1: Open to active Aux. Input Port 4	Aux.			1	
Aux. Input Port 4Image: Contents SettingImage: Contents Set	1	Contents Setting	(0~60)	26	° '
1Contents Setting $(0\sim60)$ 13Gen closed. See table 15.2Active Type $(0\sim1)$ 00: Closed to active1: Open to activeAux. Input Port 5	2	Active Type	(0~1)	0	0: Closed to active 1: Open to active
2Active Type $(0 \sim 1)$ 00: Closed to active1: Open to activeAux. Input Port 5Contents Setting $(0 \sim 60)$ 0User defined. See table 15.2Active Type $(0 \sim 1)$ 00: Closed to active1: Open to active3Arming $(0 \sim 3)$ 32: Always3: Never4Active Actions $(0 \sim 4)$ 40: From safety on1: From starting5Active Delay $(0 \sim 20.0)$ s2.0Time from detecting active to confirm6DescriptionLCD display detailed contents when the input is active.7Contents Setting $(0 \sim 60)$ 44First priority. See table 15.2Active Type $(0 \sim 60)$ 44First priority. See table 15.2Active Type $(0 \sim 60)$ 44First priority. See table 15.2Active Type $(0 \sim 60)$ 44First priority. See table 15.2Active Type $(0 \sim 1)$ 00: Closed to active1Contents Setting $(0 \sim 60)$ 0User defined. See table 15.2Active Type $(0 \sim 1)$ 00: Closed to active3Arming $(0 \sim 3)$ 32: Always4Active Actions $(0 \sim 4)$ 40: From safety on5Active Type $(0 \sim 20.0)$ 2.0Time from detecting active to confirm4Active Actions $(0 \sim 4)$ 40: From safety on5Active Actions $(0 \sim 20.0)$ 2.0Time from detecting active to	Aux.	Input Port 4			
Aux. Input Port 5Image: Contents Setting(0~60)0User defined. See table 15.2Active Type(0~1)00: Closed to active1: Open to active3Arming(0~3)32: Always 3: Never4Active Actions(0~4)40: Trip 4: Indication5Active Delay(0~20.0)s2:0Time from detecting active to confirm6DescriptionLCD display detailed contents when the input is active.7Contents Setting(0~60)44First priority. See table 15.2Active Type(0~1)00: Closed to active1: Open to active1Contents Setting(0~60)0User defined. See table 15.22Active Type(0~1)00: Closed to active1: Open to active3Arming(0~3)32: Always 3: Never4Active Type(0~1)00: Closed to active1: Open to active3Arming(0~3)32: Always 3: Never4Active Actions(0~4)40: Warn; 1: Shutdown; 2:Trip and stop3Arming(0~20.0)s2.0Time from detecting active to confirm4Active Actions(0~4)40: Warn; 1: Shutdown; 2:Trip and stop3Arming(0~20.0)s2.0Time from detecting active to confirm4Active Type(0~20.0)s2.0Time from detecting active to confirm5Active Delay(0~20.0)s2.0Time from detecting	1	Contents Setting	(0~60)	13	Gen closed. See table 15.
1Contents Setting $(0\sim60)$ 0User defined. See table 15.2Active Type $(0\sim1)$ 00: Closed to active1: Open to active3Arming $(0\sim3)$ 30: From safety on1: From starting 2: Always 3: Never4Active Actions $(0\sim4)$ 40: Warn; 1: Shutdown; 2: Trip and stop 3: Trip 4: Indication5Active Delay $(0\sim20.0)$ s2.0Time from detecting active to confirm the input is active.6DescriptionLCD display detailed contents when the input is active.7Contents Setting $(0\sim60)$ 44First priority. See table 15.2Active Type $(0\sim1)$ 00: Closed to active 1: Open to active4Active Type $(0\sim1)$ 00: Closed to active 1: Open to active4Active Type $(0\sim-1)$ 00: Closed to active 1: Open to active4Active Type $(0\sim-1)$ 00: Closed to active 1: Open to active7Contents Setting $(0\sim60)$ 44First priority. See table 15.2Active Type $(0\sim-1)$ 00: Closed to active 1: Open to active3Arming $(0\sim3)$ 30: From safety on 1: From starting4Active Type $(0\sim-1)$ 00: Warn; 1: Shutdown; 2:Trip and stop 3: Trip 4: Indication5Active Delay $(0\sim20.0)$ 2.0Time from detecting active to confirm the input is active.6DescriptionLCD display detailed contents when the input is active.7	2	Active Type	(0~1)	0	0: Closed to active 1: Open to active
2Active Type $(0-1)$ 00: Closed to active 1: Open to active3Arming $(0-3)$ 32: Always 3: Never4Active Actions $(0-4)$ 40: Warn; 1: Shutdown; 2: Trip and stop 3: Trip 4: Indication5Active Delay $(0-20.0)$ s2:0Time from detecting active to confirm6DescriptionLCD display detailed contents when the input is active.Aux. Input Port 6	Aux.	Input Port 5	·		
3Arming $(0-3)$ 30: From safety on 1: From starting 2: Always 3: Never4Active Actions $(0-4)$ 40: Warn; 1: Shutdown; 2: Trip and stop 3: Trip 4: Indication5Active Delay $(0-20.0)$ s2.0Time from detecting active to confirm the input is active.6DescriptionLCD display detailed contents when the input is active.4ux. Input Port 6	1	Contents Setting	(0~60)	0	User defined. See table 15.
3Arming $(0\sim3)$ 32: Always3: Never4Active Actions $(0\sim4)$ 40: Warr, 1: Shutdown, 2: Trip and stop 3: Trip 4: Indication5Active Delay $(0\sim20.0)$ s2.0Time from detecting active to confirm LCD display detailed contents when the input is active.6DescriptionLCD display detailed contents when the input is active.7Contents Setting $(0\sim60)$ 44First priority. See table 15.2Active Type $(0\sim60)$ 0User defined. See table 15.2Active Type $(0\sim61)$ 00: Closed to active 1: Open to active3Arming $(0\sim60)$ 0User defined. See table 15.3Arting $(0\sim4)$ 40: Warr, 1: Shutdown; 2:Trip and stop 3: Trip 4: Indication3Artive Actions $(0\sim4)$ 40: Warr, 1: Shutdown; 2:Trip and stop 3: Trip 4: Indication5Active Delay $(0\sim20.0)$ s2.0Time from detecting active to confirm the input is active.4Active Actions $(0\sim299)$ 2.0Time from detecting active to confirm 3: Trip 4: Indication5Active Type $(0\sim20.0)$ s2.0Time from detecting active to confirm the input is active.4Active Ports $(0\sim20.0)$ s2.0Time from det	2	Active Type	(0~1)	0	0: Closed to active 1: Open to active
4 Active Actions (0~4) 4 0: Warr; 1: Shutdowr; 2: Trip and stop 3: Trip 4: Indication 5 Active Delay (0~20.0)s 2.0 Time from detecting active to confirm 6 Description LCD display detailed contents when the input is active. LCD display detailed contents when the input is active. Aux. Input Port 6	3	Arming	(0~3)	3	
5Active Delay $(0\sim20.0)s$ 2.0Time from detecting active to confirm the input is active.6DescriptionLCD display detailed contents when the input is active.Aux. Input Port 6	4	Active Actions	(0~4)	4	
6 Description LCD display detailed contents when the input is active. Aux. Input Port 6 1 Contents Setting (0~60) 44 First priority. See table 15. 2 Active Type (0~1) 0 0: Closed to active 1: Open to active Aux. Input Port 7	5	Active Delav	(0~20.0)s	2.0	
bDescriptionthe input is active.Aux. Input Port 61Contents Setting $(0\sim 60)$ 44First priority. See table 15.2Active Type $(0\sim 1)$ 00: Closed to active1: Open to activeAux. Input Port 71Contents Setting $(0\sim 60)$ 0User defined. See table 15.2Active Type $(0\sim 1)$ 00: Closed to active1: Open to active3Arming $(0\sim 3)$ 30: From safety on 1: From starting4Active Actions $(0\sim 4)$ 40: Warn; 1: Shutdown; 2:Trip and stop5Active Delay $(0\sim 20.0)$ s2.0Time from detecting active to confirm6DescriptionLCD display detailed contents when the input is active.4ux. Output Port 100: Normally open; 1: Normally close1Contents Setting $(0\sim 299)$ 44Generator oK. See table 14.2Active Type $(0\sim 1)$ 00: Normally open; 1: Normally closeAux. Output Port 21Contents Setting $(0\sim 299)$ 481Contents Setting $(0\sim 299)$ 38Energize to stop. See table 14.2Active Type $(0\sim 1)$ 00: Normally open; 1: Normally closeAux. Uutput Port 31Contents Setting $(0\sim 299)$ 381Contents Setting $(0\sim 299)$ 35Idle control. See table 14.2Active Type $(0\sim 1)$ 00: Normally open; 1: Normally closeAux. Uutput Port 41Contents Set				1	
Aux. Input Port 6 1 Contents Setting (0~60) 44 First priority. See table 15. 2 Active Type (0~1) 0 0: Closed to active 1: Open to active Aux. Input Port 7 1 Contents Setting (0~60) 0 User defined. See table 15. 2 Active Type (0~1) 0 0: Closed to active 1: Open to active 3 Arming (0~3) 3 0: From safety on 1: From starting 2 Active Actions (0~4) 4 0: Warn; 1: Shutdown; 2: Trip and stop 3 Artive Delay (0~20.0)s 2.0 Time from detecting active to confirm 4 Active Delay (0~20.0)s 2.0 Time from detecting active to confirm 6 Description LCD display detailed contents when the input is active. Aux. Output Port 1 1 Contents Setting (0~299) 44 1 Contents Setting (0~299) 48 Common alarm. See table 14. 2 Active Type (0~1) 0 0: Normally open; 1: Normally close Aux. Output Port 3 1 Contents Setting (0~299) 38 <td>6</td> <td>Description</td> <td></td> <td></td> <td></td>	6	Description			
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Aux. Input Port 7 1 Contents Setting (0~60) 0 User defined. See table 15. 2 Active Type (0~1) 0 0: Closed to active 1: Open to active 3 Arming (0~3) 3 0: From safety on 1: From starting 2: Always 3: Never 4 Active Actions (0~4) 4 0: Warn; 1: Shutdown; 2:Trip and stop 3:Trip 4: Indication 5 Active Delay (0~20.0)s 2.0 Time from detecting active to confirm 6 Description LCD display detailed contents when the input is active. LCD display detailed contents when the input is active. Aux. Output Ports Active Type (0~299) 44 Generator oK. See table 14. 2 Active Type (0~1) 0 0: Normally open; 1: Normally close Aux. Output Port 2 1 Contents Setting (0~299) 48 Common alarm. See table 14. 2 Active Type (0~1) 0 0: Normally open; 1: Normally close Aux. Output Port 3 1 Contents Setting (0~299) 38 Energize to stop. See table 14. 2 Active Type (0~1) 0 0: Normally open; 1: Norm		1	(0~60)	44	First priority. See table 15.
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	2	Active Type	(0~1)	0	0: Closed to active 1: Open to active
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	Aux.	Input Port 7			
3 Arming (0~3) 3 0: From safety on 1: From starting 2: Always 3: Never 4 Active Actions (0~4) 4 0: Warn; 1: Shutdown; 2:Trip and stop 3:Trip 4: Indication 5 Active Delay (0~20.0)s 2.0 Time from detecting active to confirm 6 Description LCD display detailed contents when the input is active. Aux. Output Ports Active Type (0~1) 0 0: Normally open; 1: Normally close Aux. Output Port 2 1 Contents Setting (0~299) 44 Generator oK. See table 14. 2 Active Type (0~1) 0 0: Normally open; 1: Normally close Aux. Output Port 2 1 Contents Setting (0~299) 48 Common alarm. See table 14. 2 Active Type (0~1) 0 0: Normally open; 1: Normally close Aux. Output Port 3 1 Contents Setting (0~299) 38 Energize to stop. See table 14. 2 Active Type (0~1) 0 0: Normally open; 1: Normally close Aux. Output Port 4 1 Contents Setting (0~299) 38 Energize to stop. See table 14. 1	1	Contents Setting	(0~60)	0	User defined. See table 15.
3Arming(0~3)32: Always 3: Never4Active Actions(0~4)40: Warn; 1: Shutdown; 2:Trip and stop 3:Trip 4: Indication5Active Delay(0~20.0)s2.0Time from detecting active to confirm LCD display detailed contents when the input is active.6DescriptionLCD display detailed contents when the input is active.Aux. Output PortsAux. Output Port 11Contents Setting(0~299)44Generator oK. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 21Contents Setting(0~299)48Common alarm. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 3IContents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 3IContents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 4IContents Setting(0~299)35Idle control. See table 14.	2	Active Type	(0~1)	0	0: Closed to active 1: Open to active
4Active Actions(0~4)43:Trip 4: Indication5Active Delay(0~20.0)s2.0Time from detecting active to confirm6DescriptionLCD display detailed contents when the input is active.Aux. Output PortsAux. Output Port 111Contents Setting(0~299)44Generator oK. See table 14.2Active Type(0~1)00: Normally open;1: Normally closeAux. Output Port 21Contents Setting1Contents Setting(0~299)48Common alarm. See table 14.2Active Type(0~1)00: Normally open;1Contents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)1Contents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)1Contents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)1Contents Setting(0~299)35Idle control. See table 14.	3	Arming	(0~3)	3	-
6DescriptionLCD display detailed contents when the input is active.Aux. Output PortsAux. Output Port 11Contents Setting(0~299)44Generator oK. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 21Contents Setting(0~299)481Contents Setting(0~299)48Common alarm. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 21Contents Setting(0~299)381Contents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 31Contents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 41Contents Setting(0~299)35Idle control. See table 14.	4	Active Actions	(0~4)	4	
6Descriptionthe input is active.Aux. Output PortsAux. Output Port 11Contents Setting(0~299)44Generator oK. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 21Contents Setting(0~299)48Common alarm. See table 14.2Active Type(0~1)00: Normally open; 1: Normally close1Contents Setting(0~299)48Common alarm. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Utput Port 31Contents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Utput Port 41Contents Setting(0~299)35Idle control. See table 14.	5	Active Delay	(0~20.0)s	2.0	Time from detecting active to confirm
Aux. Output Port 11Contents Setting(0~299)44Generator oK. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 21Contents Setting(0~299)48Common alarm. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 300: Normally open; 1: Normally close1Contents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)00: Normally open; 1: Normally close1Contents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 41Contents Setting(0~299)35Idle control. See table 14.	6	Description		1	
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2Active Type(0~1)00: Normally open;1: Normally closeAux. Output Port 21Contents Setting(0~299)48Common alarm. See table 14.2Active Type(0~1)00: Normally open;1: Normally closeAux. Output Port 31Contents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)00: Normally open;1: Normally closeAux. Output Port 31Contents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)00: Normally open;1: Normally closeAux. Output Port 41Contents Setting(0~299)35Idle control. See table 14.	Aux.	Output Port 1			
Aux. Output Port 248Common alarm. See table 14.1Contents Setting(0~299)48Common alarm. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 31Contents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)00: Normally open; 1: Normally close2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 41Contents Setting(0~299)351Idle control. See table 14.	1	Contents Setting	(0~299)	44	Generator oK. See table 14.
1Contents Setting(0~299)48Common alarm. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 3	2	Active Type	(0~1)	0	0: Normally open; 1: Normally close
2Active Type(0~1)00: Normally open;1: Normally closeAux. Output Port 31Contents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)00: Normally open;1: Normally closeAux. Output Port 41Contents Setting(0~299)35Idle control. See table 14.	Aux.	Aux. Output Port 2			
Aux. Output Port 3 1 Contents Setting (0~299) 38 Energize to stop. See table 14. 2 Active Type (0~1) 0 0: Normally open; 1: Normally close Aux. Output Port 4 1 Contents Setting (0~299) 35	1	Contents Setting	(0~299)	48	Common alarm. See table 14.
1Contents Setting(0~299)38Energize to stop. See table 14.2Active Type(0~1)00: Normally open; 1: Normally closeAux. Output Port 4	2	Active Type	(0~1)	0	0: Normally open; 1: Normally close
2 Active Type (0~1) 0 0: Normally open; 1: Normally close Aux. Output Port 4 1 Contents Setting (0~299) 35 Idle control. See table 14.	Aux.	Output Port 3			
Aux. Output Port 4 35 Idle control. See table 14.	1	Contents Setting	(0~299)	38	Energize to stop. See table 14.
1Contents Setting(0~299)35Idle control. See table 14.	2	Active Type	(0~1)	0	0: Normally open; 1: Normally close
	Aux.	Output Port 4			·
2 Active Type (0~1) 0 0: Normally open; 1: Normally close	1	Contents Setting	(0~299)	35	Idle control. See table 14.
	2		(0~1)	0	0: Normally open; 1: Normally close

No.	g control smarter	Parameters	Defaults	Description	
	Aux. Output Port 5				
1	Contents Setting	(0~299)	30	Open gen output. See table 14.	
2	Active Type	(0~1)	0	0: Normally open; 1: Normally close	
	Output Port 6	(0.01)	0		
		(0, 200)	20	Class can autnut. See table 14	
1	Contents Setting	(0~299)	29	Close gen output. See table 14.	
2	Active Type	(0~1)	0	0: Normally open; 1: Normally close	
Sync	Setting - Basic				
1	Dead Bus Volt	(10-50)V	30	It is considered Bus no power when Bus voltage is lower than dead Bus voltage.	
2	Voltage Difference	(0-30)V	3	It is considered voltage synchronization when the voltage difference between Generator and Bus is lower than synchronization voltage difference.	
3	Positive Freq. Difference	(0-2.0)Hz	0.2	It is considered frequency synchronization when the frequency	
4	Negative Freq. Difference	(0-2.0)Hz	0.1	difference between Generator and Bus is less than Check Up Freq but more than Check Low Freq.	
5	Phase Angle Difference	(0-20)°	10	It is considered Check Phase Angle when the initial phase difference is lower than synchronization phase difference.	
6	Slip Frequency Sync	(0-1.00)Hz	0.10	Adjust generator frequency and enable it greater than Bus frequency.	
7	MSC ID	(0-31)	1	It is the ID mark of the MSC communication internet. All the MSC ID should be unique.	
8	MSC Priority	(0-31)	0	Smaller values represent higher priorities.	
9	Full kW rating	(0-20000)kW	276	Used for load sharing.	
10	Full kvar rating	(0-20000)kvar	210	Used for load sharing.	
11	Baud Rate	(0-3)	1	0: 500kbps; 1: 250kbps; 2: 125kbps; 3: 50kbps.	
12	Scheduled Run PCT	(0-100)%	80	Schedule the load value of other genset when start on demand.	
13	Scheduled Stop PCT	(0-100)%	50	Schedule the load value of other genset when start on demand.	
14	Load Ramp Rate	(0.1-100.0)%	3.0	Speed rate(%/s) of genset upload/unload	
15	Load Ramp Point	(0.1-40.0)%	10.0		
16	Load Ramp Delay	(0-30)s	0		
17	Starting Options	(0-1)	1	0: Start All Sets; 1: Start Sets on	

No.	g control smarter	Parameters	Defaults	Description
				Demand
18	MSC Modules	(1-32)	2	
10	MSC Too Few			Action Type:
19	Modules Action Type	(0-2)	1	0: No Action; 1: Warn; 2: Trip.
20	Balance Engine Hours	(1-1000)Hours	Disable	When the input is active, the controller will start/stop the genset automatically according to the running time and the pre-set balanced running time.
21	Fail to Sync Delay	(5.0-300.0)s	60.0	When the controller detects no Sync
22	Fail to Sync Action	(0-1)	0	signal during the preset delay, it will send corresponding alarm signal according to the action type. Action Type: 0: Warn; 1: Trip.
23	NEL (Non-essential Load) Trip	(0-1)	0	
24	NEL Trip 1 Set Value	(0-200)%	90%	
25	NEL Trip 1 Delay	(0-3600)s	5	
26	NEL Trip 2 Set Value	(0-200)%	100%	
27	NEL Trip 2 Delay	(0-3600)s	1	0: Disable 1: Enable.
28	NEL Auto Reconnection	(0-1)	0	Details of function description please see the following.
29	NEL Auto Reconnection Set Value	(0-200)%	50%	
30	NEL Auto Reconnection Delay	(0-3600)s	5	
31	NEL Load Shedding Number	(1-3)	3	
Sync	Setting - GOV			
1	Output Type	(0-1)	1	0: Relay output; 1:Analog Voltage Output
2	Output Reverse	(0-1)	0	0: Disable; 1:Enable.
3	Action	(0-2)	1	0: None; 1: Adjust to Rated Frequency; 2: Adjust to Center Point
4	Center Voltage SW1	(0-10.0)	0	Default central voltage: 0V.
5	Voltage Range SW2	(0-10.0)	2.0	Default volt. range: (-1.5~+1.5)V
6	Sync Gain	(0-500)	20	Adjust and control before paralleling.
7	Sync Stability	(0-2000)	20	Adjust and control before paralleling.
8	Load Gain	(0-500)	20	Adjust and control after paralleling.
9	Load Stability	(0-2000)	20	Adjust and control after paralleling.
Sync	Setting - AVR			
1	Output Type	(0-1)	1	0: Relay output; 1: Analog Voltage
•	cathar i the		•	Output

No.	g control smarter	Parameters	Defaults	Description
2	Output Reverse	(0-1)	0	0: Disable; 1: Enable.
2		(0, 2)	-	0: None; 1: Adjust to Rated Frequency;
3	Action	(0-2)	1	2: Adjust to Center Point
4	Center Voltage SW1	(0-10.0)	0	Default central voltage: 0V.
5	Voltage Range SW2	(0-10.0)	2.0	Default volt. range: (-1.5~+1.5)V
6	Sync Gain	(0-500)	20	Adjust and control before paralleling.
7	Sync Stability	(0-2000)	20	Adjust and control before paralleling.
8	Load Gain	(0-500)	20	Adjust and control after paralleling.
9	Load Stability	(0-2000)	20	Adjust and control after paralleling.
Main	s Split Setting			
1	AC System	(0~3)	0	0: 3P4W; 1: 3P3W;
	AC System	(0~3)	0	2: 2P3W; 3: 1P2W.
2	Rated Voltage	(30~30000)V	230	To offer standards for detecting of mains' over/under voltage and loading voltage. (It is primary voltage when using voltage transformer; it is line voltage when AC system is 3P3W while it is phase voltage when using other AC system).
3	Mains Rated Frequency	(10.0~75.0)Hz	50.0	To offer standards for detecting of over/under/load frequency.
4	Volt. Trans.(PT)	(0-1)	0	0: Disable ; 1: Enable
5	Mains Over Voltage	(0-200)%	105%	Setting value is percentage of mains
6	Mains Under Voltage	(0-200)%	95%	rated volt. Delay value (default: 0.1s) and alarm action (default: trip and stop) also can be set.
7	Mains Over Frequency	(0-200)%	105%	Setting value is mains rated frequency's percentage. Delay value
8	Mains Under Frequency	(0-200)%	95%	(default: 0.1s) and alarm action (default: trip and stop) also can be set.
9	ROCOF	(0-1.00)Hz/s	0.20	Setting value is mains' rate of change of frequency, and alarm action (default: trip and stop) and delay value (default: 0.1s) also can be set.
10	Vector Shift	(0-20.0)°	6.0	Setting value is phase angle's change rate of mains voltage waveform, and alarm action (default: trip and stop) and delay value (default: 0.1s) also can be set.

ANOTE: overcurrent setting details about DMT and IDMT.

DMT: overcurrent delay is definite time delay. Different overcurrent value has corresponding delay.

IDMT: overcurrent delay decrease with the increase of overcurrent. Different overcurrent value has corresponding delay.

IDMT formula:

 $T = t / ((IA/IT)-1)^2$

T: Overcurrent delay (second)

t: Timing multiplier ratio

IA: Current max. load current (L1/L2/L3)

IT: Overcurrent setting value

Example:

t = 36

IA = 550A

IT =500A

Conclusion: T = 3600s (1 hour)

8.2 ENABLE DEFINITION OF PROGRAMMABLE OUTPUT PORTS

8.2.1 DEFINED CONTENTS OF PROGRAMMABLE OUTPUT PORTS

No.	Туре	Description
0	Not Used	
1	Custom Period 1	
2	Custom Period 2	
3	Custom Period 3	
4	Custom Period 4	
5	Custom Period 5	
6	Custom Period 6	Details of function description places are the following
7	Custom Combined 1	Details of function description please see the following.
8	Custom Combined 2	
9	Custom Combined 3	
10	Custom Combined 4	
11	Custom Combined 5	
12	Custom Combined 6	
13	Reserved	
14	Reserved	
15	Gas Choke On	Action while cranking. Action time is as pre-set.
16	Gas Ignition	Action when engine starting, and disconnect when engine stopped.
		Action when over speed shutdown and emergence stop. It
17	Air Flap Control	also can close the air inflow to stop the engine as soon as
		possible.
		Action when warning, shutdown, trips. Can be connected
18	Audible Alarm	annunciator externally. When "alarm mute" configurable
		input port is active, it can remove the alarm.
19	Louver Control	Action when genset starting and disconnect when genset
		stopped completely.

Table 14 Defined Contents of Programmable Output Ports

No.	Туре	Description
20	Fuel Pump Control	It is controlled by fuel pump of level sensor's limited threshold.
21	Heater Control	It is controlled by heating of temperature sensor's limited threshold.
22	Cooler Control	It is controlled by cooler of temperature sensor's limited threshold.
23	Oil Pre-supply Output	Action from "crank on" to "safety on".
24	Generator Excite	Output in start period. If there is no generator frequency during hi-speed running, output for 2 seconds again.
25	Pre-Lubricate	Actions in period of pre-heating to safety run.
26	Remote Control Output	This port is controlled by communication (PC).
27	Reserved	
28	Reserved	
29	Close Gen Output	Control generator to take load.
30	Open Gen Output	Control generator to off load.
31	Reserved	
32	Reserved	
33	Start Relay	
34	Fuel Relay	Action when genset is starting and disconnect when stop is completed. When gas timer enabled, fuel oil relay output is used for controlling gas valve.
35	Idle Control	Used for engine which has idles. Close before starting and open in warming up delay; Close during stopping idle mode and open when stop is completed.
36	Speed Raise Relay	Action in warming up delay.
37	Speed Drop Relay	Action between the period from "stop idle" to "failed to stop".
38	Energize to Stop	Used for engines with ETS electromagnet. Close when stop idle is over and open when pre-set "ETS delay" is over.
39	Speed Drop Pulse	Active 0.1s when controller enter into stop idle, used for control part of ECU dropping to idle speed.
40	ECU Stop	Used for ECU engine and control its stop.
41	ECU Power Supply	Used for ECU engine and control its power.
42	Speed Raise Pulse	Active 0.1s when controller enter into warming up delay; used for control part of ECU raising to normal speed.
43	Crank Success	Close when detects a successful start signal.
44	Generator OK	Action when generator is normal.
45	Generator Load Available	Action in period of generator ok to hi-speed cooling.
46	Reserved	
47	Synchronizing	Action when controller is synchronizing.
48	Common Alarm	Action when genset common warning, common shutdown, common trips alarm.
49	Common Trip and Stop	Action when common trip and stop alarm occur.

		Description
No.	Type	Description
50	Common Shutdown	Action when common shutdown alarm occurs.
51	Common Trip	Action when common trips alarm occurs.
52	Common Warn	Action when common warning alarm occurs.
53	Reserved	
54	Battery Over Voltage	Action when battery over voltage warning alarm occurs.
55	Battery Under Voltage	Action when battery low voltage warning alarm occurs.
56	Charge Alternator Failure	Action when charge fail warning alarms.
57	Reserved	
58	Reserved	
59	Reserved	
60	ECU Warning	Indicate ECU sends a warning signal.
61	ECU Shutdown	Indicate ECU sends a shutdown signal.
62	ECU Comm. Fail	Indicate controller not communicates with ECU.
63	PWM Voltage Raise	When output type of AVR set as "Relay output", controller
64	PWM Voltage Drop	adjust voltage and reactive power via "Sync Raise Volt"
		and "Sync Drop Volt"
65	PWM Speed Raise	When output type of GOV set as "Relay output", controller
66	PWM Speed Drop	adjust speed and power via "Sync Raise Speed" and "Sync
		Drop Speed"
67	Reserved	
68	Reserved	
69	Aux. Input 1 Active	Action when input port 1 is active
70	Aux. Input 2 Active	Action when input port 2 is active
71	Aux. Input 3 Active	Action when input port 3 is active
72	Aux. Input 4 Active	Action when input port 4 is active
73	Aux. Input 5 Active	Action when input port 5 is active
74	Aux. Input 6 Active	Action when input port 6 is active
75	Aux. Input 7 Active	Action when input port 7 is active
76~80	Reserved	
81	Exp. Aux. Input 1 Active	
82	Exp. Aux. Input 2 Active	
83	Exp. Aux. Input 3 Active	
84	Exp. Aux. Input 4 Active	
85	Exp. Aux. Input 5 Active	
86	Exp. Aux. Input 6 Active	
87	Exp. Aux. Input 7 Active	
88	Exp. Aux. Input 8 Active	
89	Exp. Aux. Input 9 Active	
90	Exp. Aux. Input 10 Active	
91	Exp. Aux. Input 11 Active	
92	Exp. Aux. Input 12 Active	
93	Exp. Aux. Input 13 Active	
94	Exp. Aux. Input 14 Active	
95	Exp. Aux. Input 15 Active	
I		·

No.	Туре	Description
96	Exp. Aux. Input 16 Active	
97-98	Reserved	
99	Emergency Stop Alarm	Action when emergency stop alarm occurs.
100	Fail to Start Alarm	Action when failed start alarm occurs.
101	Fail to Stop Warn	Action when failed stop warn occurs.
102	Under Speed Warn	Action when under speed alarm occurs.
103	Under Speed Shutdown	Action when under speed shuts down occurs.
104	Over Speed Warn	Action when over speed warn occurs.
105	Over Speed Shutdown	Action when over speed shutdown alarm occurs.
106	Reserved	
107	Reserved	
108	Reserved	
109	Gen Over Freq. Warn	Action when generator over frequency warning occurs.
110	Con Over Fred Shut	Action when generator over frequency shutdown alarm
110	Gen Over Freq. Shut	occurs.
111	Gen Over Volt Warn	Action when generator over voltage warning occurs.
112	Gen Over Volt Shut	Action when generator over voltage shutdown occurs.
113	Gen Under Freq. Warn	Action when generator low frequency warning occurs.
114	Gen Under Freq. Shut	Action when generator low frequency shutdown occurs.
115	Gen Under Volt. Warn	Action when generator low voltage warning occurs.
116	Gen Under Volt. Shut	Action when generator low voltage shutdown occurs.
117	Gen Loss of Phase	Action when generator loss phase occurs.
118	Gen Reverse Phase Sequence	Action when generator reverse phase occurs.
119	Reserved	
120	Over Power	Action when controller detects generator has over power.
121	Reserved	
122	Reverse Power	Action when controller detects generator has reverse power.
123	Over Current	Action when over current occurs.
124-133	Reserved	
134	NEL1 Trip	
135	NEL2 Trip	Details of function description please see the following.
136	NEL3 Trip	
137-138	Reserved	
139	High Temp Warn	Action when high temperature warning occurs.
140	Low Temp Warn	Action when low temperature warning occurs.
141	High Temp Shutdown	Action when high temperature shutdown alarm occurs.
142	Reserved	
143	Low OP Warn	Action when low oil pressure warning occurs.
	Low OP Shutdown	Action when low oil pressure shutdown occurs.
144		
144 145	OP Sensor Open Circuit	Action when oil pressure sensor is open circuit.
	OP Sensor Open Circuit Reserved	Action when oil pressure sensor is open circuit.

MAKING CONTRO		
No.	Туре	Description
148	Reserved	
149	Reserved	
150	Flexible Sensor 1 High	
100	Warn	
151	Flexible Sensor 1 Low Warn	
152	Flexible Sensor 1 High Shut	
153	Flexible Sensor 1 Low Shut	
154	Flexible Sensor 2 High	
134	Warn	
155	Flexible Sensor 2 Low Warn	
156	Flexible Sensor 2 High Shut	
157	Flexible Sensor 2 Low Shut	
158-229	Reserved	
230	Stop Mode	Action in Stop mode.
231	Manual Mode	Action in Manual mode.
232	Reserved	Reserved
233	Auto Mode	Action in Auto mode.
234	Generator Load	
235-239	Reserved	
240-279	PLC Flag 1-40	
280-299	Reserved	

8.2.2 DEFINED PERIOD OUTPUT

Defined period output is composed by 2 parts, period output S1 and condition output S2.

S1 S2

While S1 and S2 are **TRUE** synchronously, OUTPUT;

While S1 or S2 is **FALSE**, NOT OUTPUT.

Period output S1, can set generator's one or more period output freely, can set the delayed time and output time after enter into period.

Condition output S2, can set as any conditions in output ports.

ANOTE: when delay time and output time both are 0 in period output S1, it is **TRUE** in this period.

Example,

Output period: start

Delay output time: 2s

Output time: 3s

Condition output contents: output port 1 is active

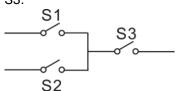
Close when condition output active/inactive: close when active (disconnect when inactive);

Input port 1 active, after enter "starts time" and delay 2s, this defined period output is outputting, after 3s, stop outputting;

Input port 1 inactive, defined output period is not outputting.

8.2.3 DEFINED COMBINATION OUTPUT

Defined combination output is composed by 3 parts, OR condition output S1, S2, AND condition output S3.



S1 or S2 is **TRUE**, while S3 is **TRUE**, defined combination output is outputting;

S1 and S2 are FALSE, or S3 is FALSE, defined combination output is not outputting.

ANOTE: S1, S2, S3 can be set as any contents except for "defined combination output" in the output setting.

ANOTE: 3 parts of defined combination output (S1, S2, S3) couldn't include or recursively include themselves. **Example**,

Contents of OR condition output S1: input port 1 is active;

Close when OR condition output S1 is active /inactive: close when active (disconnect when inactive);

Contents of OR condition output S2, input port 2 is active;

Close when OR condition output S2 is active /inactive: close when active (disconnect when inactive);

Contents of AND condition output S3: input port 3 is active;

Close when AND condition output S3 is active /inactive: close when active (disconnect when inactive);

When input port 1 active or input port 2 active, if input port 3 is active, defined combination output is outputting; If input port 3 inactive, defined combination output is not outputting;

When input port 1 inactive and input port 2 inactive, whatever input port 3 is active or not, defined combination output is not outputting.

8.3 DEFINED CONTENTS OF PROGRAMMABLE INPUT PORTS (ALL GND(B-) CONNECTED ACTIVE)

No.	Туре	Description
0	Users Configured	Including following functions, Indication: indicate only, not warning or shutdown. Warning: warn only, not shutdown. Shutdown: alarm and shutdown immediately Trip and stop: alarm, generator unloads and shuts down after high-speed cooling Trip: alarm, generator unloads but not shutdown. Never: input inactive. Always: input is active all the time. From crank: detecting as soon as start. From safety on: detecting after safety on run delay.
1	Reserved	
2	Alarm Mute	Can prohibit "Audible Alarm" output when input is active.
3	Reset Alarm	Can reset shutdown alarm and trip alarm when input is active.
4	60Hz Select	Use for ECU engine with CANBUS and it is 60Hz when input is active.

Table 15 Defined Contents of Programmable Input Ports (All GND(B-) Connected Active)

No.	лтгоl smarter Туре	Description
5	Lamp Test	All LED indicators are illuminating when input is active.
		All buttons in panel is inactive except
6	Panel Lock	\mathbb{C} and there is \mathbb{A} in the right of first
7	Reserved	row in LCD when input is active.
8		Under voltage/frequency/speed protection is inactive.
0	Low Speed Mode	In Auto mode, during generator normal running, when
9	Inhibit Auto Stop	input is active, prohibit generator shutdown automatically.
10	Inhibit Auto Start	In Auto mode, prohibit generator start automatically when input is active.
11	Inhibit Scheduled	In Auto mode, prohibit scheduled start genset when input is active.
12	Reserved	
13	Aux Gen Closed	Connect generator loading switch's Aux. Point.
14	Inhibit Gen Load	Prohibit genset switch on when input is active.
15	Reserved	
16	Reserved	
17	Auto Mode Lock	When input is active, controller enters into Auto mode; all the keys except $$
18	Auto Mode Invalid	When input is active, controller won't work under Auto mode. Key and simulate auto key input does not work.
19	Reserved	
20	Black-start	
21	Inhibit Alarm Stop	All shutdown alarms are prohibited except emergence stop. (Means battle mode)
22	Aux Instrument Mode	All outputs are prohibited in this mode.
23	Non-parallel Mode	When input is active, genset will enter non-parallel mode.
24	Reset Maintenance	Controller will set maintenance time and date as default when input is active.
25	Reserved	
26	Aux. High Temp	Connected sensor digital input.
27	Aux. Low OP	Connected sensor digital input.
28	Remote Start (On Load)	In Auto mode, when input active, genset can be started and with load after genset is OK; when input inactive, genset will stop automatically.
29	Remote Start (Off Load)	In Auto mode, when input is active, genset can be started

No.	Туре	Description
		and without load after genset is OK; when input is
		inactive, genset will stop automatically.
		In Manual mode, when input active, genset will start
30	Aux. Manual Start	automatically; when input inactive, genset will stop
		automatically
	Remote Start On Load (On	In Auto mode, when input active, all genset that need to
31	Demand)	be paralleled will start according to the priority and
		calling other generator according to the load.
32	Reserved	
33	Simulate Stop key	An external button (not self-lock) can be connected and
34	Simulate Manual key	pressed as simulate panel.
35	Reserved	
36	Simulate Auto key	An external button (not self-lock) can be connected and
37	Simulate Start key	pressed as simulate panel.
38	Simulate G-Load key	This is simulate G-close key when HGM9510 controller is
		applied.
39	Simulate M-Load key	This is simulate G-open key when HGM9510 controller is
40		applied.
40	NEL Manual Trip	An external button (not self-lock) can be connected.
41	NEL Manual Recon	Details of function description please see the following.
		Power management mode will be displayed on the LCD when the input is active. In this mode, the controller will
	Power Management Mode	control genset synchronize, power sharing, scheduled
42		start, scheduled stop, generator closed, generator
		opened but genset start or stop.
		Details of function description please see the following.
		The genset will output constant power when the input is
43	Mains Parallel Mode	active.
		It is the highest priority when the input is active. Used for
44	First Priority	main/standby genset selection.
45	Reserved	
46	Reserved	
47	Alternative Config1	The alternative configuration is active when the input is
48	Alternative Config2	active. Users can set different parameters to make it
49	Alternative Config3	easy to select current configuration via input port.
50	Reserved	
51	Speed Raise	
52	Speed Drop	
53	Voltage Raise	
54	Voltage Drop	
55	Reserved	
56	Low Coolant Level	Connect with water level sensor digital input port.
57	Detonation Shutdown	Connect with detection module warn input port.
58	Gas Leak Shutdown	Connect with detection module warn input port.

No.	Туре	Description
59	Reserved	
60	Reserved	



8.4 SELECTION OF SENSORS

Table 16 Selection of Sensors

No.		Description	Remark
1	Temperature Sensor	0 Not used 1 Custom Res Curve 2 Custom 4-20mA curve 3 VDO 4 CURTIS 5 VOLVO-EC 6 DATCON 7 SGX 8 SGD 9 SGH 10 PT100 11 SUSUKI 12 PRO 13~15 Reserved	Defined resistance's range is 0~6KΩ, default is SGX sensor.
2	Pressure Sensor	0 Not used 1 Custom Res Curve 2 Custom 4-20mA curve 3 VDO 10Bar 4 CURTIS 5 VOLVO-EC 6 DATCON 10Bar 7 SGX 8 SGD 9 SGH 10 VDO VDO 5Bar 11 DATCON 5Bar 12 DATCON 7Bar 13 SUSUKI 14 PRO 15 Reserved	Defined resistance's range is 0~6KΩ, default is SGX sensor.
3	Fuel Level Sensor	0 Not used 1 Custom Res Curve 2 Custom 4-20mA curve 3 SGD 4 SGH 5~15 Reserved	Defined resistance's range is 0~6KΩ, default is SGH sensor.

ANOTE: User should make special declare when order controller if your genset equipped with sensor of 4~20mA.

8.5 CONDITIONS OF CRANK DISCONNECT SELECTION

Table 17 Crank Disconnect Conditions Selection

No.	Setting Description
0	Gen frequency
1	Speed sensor
2	Speed sensor + Gen frequency
3	Oil pressure
4	Oil pressure + Gen frequency
5	Oil pressure + Speed sensor
6	Oil pressure + Speed sensor + Gen frequency

- a. There are 3 conditions to make starter disconnected with engine, that is, speed sensor, generator frequency and engine oil pressure. They all can be used separately. We recommend that engine oil pressure should be used with speed sensor and generator frequency together, in order to make the starter motor is separated with engine immediately and can check crank disconnect exactly.
- b. Speed sensor is the magnetic equipment which be installed in starter for detecting flywheel teeth.
- c. When set as speed sensor, must ensure that the number of flywheel teeth is as same as setting, otherwise, "over speed stop" or "under speed stop" may be caused.
- d. If genset without speed sensor, please don't select corresponding items, otherwise, "start fail" or "loss speed signal" maybe caused.
- e. If genset without oil pressure sensor, please don't select corresponding items.
- f. If not select generator frequency in crank disconnect setting, controller will not collect and display the relative power quantity (can be used in water pump set); if not select speed sensor in crank disconnect setting, the rotating speed displayed in controller is calculated by generator frequency and number of poles.

9 PARAMETERS SETTING

CAUTION: Please change the controller parameters when generator is in standby mode only (e. g. Start conditions selection, configurable input, configurable output, various delay), otherwise, alarming to stop and other abnormal conditions may happen.

ANOTE: Maximum set value must over minimum set value in case that the condition of too high as well as too low will happen.

ANOTE: When setting the warning alarm, please set the correct return value; otherwise, maybe there is abnormal alarm. When setting the maximum value, the return value must less than setting; when setting the minimum value, the return value must over setting.

ANOTE: Please set the generator frequency value as low as possible when cranking, in order to make the starter be separated quickly as soon as crank disconnect.

CONFIGURABLE Configurable input could not be set as same items; otherwise, there are abnormal functions. However, the configurable output can be set as same items.

10 SENSORS SETTING

- When reselect sensors, the sensor curve will be transferred into the standard value. For example, if temperature sensor is SGX (120°C resistor type), its sensor curve is SGX (120°C resistor type); if select the SGD (120°C resistor type), the temperature sensor curve is SGD curve.
- When there is difference between standard sensor curves and using sensor, user can adjust it in "curve type".
- 3) When input the sensor curve, X value (resistor) must be input from small to large, otherwise, mistake occurs.
- 4) If select sensor type as "None", sensor curve is not working.
- 5) If corresponding sensor has alarm switch only, user must set this sensor as "None", otherwise, maybe there is shutdown or warning.
- 6) The headmost or backmost values in the vertical coordinates can be set as same as below,

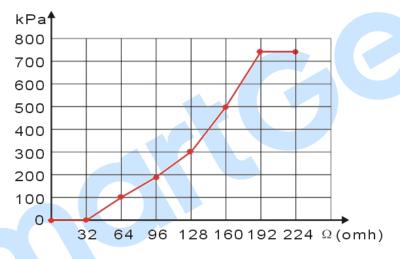


Fig. 3 Sensor Curve

Table 18 Normal Pressure Unit Conversion Form

	N/m² (Pa)	kgf/cm ²	bar	psi
1Pa	1	1.02×10^{-5}	1x10 ⁻⁵	1.45×10^{-4}
1kgf/cm ²	9.8x10 ⁴	1	0.98	14.2
1bar	1x10 ⁵	1.02	1	14.5
1psi	6.89x10 ³	7.03x10 ⁻²	6.89x10 ⁻²	1

11 COMMISSIONING

11.1 STEP 1: SINGLE UNIT DEBUGGING

- 1) Check the parameter configuration of the controller;
- 2) Check the gen-set connections and MSC CAN connection lines between the units. (E.g. if 3 generators are correctly connected, SYNC screen will display Module Number: 3).
- 3) In manual mode, check if engine and generator data is normal;
- 4) In manual mode check if switch opens and closes normally;
- 5) In manual mode, after closing the breaker check if generator frequency can be adjusted to the rated frequency (e.g. set the rated frequency as 52Hz/48Hz);
- 6) In manual mode, after closing the breaker check if generator voltage can be adjusted to the rated voltage (e.g. set the rated voltage as 240V/220V);
- Activate manual start on-load, check if power factor, active power and reactive power are normal; if negative value occurs, check generator voltage and current phase sequence, current transformer incoming line direction, current transformer secondary current dotted terminal;
- 8) In manual mode do performance tests according to the national standards.

ANOTE: Please refer to HGM9500 Synchronization Plan List for more information on GOV and AVR settings.

11.2 STEP 2: MANUAL PARALLEL OPERATION OFF-LOAD

- 1) Manually close parallel sets, check that the unit synchronization is balanced and breaker close impulse current is not too high;
- 2) During parallel operation off load, check that there is no high circumfluence on HGM9510 current screen;
- 3) During parallel operation off load, check if the output of active and reactive power is equal to zero; if it is not, then check if there is power oscillation; if there is, adjust the gain and stability values of HGM9510 controller, or adjust engine GOV or generator AVR gain and stability potentiometer to avoid active and reactive power oscillation; output close to 0.

11.3 STEP 3: MANUAL PARALLEL OPERATION ON-LOAD

- 1) During manual parallel, perform on-load test and check if active and reactive power is evenly distributed between all the gensets;
- 2) During manual parallel, perform ramp on-load test to see if there is high overshoot or power oscillation during this period; if there is, regulate Load Ramp via PC software;
- 3) During manual parallel, perform ramp off-load test to see if gen-set breaker opens after reaching minimum set value (%);
- 4) During manual parallel, perform impact load test and damp load test to check if there is power oscillation.

11.4 STEP 4: AUTOMATIC PARALLEL OPERATION

When the controller is in auto status, if digital input "remote start on-load (on demand)" is active, it will carry out automatic parallel, start and stop operation. There are 3 ways of automatic parallel operation:

- Start on demand: the module with the highest priority starts firstly. When load exceeds the pre-set start maximum percentage, the second according to the priority module will start the gen-set, synchronize and share load. When load is lower than the preset minimum stop percentage, after stop delay the second module breaker will be open and the module will be cooled down and stopped.
- 2) Start all sets initially: all the modules start at the same time; the first module to reach load condition closes first; when other modules reach load condition, they synchronize one by one. After that the modules monitors the load. If load value falls below module pre-set shutdown minimum percentage, the module with lowest priority enters stop delay and then cools down and stops. If load exceeds the preset start maximum percentage, the generators that are at rest will all start again.
- 3) Balanced engine running time: genset with the lowest total engine run time starts first. When the running gen-set total run time exceeds the other gen-set balanced running time, then the gen-set with the next lowest total run time starts (both "start on demand" or "start all sets initially" modes are possible); other gen-sets enter parallel operation after synchronizing. Opening breaker, unloading and stop is performed automatically. All the gen-sets are repeatedly started and stopped according to their total run time.

MAKING CONTROL SMARTER 12 TYPICAL APPLICATION

SmartGen

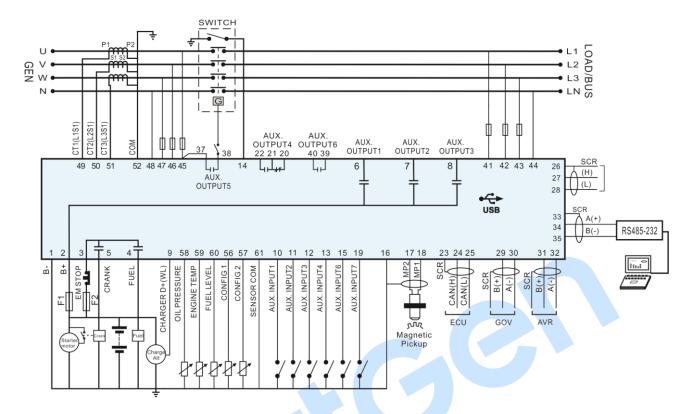
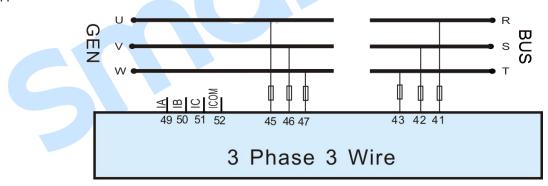


Fig. 4 HGM9510 Typical Application Diagram

ANOTE: Fuse F1: min. 2A; max. 20A. Fuse F2: max. 32A. Users should select suitable fuse depend on practical application.





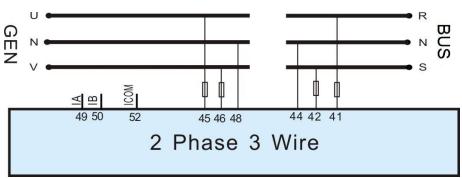


Fig. 6 2 Phase 3 Wire Application Diagram



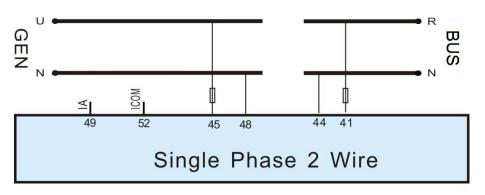
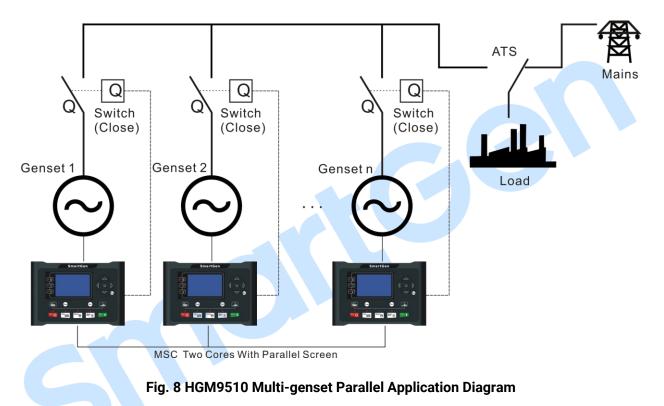


Fig. 7 Single Phase 2 Wire Application Diagram



NOTE: Mains parallel function for HGM9510 controller can be selected via configurable input port. In mains parallel mode, generator will run in parallel with mains and it will only be able to output a fixed amount of power. (Set load mode as Gen control mode).

13 POWER MANAGEMENT MODE

Power management mode can be selected via configurable input ports.

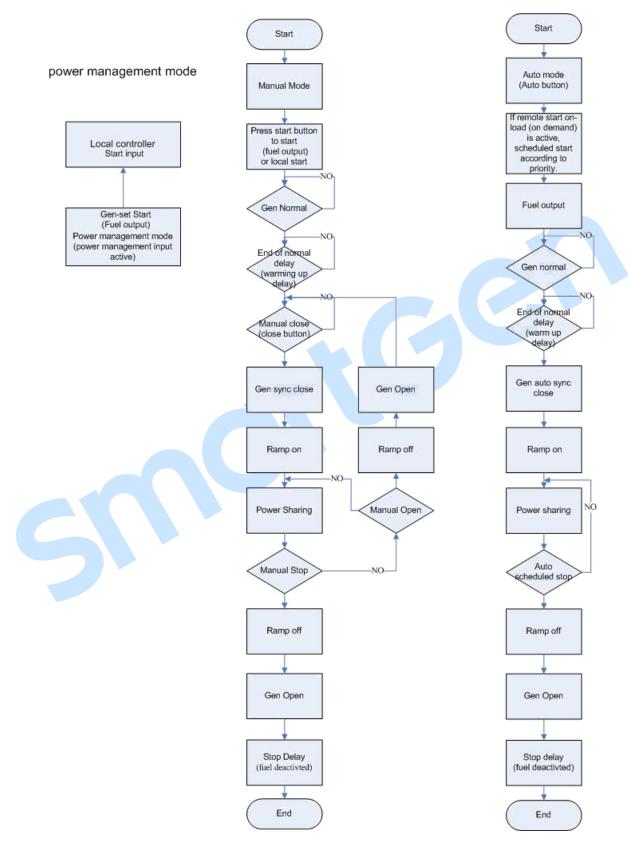


Fig. 9 Power Management Logic

14 NEL TRIP

Non-essential load --- NEL for short.

The controller can control the NEL1, NEL2 and NEL3 to trip separately. The order of the essentiality is: NEL3 > NEL2 > NEL1.

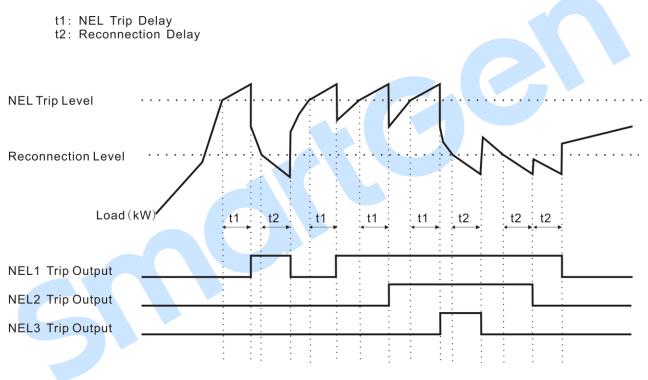
• Auto Trip:

When NEL auto trip is enabled:

If the genset power has exceeded the NEL trip value, after the trip delay, NEL1 will trip the earliest, and then is NEL2, NEL3;

When NEL auto reconnection is enabled:

If the genset power has fallen below the auto reconnection set value, after the auto reconnection delay, NEL3 will reconnection the earliest, and then is NEL2, NEL1.





Manual Trip

If NEL manual trip input is active (earthed falling edge is active), NEL1 will trip without delay; If NEL manual trip input is active again, NEL2 will trip; If NEL manual trip input is active the third time, NEL3 will trip. During this process, the controller does not detect if the genset power has exceed the NEL trip value or not.

If NEL manual reconnection input is active (earthed falling edge is active), NEL3 will reconnect without delay; If NEL manual reconnection input is active again, NEL2 will reconnect; If NEL manual reconnection input is active the third time, NEL1 will reconnect. During this process, the controller detects the genset power: if the genset power has fallen below the NEL reconnection value, then the input is active; if it doesn't, the input is deactivated.

CANOTE: When auto trip and auto reconnection are enabled, manual trip is still active.

15 INSTALLATION

Controller is panel built-in design; it is fixed by clips when installed. The controller's overall dimensions and cutout dimensions for panel, please refers to as following,

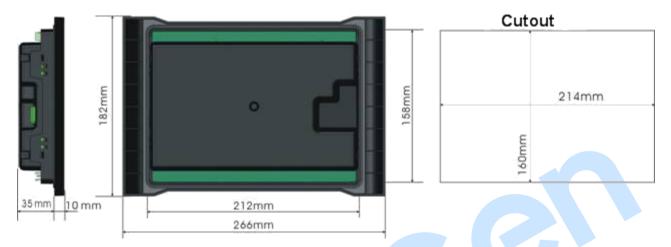


Fig. 11 Overall Dimensions and Panel Cutout

1) Battery Voltage Input

CONTE: HGM9510 controller can suit for widely range of battery voltage (8~35) VDC. Negative of battery must be connected with the shell of starter stable. The wire's diameter must be over 2.5mm² and which is connected to B+ and B- of controller power. If floating charger is configured, please firstly connect output wires of charger to battery's positive and negative directly, then, connect wires from battery's positive and negative to controller's positive and negative input ports in order to prevent charge disturbing the controller's normal working.

2) Speed Sensor Input

CONOTE: Speed sensor is the magnetic equipment which be installed in starter and for detecting teeth of flywheel. Its connection wires to controller should apply for 2 cores shielding line. The shielding layer should connect to No. 16 terminal in controller while another side is hanging in air. The else two signal wires are connected to No.17 and No.18 terminals in controller. The output voltage of speed sensor should be within AC(1~24)V (effective value) during the full speed. AC12V is recommended (in rated speed). When install the speed sensor, let the sensor is spun to contacting flywheel first, then, port out 1/3 lap, and lock the nuts of sensor at last.

3) Output and Expand Relays

ACAUTION: All outputs of controller are relay contact output type. If need to expand the relays, please add freewheel diode to both ends of expand relay's coils (when coils of relay have DC current) or, increase resistance-capacitance return circuit (when coils of relay have AC current), in order to prevent disturbance to controller or others equipment.

4) AC Input

Current input of controller must be connected to outside current transformer. And the current transformer's secondary side current must be 5A. At the same time, the phases of current transformer

and input voltage must correct. Otherwise, the current of collecting and active power maybe not correct.

ANOTE: ICOM port must be connected to negative pole of battery.

WARNING! When there is load current, transformer's secondary side prohibit open circuit.

5) Withstand Voltage Test

CAUTION: When controller had been installed in control panel, if need the high voltage test, please disconnect controller's all terminal connections, in order to prevent high voltage into controller and damage it.

16 CONNECTIONS OF CONTROLLER WITH J1939 ENGINE

16.1 CUMMINS ISB/ISBE

Table 19 Connector B

Terminals of controller	Connector B	Remark
Fuel relay output	39	
Starting relay output	-	Connect with starter coil directly.
	Expand 30A relay, battery	ECU power;
Programmable output 1	voltage of 01, 07, 12, 13 is	Set programmable output 1 as "ECU
	supplied by relay.	power".

Table 20 9-pin Connector

Terminals of controller	9 pins connector	Remark
CAN GND	SAE J1939 shield	CAN communication shielding line
CAN GND	SAE J 1939 Silleid	(connect with ECU terminal only).
CAN(H)		Using impedance 120Ω connecting
CAN(H)	SAE J1939 signal	line.
CAN(L)	SAE J1939 return	Using impedance 120Ω connecting
	SAE J 1939 Tetulli	line.

Engine type: Cummins ISB.

16.2 CUMMINS QSL9

Suitable for CM850 engine control module.

Table 21 50-pin Connector

Terminals of controller	50 pins connector	Remark
Fuel relay output	39	
Starting relay output	-	Connect to starter coil directly.

Table 22 9-pin Connector

Terminals of controller	9 pins connector	Remark
CAN GND	SAE J1939 shield-E	CAN communication shielding line
CAN GND		(connect with ECU terminal only).
CAN(H)	SAE J1939 signal-C	Using impedance 120Ω connecting
		line.
CAN(L)	SAE J1939 return-D	Using impedance 120Ω connecting
	SAE J 1939 Tetulli-D	line.

Engine type: Cummins-CM850.

16.3 CUMMINS QSM11 (IMPORT)

It is suitable for CM570 engine control module. Engine type is QSM11 G1, QSM11 G2.

Table 23 C1 Connector

Terminals of controller	C1 connector	Remark
Fuel relay output	5&8	Outside expand relay, when fuel output, making port 5 and port 8 of C1 be connected.
Starting relay output	-	Connect to starter coil directly.

Table 24 3-pin Data Link Connector

Terminals of controller	3 pins data link connector	Remark
CAN GND	C	CAN communication shielding line
	6	(connect with ECU terminal only).
CAN(H)	A	Using impedance 120Ω connecting line.
CAN(L)	В	Using impedance 120Ω connecting line.

Engine type: Cummins ISB.

16.4 CUMMINS QSX15-CM570

It is suitable for CM570 engine control module. Engine type is QSX15.

Table 25 50-pin Connector

Terminals of controller	50 pins connector	Remark
Fuel relay output	38	Oil spout switch.
Starting relay output		Connect to starter coil directly.

Table 26 9-pin Connector

Terminals of controller	9 pins connector	Remark
CAN GND	SAE J1939 shield-E	CAN communication shielding line (connect with ECU terminal only).
CAN(H)	SAE J1939 signal-C	Using impedance 120Ω connecting line.
CAN(L)	SAE J1939 return-D	Using impedance 120Ω connecting line.

Engine type: Cummins QSX15-CM570.

16.5 CUMMINS GCS-MODBUS

It is suitable for GCS engine control module. Use RS485-MODBUS to read information of engine. Engine types are QSX15, QST30, QSK23/45/60/78 and so on.

Table 27 D-SUB Connector 06

Terminals of controller	D-SUB connector 06	Remark
		Outside expand relay, when fuel output,
Fuel relay output	5&8	making port 05 and 08 of the connector
		06 be connected.
Starting relay output	-	Connect to starter coil directly.



Table 28 D-SUB Connector 06

Terminals of controller	D-SUB connector 06	Remark
RS485 GND	20	CAN communication shielding line (connect with ECU terminal only).
RS485+	21	Using impedance 120Ω connecting line.
RS485-	18	Using impedance 120Ω connecting line.

Engine type: Cummins QSK-MODBUS, Cummins QST-MODBUS, Cummins QSX-MODBUS.

16.6 CUMMINS QSM11

Table 29 Engine OEM Connector

Terminals of controller	OEM connector of engine	Remark
Fuel relay output	38	
Starting relay output	-	Connect with starter coil directly.
		CAN communication shielding line
CAN GND	-	(connect with controller's this terminal
		only).
CAN(H)	46	Using impedance 120Ω connecting line.
CAN(L)	37	Using impedance 120Ω connecting line.

Engine type: common J1939.

16.7 CUMMINS QSZ13

Table 30 Engine OEM Connector

Terminals of controller	OEM connector of engine	Remark
Fuel relay output	45	
Starting relay output		Connect to starter coil directly.
Programmable output 1	16&41	Setting to idle speed control, normally open output. Making 16 connect to 41 during high-speed running of controller via external expansion relay.
Programmable output 2	19&41	Setting to pulse raise speed control, normally open output. Making 19 connect with 41 for 0.1s during high-speed warming of controller via external expansion relay.
CAN GND	-	CAN communication shielding line (connect with controller's terminal only).
CAN(H)	1	Using impedance 120Ω connecting line.
CAN(L)	21	Using impedance 120Ω connecting line.

Engine type: Common J1939.

16.8 DETROIT DIESEL DDEC III/IV

Table 31 Engine CAN Port

Terminals of controller	CAN port of engine	Remark
Fuel relay output	Expand 30A relay, battery voltage of ECU is supplied by relay.	
Starting relay output	-	Connect to starter coil directly.
CAN GND	-	CAN communication shielding line (connect with controller's terminal only).
CAN(H)	CAN(H)	Using impedance 120Ω connecting line.
CAN(L)	CAN(L)	Using impedance 120Ω connecting line.

Engine type: Common J1939.

16.9 DEUTZ EMR2

Table 32 F Connector

Terminals of controller	F connector	Remark
	Expand 30A relay, battery	
Fuel relay output	voltage of 14 is supplied by	
	relay. Fuse is 16A.	
Starting relay output	-	Connect to starter coil directly.
-	1	Connect to battery negative pole.
CAN GND		CAN communication shielding line
CAN GND		(connect with controller's terminal only).
CAN(H)	12	Using impedance 120Ω connecting line.
CAN(L)	13	Using impedance 120Ω connecting line.

Engine type: VolvoEDC4

16.10 JOHN DEERE

Table 33 21-pin Connector

Terminals of controller	21 pins connector	Remark
Fuel relay output	G,J	
Starting relay output	D	
CAN GND	-	CAN communication shielding line (connect with controller's terminal only).
CAN(H)	V	Using impedance 120Ω connecting line
CAN(L)	U	Using impedance 120Ω connecting line

Engine type: John Deere.

16.11 MTU MDEC

Suitable for MTU engines, 2000 series, 4000 series.

Table 34 X1 Connector

Terminals of controller	X1 connector	Remark
Fuel relay output	BE1	
Starting relay output	BE9	
CAN GND	E	CAN communication shielding line (connect with one terminal only).
CAN(H)	G	Using impedance 120Ω connecting line.
CAN(L)	F	Using impedance 120Ω connecting line.

Engine type: MTU-MDEC-303.

16.12 MTU ADEC (SMART MODULE)

It is suitable for MTU engine with ADEC (ECU8) and SMART module.

Table 35 ADEC (X1 port)

Terminals of controller	ADEC (X1 port)	Remark
Fuel relay output	X1 10	X1 Terminal 9 Connected to negative of battery.
Starting relay output	X1 34	X1 Terminal 33 Connected to negative of battery.

Table 36 SMART (X4 port)

Terminals of controller	SMART (X4 port)	Remark
CAN GND	X4 3	CAN communication shielding line (connect with controller's terminal only).
CAN(H)	X4 1	Using impedance 120Ω connecting line.
CAN(L)	X4 2	Using impedance 120Ω connecting line.

Engine type: MTU-ADEC

16.13 MTU ADEC (SAM MODULE)

It is suitable for MTU engine with ADEC (ECU7) and SAM module.

Table 37 ADEC (X1 port)

Terminals of controller	ADEC (X1 port)	Remark
Fuel relay output	X1 43	X1 Terminal 28 Connected to negative
	X1 43	of battery.
Starting relay output	X13/	X1 Terminal 22 Connected to negative
Starting relay output		of battery.



Table 38 SAM (X23 port)

Terminals of controller	SAM (X23 port)	Remark
CAN GND	X23 3	CAN communication shielding line (connect with controller's this terminal only).
CAN(H)	X23 2	Using impedance 120Ω connecting line.
CAN(L)	X23 1	Using impedance 120Ω connecting line.

Engine type: Common J1939.

16.14 PERKINS

It is suitable for ADEM3/ADEM4 engine control module. Engine type is 2306, 2506, 1106, and 2806.

Table 39 Connector

Terminals of controller	Connector	Remark
Fuel relay output	1, 10, 15, 33, 34	
Starting relay output	-	Connect to starter coil directly.
CAN GND	-	CAN communication shielding line (connect with controller's terminal only).
CAN(H)	31	Using impedance 120Ω connecting line.
CAN(L)	32	Using impedance 120Ω connecting line.

Engine type: Perkins.

16.15 SCANIA

It is suitable for S6 engine control module. Engine type is DC9, DC12, and DC16.

Table 40 B1 Connector

Terminals of controller	B1 connector	Remark
Fuel relay output	3	
Starting relay output	-	Connect to starter coil directly.
CAN GND	-	CAN communication shielding line (connect with controller's terminal only).
CAN(H)	9	Using impedance 120Ω connecting line.
CAN(L)	10	Using impedance 120Ω connecting line.

Engine type: Scania.

16.16 VOLVO EDC3

Suitable engine control mode is TAD1240, TAD1241, and TAD1242.

Table 41 "Stand alone" Connector

Terminals of controller	"Stand alone" connector	Remark
Fuel relay output	Н	
Starting relay output	E	
Programmable output 1	Ρ	ECU power; Set programmable output 1 as "ECU power".

Table 42 "Data bus" Connector

Terminals of controller	"Data bus" connector	Remark
		CAN communication shielding line
CAN GND	-	(connect with controller's terminal
		only).
CAN(H)	1	Using impedance 120Ω connecting line.
CAN(L)	2	Using impedance 120Ω connecting line.

Engine type: Volvo.

ANOTE: When this engine type is selected, preheating time should be set to at least 3 seconds.

16.17 VOLVO EDC4

Suitable engine types are TD520, TAD520 (optional), TD720, TAD720 (optional), TAD721, TAD722, and TAD732.

Table 43 Connector

Terminals of controller	Connector	Remark
	Expanded 30A relay, and	
Fuel relay output	relay offers battery voltage	
	for terminal 14. Fuse is 16A.	
Starting relay output	-	Connect to starter coil directly.
	1	Connected to negative of battery.
		CAN communication shielding line
CAN GND	-	(connect with controller's terminal
		only).
CAN(H)	12	Using impedance 120Ω connecting line.
CAN(L)	13	Using impedance 120Ω connecting line.

Engine type: VolvoEDC4.

16.18 VOLVO-EMS2

Volvo Engine types are TAD734, TAD940, TAD941, TAD1640, TAD1641, and TAD1642.

Terminals of controller	Engine's CAN port	Remark
		ECU stop;
Programmable output 1	6	Set programmable output 1 as "ECU
		stop".
		ECU power;
Programmable output 2	5	Set programmable output 2 as "ECU
		power".
	3	Negative power.
	4	Positive power.
		CAN communication shielding line
CAN GND	-	(connect with controller's terminal
		only).
CAN(H)	1(Hi)	Using impedance 120Ω connecting line.
CAN(L)	2(Lo)	Using impedance 120Ω connecting line.

Table 44 Engine CAN Port

Engine type: Volvo-EMS2.

ANOTE: When this engine type is selected, preheating time should be set to at least 3 seconds.

16.19 YUCHAI

It is suitable for Yuchai BOSCH common rail electronic-controlled engine.

Table 45 Engine 42-pin Port

Terminals of controller	Engine 42 pins port	Remark
Fuel relay output	1.40	Connect to engine ignition lock.
Starting relay output	-	Connect to starter coil directly.
CAN GND	-	CAN communication shielding line (connect with controller's this terminal only).
CAN(H)	1.35	Using impedance 120Ω connecting line.
CAN(L)	1.34	Using impedance 120Ω connecting line.

Table 46 Engine 2-pin Port

Battery	Engine 2 pins port	Remark
Battery negative	1	Wire diameter 2.5mm ² .
Battery positive	2	Wire diameter 2.5mm ² .

Engine type: BOSCH.

16.20 WEICHAI

It is suitable for Weichai BOSCH common rail electronic-controlled engine.

Table 47 Engine Port

Terminals of controller	Engine port	Remark
Fuel relay output	1.40	Connect to engine ignition lock.
Starting relay output	1.61	
CAN GND	-	CAN communication shielding line (connect with controller's this terminal only).
CAN(H)	1.35	Using impedance 120Ω connecting line.
CAN(L)	1.34	Using impedance 120Ω connecting line.

Engine type: GTSC1.

NOTE: If there is any question of connection between controller and ECU communication, please feel free to contact Smartgen's service.

17 USB

Users can set the controller's parameters and monitor the controller's status via the test software which provided by Smatgen company. The connection way between PC and controller as following:



Fig.12 USB Connection Method

18 FAULT FINDING

Table 48 Fault Finding

Symptoms	Possible Solutions
	Check starting batteries;
Controller no response with power.	Check controller connection wirings;
	Check DC fuse.
	Check the water/cylinder temperature is too high or not;
Genset shutdown	Check the AC genset voltage;
	Check DC fuse.
	Check emergence stop button is correct or not;
	Check whether the starting battery positive be connected with
Controller emergency stop	the emergency stop input;
	Check whether the circuit is open.
Low oil pressure alarm after crank disconnect	Check the oil pressure sensor and its connections.
High water temperature alarm after crank disconnect	Check the water temperature sensor and its connections.
	Check related switch and its connections according to the
Shutdown alarm in running	information on LCD;
	Check programmable inputs.
	Check fuel oil circuit and its connections;
Crank not disconnect	Check starting batteries;
Crank not disconnect	Check speed sensor and its connections;
	Refer to engine manual.
Starter no response	Check starter connections; Check starting batteries.
Genset running while ATS not	Check ATS;
transfer	Check the connections between ATS and controllers.
	Check connections;
	Check setting of COM port is correct or not;
RS485 communication abnormal	Check RS485's connections of A and B is reverse connect or
R3485 communication abnormal	not;
	Check RS485 transfer module whether damage or not;
	Check communication port of PC whether damage.
	Check connections of CAN high and low polarity;
	Check if correctly connected of 120Ω resister;
ECU communication failure	Check if type of engine correct;
	Check if connections from controller to engine and setting of
	outputs correct.
	Get information from LCD of alarm page;
FOIL warning or stop	If there is detailed alarm, check engine according to
ECU warning or stop	description. If not, please refer to engine manual according to
	SPN alarm code.