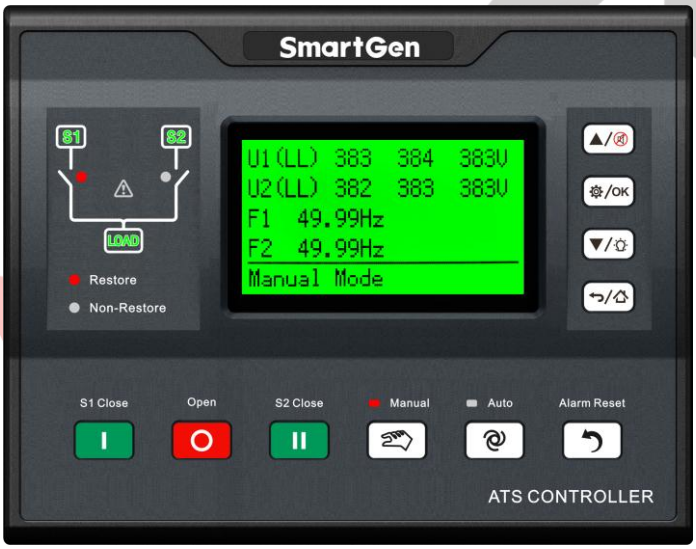
# HAT600R SERIES

# (HAT600R/HAT600RB/HAT600RI/HAT600RBI/HAT600RS)

# ATS CONTROLLER

# USER MANUAL






SMARTGEN (ZHENGZHOU) TECHNOLOGY CO., LTD.

Chinese trademark

SmartGen English trademark

**SmartGen** — make your generator ***smart***

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Table 1 Software Version

| Date | Version | Note |
|---|---|---|
| 2021-07-27 | 1.0 | Original release. |
| | | |

Table 2 Symbol Illustration

| Symbol | Illustration |
|---|---|
| NOTE | Implies or indicates operator to operate rightly. |
| CAUTION | Indicates wrong operation may lead to impair apparatus. |
| HAZARD | Indicates wrong operation may lead to death, critical personal harm or serious property loss. |

# CONTENT

# 1 OVERVIEW

**HAT600R Series Dual Power ATS Controller** is an intelligent dual-supply synchronous transfer module integrating programmable function, automatic measurement, LCD display, and digital communication. It combines digitalization, intelligence and networking. Automatic measurement and control reduce the incorrect operation. It is an ideal option for dual power transfer.

**HAT600P Series Dual Power ATS Controller** is made by microprocessor as its core, which can accurately detect 2-way-3-phase voltage, make accurate and quick judgment and output passive control switch for occurred abnormal voltages (over/under voltage, loss of phase, over/under frequency). This controller is applicable for Mains-Mains, Mains-Gen, Gen-Gen power supply system and can be used for transfer switch of PC class, CB class, and CC class after full consideration on various ATS (Automatic Transfer System) applications; Meanwhile it realizes synchronous parallel transfer or in-phase transfer of two power supplies. It has compact structure, advanced circuits, simple wiring and high reliability, and can be widely used in electric power, telecommunications, petroleum, coal, metallurgy, railways, municipal administration, intelligent building, electrical devices, automatic control and testing system etc.

# 2 NAMING CONVENTION AND MODEL COMPARISON

## 2.1 NAMING CONVENTION

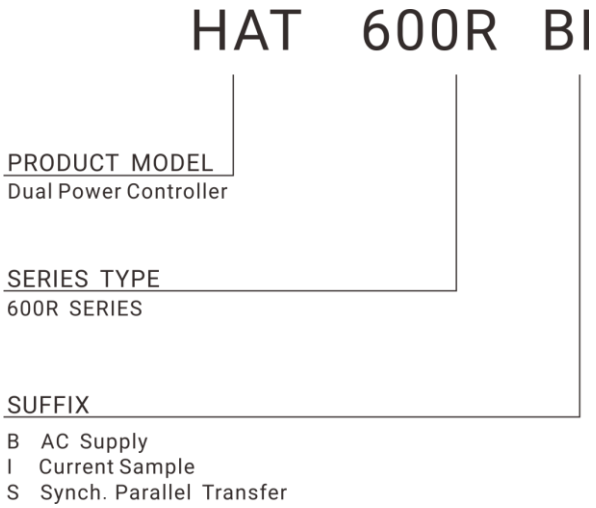



Fig. 1 Naming Convention

## 2.2 MODEL COMPARISON

Table 3 Model Comparison

| Item | HAT600R | HAT600RB | HAT600RI | HAT600RBI | HAT600RS |
|---|---|---|---|---|---|
| DC Supply | ● | ● | ● | ● | ● |
| AC Supply (LN90V~305V) | | ● | | ● | ● |
| Current Monitor | | | ● | ● | ● |
| Synch. Parallel Transfer | | | | | ● |
| In-phase Transfer | ● | ● | ● | ● | ● |
| Input Port No. (Fixed+Flexible) | 2+4 | 2+4 | 2+4 | 2+4 | 2+4 |
| Output Port No. (Fixed+Flexible) | 2+6 | 2+6 | 2+6 | 2+6 | 2+6 |
| Genset Control | ● | ● | ● | ● | ● |
| RS485 | ● | ● | ● | ● | ● |
| USB | ● | ● | ● | ● | ● |
| ETHERNET | | | | ● | ● |

**NOTE 1**: The two fixed input ports are S1 breaker close signal input and S2 breaker close signal input.

**NOTE 2**: The two fixed output ports are S1 breaker close output and S2 breaker close output.

## 3 PERFORMANCE AND CHARACTERISTICS

- With the function of quick transfer, the automatic transfer response time is as low as 50ms, matching with the fast ATS switch, which can achieve the transfer time less than 100ms;
- In-phase transfer function;
- Synchronous parallel transfer function (HAT600RS only), display the voltage difference, frequency difference and phase difference of two-way power supply;
- LCD 132x64 pixel with backlight, multiple language display (Simplified Chinese, English, Other), push button operation;
- LED lamp can directly display current ATS close/open status, power status and whether load is power on;
- System type can be set to: Mains (1#) & Mains (2#), Mains (1#) & Generator (2#), Generator (1#) & Mains (2#), Generator (1#) & Generator (2#);
- S1 master, or S2 master can be set; Auto Transfer Auto Restore and Auto Transfer Non Restore are fitted for master power;
- Measure and display 2-way 3 phase Voltage, Frequency, and Phase Sequence Status;
- Collect and display load active power, reactive power, apparent power, power factor and current;
- Independent overcurrent warning or trip alarm functions for S1/S2;
- NEL trip function is fitted;
- Load voltage monitoring function is fitted;
- Display of accumulated active power, accumulated reactive power, accumulated close times is fitted;
- Each phase voltage of S1/S2, wave distortion rate of load current and 3-21 odd times harmonic percentage can be measured;
- Display of current power supply time and S1/S2 continuous power supply time is available;
- For energy saving switch, users can wait for and close the switch until PF (close is ready) signal is active;
- Over/under voltage, over/under frequency, loss of phase, reverse phase sequence monitoring functions are fitted;
- Auto/Manual transfer is fitted, so that breaker can be forced to close or open in manual mode;
- All parameters can be configured on site; password is used to verify in case of non professionals wrong operation;
- Custom start screen function is fitted;
- Commissioning can be done manually on site to conduct genset start/stop operations;
- Switch re-close and breakout re-close functions are fitted;
- Close output can be set to pulse or continuous output;
- Applicable for switches of PC class two segments, PC class three segments, CB class and CC class;
- 2 circuit N wire isolated design;
- Real time clock display, and event log function, which can record 200 data circularly;
- Black box function, which can record 5 sets of events of ATS transfer, and 60 detailed data of 50s before one set occurs and 10s after the event;
- Scheduled run/not run function for genset, run for once, run monthly or weekly, and run on load or unload can also be set;
- Two gensets can be controlled and cycle run, master run, and balanced time run can be realized.
- Wide DC supply range, maximum 80V DC input for transient;
- Wide wire terminal space of AC input, maximum 625V voltage input;
- USB port, provides convenience for on-site debugging, and parameter or software upgrade;
- RS485 isolated communication port, makes the controller has remote control, remote communication, remote measuring, remote debugging functions by ModBus-RTU; it can remote control genset start/stop, ATS close and open;
- ETHERNET port, makes the controller has remote control, remote communication, remote measuring, remote debugging functions by ModBus TCP/IP; it can remote control genset start/stop, ATS close and open;

- Suitable for multiple AC system types (3Ph 4W, 3Ph 3W, Single Phase 2W, 2 Ph 3W);
- Master and backup power supply can be set; ATS can normally work if one circuit is normal;
- Controller uses metal clips to fix;
- Modular structure design, anti-flammable ABS shell, pluggable wire terminal, built-in installation method; structure is compact and installation is easy.

## 4 SPECIFICATION

Table 4 Performance Parameters

| Items | Contents | | |
|---|---|---|---|
| Operating Voltage | 1. DC 8.0V~DC35.0V, continuous power supply; DC reverse connection protection;<br>2. AC power A1-N1/A2-N2 supply; voltage range AC (90~305)V (HAT600RB/HAT600RBI/HAT600RS); | | |
| | 1. DC 12.0V~DC30.0V, continuous power supply; DC reverse connection protection (UL certification);<br>2. AC power A1-N1/A2-N2 supply; voltage range AC (90~300)V (HAT600RB/HAT600RBI/HAT600RS)(UL certification); | | |
| Power Consumption | <4W(Standby mode：<2W) | | |
| AC Voltage Input (PT or PT Secondary is not used.) | AC system | HAT600R/HAT600RI | HAT600RB/HAT600RBI/HAT600RS |
| | 3P4W (L-L) | (80~625)V | (80~528)V |
| | | | (80~520)V (UL certification) |
| | 3P3W (L-L) | (80~625)V | N/A |
| | 2P3W (A-B) | (80~625)V | (80~528)V |
| | | | (80~520)V (UL certification) |
| | 1P2W (L-N) | (50~360)V | (50~305)V |
| | | | (50~300)V (UL certification) |
| | Voltage Resolution: 1V;<br>Accuracy: 1% | | |
| AC Frequency | Rated: 50/60Hz<br>Range: 15Hz-75Hz<br>Resolution: 0.01Hz<br>Accuracy: 0.1Hz | | |
| AC Current | Rated: 5A<br>Range: 0A-10A<br>Resolution: 0.1A<br>Accuracy: 2% | | |
| S1 Close Relay Output | 16A AC250V Volt free output | | |
| | 6A AC250V Volt free output (UL certification) | | |
| S2 Close Relay Output | 16A AC250V Volt free output | | |
| | 6A AC250V Volt free output (UL certification) | | |
| Programmable Relay Output 1-2 | 16A AC250V Volt free output | | |
| | 6A AC250V Volt free output (UL certification) | | |
| Programmable Relay Output 3-6 | 8A AC250V Volt free output | | |
| | 6A AC250V Volt free output (UL certification) | | |
| S1 Close Signal Input | GND connected (B-) is active, low voltage 1.2VDC, high voltage 60VDC | | |
| S2 Close Signal Input | | | |
| Digital Input 1-4 | | | |
| RS485 Port | Isolated, half-duplex, 2400/4800/9600/19200 baud rate can be set, Modbus-RTU communication protocol, farthest communication distance 1000m | | |
| ETHERNET Port | Self-adaptable 10/100Mbps, Modbus TCP/IP communication protocol | | |
| Design Standard | Meets GB/T14048.11-2016 & IEC/EN 60947-6-1 | | |

| Items | Contents |
|---|---|
| Production Compliance | According to EN61010-1 installation type (overvoltage) III, 300V, pollution class 2, altitude 3000m |
| Dimensions | 198mmx154mmx54mm |
| Panel Cutout | 186mm x 141mm |
| Operating Temperature | -25~+70°C; 20~93%RH<br>55°C (UL certification) |
| Storage Temperature | Temperature: (-30~+80)°C |
| Protection Rank | Front Panel: IP65, when waterproof gasket is installed between controller and control panel;<br>Back Panel: IP20; |
| Insulation Strength | Apply AC2.2kV voltage between high voltage terminal and low voltage terminal and the leakage current is not more than 3mA within 1min. |
| Weight | HAT600R/HAT600RI: 0.7kg<br>HAT600RB/HAT600RBI/HAT600RS: 0.8kg |

## 5 MEASURED AND DISPLAY DATA

Table 5 Measured and Display Data Comparison

| Measured/Display Data Item | HAT600R/HAT600RB | HAT600RI/HAT600RBI | HAT600RS |
|---|---|---|---|
| S1/S2 Power Phase Voltage | ● | ● | ● |
| S1/S2 Power Line Voltage | ● | ● | ● |
| S1/S2 Power Voltage Phase Sequence | ● | ● | ● |
| S1/S2 Power Frequency | ● | ● | ● |
| Load 3 Phase Current | | ● | ● |
| Load 3 Phase Active Power kW | | ● | ● |
| Load Total Active Power kW | | ● | ● |
| Load 3 Phase Reactive Power kvar | | ● | ● |
| Load Total Reactive Power kvar | | ● | ● |
| Load 3 Phase Apparent Power kVA | | ● | ● |
| Load Total Apparent Power kVA | | ● | ● |
| Load 3 Phase Power Facor PF | | ● | ● |
| Load Average Power Factor PF | | ● | ● |
| Voltage Difference of S1 and S2 | ● | ● | ● |
| Frequency Difference of S1 and S2 | ● | ● | ● |
| Phase Difference of S1 and S2 | ● | ● | ● |
| Continuous Power Supply Time | ● | ● | ● |
| Continuous Power Supply Time (Last Time) | ● | ● | ● |
| S1 Accumulated Supply Time | ● | ● | ● |
| S2 Accumulated Supply Time | ● | ● | ● |
| S1 Accumulated Active Energy kWh | | ● | ● |
| S2 Accumulated Active Energy kWh | | ● | ● |
| S1 Accumulated Reactive Energy kvarh | | ● | ● |
| S2 Accumulated Reactive Energy kvarh | | ● | ● |
| S1 Accumulated Close Times | ● | ● | ● |
| S2 Accumulated Close Times | ● | ● | ● |
| Communication Status | ● | ● | ● |
| Real Time Clock | ● | ● | ● |
| Alarm Information | ● | ● | ● |
| Event Log Record | ● | ● | ● |
| Black Box Record | ● | ● | ● |
| AC Voltage Wave Distortion Rate and 3-21 Times Harmonic Analysis | ● | ● | ● |
| AC Current Wave Distortion Rate and 3-21 Times Harmonic Analysis | | ● | ● |

# 6 OPERATING

## 6.1 OPERATION PANEL

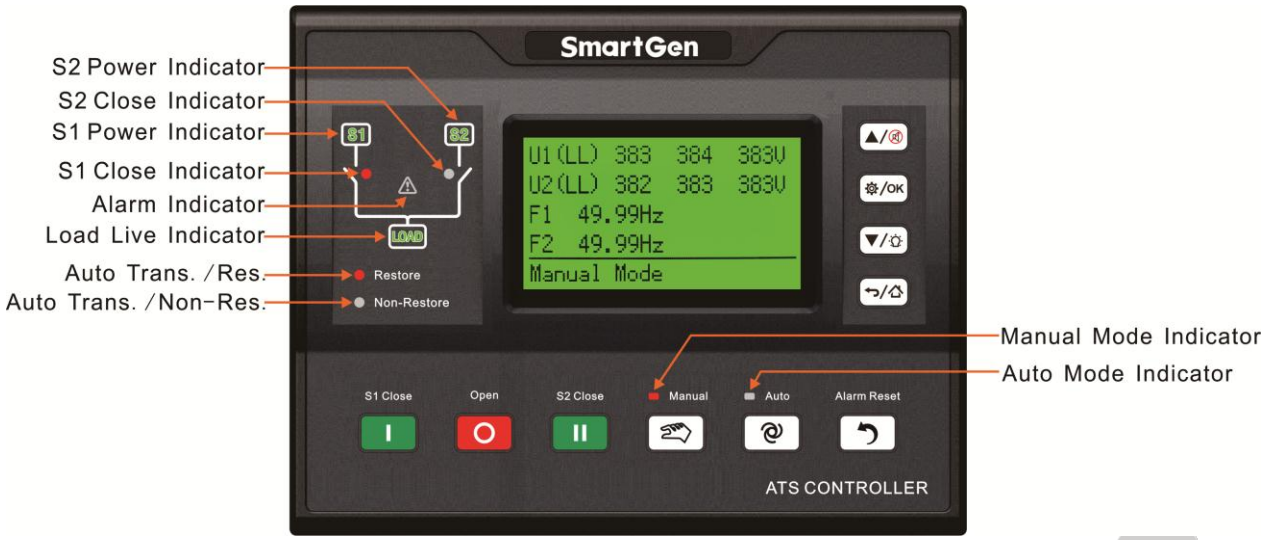



Fig. 2 Front Panel

Table 6 Indicator Description

| Indicator | Indicator Description |
|---|---|
| S1 Power Status Indicator | Lamp On: S1 Power normal;<br>Lamp Flashing: S1 Power abnormal (under/over voltage, under/over frequency, loss of phase, reverse phase sequence);<br>Lamp Off: S1 Power none voltage; |
| S1 Close Status Indicator | Lamp On: S1 close auxiliary status input is active; |
| S2 Power Status Indicator | Lamp On: S2 Power normal;<br>Lamp Flashing: S2 Power abnormal (under/over voltage, under/over frequency, loss of phase, reverse phase sequence);<br>Lamp Off: S2 Power none voltage; |
| S2 Close Status Indicator | Lamp On: S2 close auxiliary status input is active; |
| Alarm Indicator | Lamp Slow Flashing: flashes when warning alarm occurs (1 time for 1 second);<br>Lamp Fast Flashing: flashes when fault alarm occurs (5 times for 1 second); |
| Load Live Indicator | Lamp On: When load voltage monitoring is enabled, load end voltage is up to rated 70%; When it is not enabled, S1 close signal input is active, or S2 close signal input is active. (Default: load voltage monitoring disabled.) |
| Auto Trans./Auto Res. | Lamp On: Current status is Auto Transfer/Auto Restore. |
| Auto Trans./Non Res. | Lamp On: Current status is Auto Transfer/Non Restore. |
| Manual Mode Indicator | Lamp On: Current mode is Manual mode. |
| Auto Mode Indicator | Lamp On: Current mode is Auto mode. |

## 6.2 KEY FUNCTION DESCRIPTION

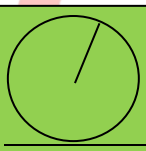
Table 7 Button Description

| Icon | Button | Description |
|---|---|---|
|  | S1 Close Key | Active in manual mode;<br>Press and S1 close outputs, S1 connects to load. |
|  | Open Key | Active in manual mode;<br>Press and load is disconnected. |
|  | S2 Close Key | Active in manual mode;<br>Press and S2 close outputs, S2 connects to load. |
|  | Manual Mode Key | Press and set controller to manual mode. |
|  | Auto Mode Key | Press and set controller to auto mode. |
|  | Alarm Reset Key | Press and enter alarm page; press again to remove fault alarms. |
|  | Up/Mute Key | In main page, press to scroll up screen;<br>After entering menu page, move up cursor or increase the value where the cursor is;<br>Press longer and it can mute alarms. |
|  | Set/Confirm Key | In main page, press to enter menu page.<br>After entering menu page, confirm key can move cursor and confirm the set information. |
|  | Down/Lamp Test Key | In main page, press to scroll down screen;<br>After entering menu page, move down cursor or decrease the value where the cursor is;<br>In main page, pressing longer is lamp test; At lamp test, LCD backlight is on, LCD display is back, and all LEDs on the panel are illuminated. |
|  | Return/Home Key | Press to return to the previous menu in parameter page while it returns to the first page in main screen;<br>Press longer and it immediately returns to the first page of controller main screen. |

# 7 LCD DISPLAY

## 7.1 MAIN SCREEN

Table 8 Main Screen Display

| Display Contents | Display Description |
|---|---|
| U1 (LL) 380 380 380 V<br>U2 (LL) 380 380 380 V<br>F1 50.0Hz Bat 27.6V<br>F2 50.0Hz<br>Manual Mode | S1 Line Voltage (L1-L2, L2-L3, L3-L1)<br>S2 Line Voltage (L1-L2, L2-L3, L3-L1)<br>S1 Frequency and Battery Pack Voltage<br>S2 Frequency<br>Current mode, alarm status, indication information, other status information |
| U1 (LN) 220 220 220 V<br>U2 (LN) 220 220 220 V<br>S1 Phase L1-L2-L3<br>S2 Phase L1-L2-L3<br>Electricity _ _ _ _ _ _ _ | S1 Phase Voltage (L1, L2, L3)<br>S2 Phase Voltage (L1, L2, L3)<br>S1 Phase Sequence<br>S2 Phase Sequence<br>Current page content and position, alarm status, indication information, and action countdown. |
| Amp 500 500 0.0A<br>TkW 330 Load 0%<br>Tkvar 0.0<br>TkVA 330 PF 1.00<br>Load _ _ _ _ _ _ _ | 3 Phase Current<br>Total Active Power and Current Power Percentage<br>Total Reactive Power<br>Total Apparent Power, Power Factor<br>Current page content and position, alarm status, indication information and action countdown. |
| kW 110 110 110<br>kvar 0.0 0.0 0.1<br>kVA 110 110 110<br>PF 1.00 1.00 1.00<br>Load _ _ _ _ _ _ _ | 3 Phase Active Power<br>3 Phase Reactive Power<br>3 Phase Apparent Power<br>3 Phase Power Factor<br>Current page content and position, alarm status, indication information and action countdown. |
|  <br>74V √<br>0.1Hz √<br>13° x<br>Sync. _ _ _ _ _ _ _ | Synchronous Voltage Difference (the difference of average value of 3 phase voltages)<br>Synchronous Frequency Difference<br>Synchronous Phase Difference and Analogue Synchronous Meter<br><br>Current page content and position, alarm status, indication information and action countdown. |
| RS485 □<br>USB □<br>Ethernet □<br>2019-10-28 (1) 10:15:30<br>Comm. _ _ _ _ _ _ _ | RS485 Communication Status<br>USB Communication Status<br>ETHERNET Port Communication Status<br>Real Time Clock<br>Current page content and position, alarm status, indication information and action countdown. |
| Cont. Power Supply Time<br>3: 25: 18<br>Last Cont. Power Supply<br>8: 15: 32<br>Total _ _ _ _ _ _ _ | Continuous Supply Time<br>Hour: Minute: Second<br>Continuous Supply Time (Last Time)<br>Hour: Minute: Second<br>Current page content and position, alarm status, indication information and action countdown. |
| | |

| Display Contents | Display Description |
|---|---|
| S1 Total Supply Time<br>3: 25: 18<br>S2 Total Power Supply<br>8: 15: 32<br>Total<br>_ _ _ _ _ _ _ | S1 Accumulated Supply Time<br>Hour: Minute: Second<br>S2 Accumulated Supply Time<br>Hour: Minute: Second<br>Current page content and position, alarm status, indication information and action countdown. |
| S1 Total kWh<br>2458.0kWh<br>S2 Total kWh<br>3456.3kWh<br>Total<br>_ _ _ _ _ _ _ | S1 Accumulated Active Power<br><br>S2 Accumulated Active Power<br><br>Current page content and position, alarm status, indication information and action countdown. |
| S1 Total kvarh<br>2458.0kvarh<br>S2 Total kvarh<br>3456.3kvarh<br>Total<br>_ _ _ _ _ _ _ | S1 Accumulated Reactive Power<br><br>S2 Accumulated Reactive Power<br><br>Current page content and position, alarm status, indication information and action countdown. |
| S1 Total Close Nums<br>8<br>S2 Total Close Nums<br>10<br>Total<br>_ _ _ _ _ _ _ | S1 Accumulated Close Times<br><br>S2 Accumulated Close Times<br><br>Current page content and position, alarm status, indication information and action countdown. |
| S1 Available<br>S2 Available<br>S1 On Load<br>Genset Standby<br>Status<br>_ _ _ _ _ _ _ | S1 Voltage Status<br>S2 Voltage Status<br>Switch Status<br>Genset Status<br>Current page content and position, alarm status, indication information and action countdown. |
| Alarms 01/05<br>Warn Alarm<br>Sync Failure<br>Fault Alarm<br>S2 Close Failure | Alarm Serial No. and Alarm Number<br>Alarm Type (Warning Alarm, Fault Alarm)<br>Alarm Event<br>Alarm Type (Warning Alarm, Fault Alarm)<br>Alarm Event |

**NOTE:** Above is HAT600RS main screen display; HAT600RBI/HAT600RI/HAT600RB/HAT600R display contents are less than above.

## 7.2 STATUS DESCRIPTION

Table 9 S1 Power Status

| No. | Status Name | Description |
|---|---|---|
| 1 | S1 Normal Identify | S1 normal identification delay |
| 2 | S1 Abnormal Identify | S1 abnormal identification delay |
| 3 | S1 Voltage Normal | Power value is within the specified range. |
| 4 | S1 Voltage None | Voltage is 0. |
| 5 | S1 Voltage High | Voltage is above the pre-set upper value. |
| 6 | S1 Voltage Low | Voltage is below the pre-set lower value. |
| 7 | S1 Frequency High | Frequency is above the pre-set upper value. |
| 8 | S1 Frequency Low | Frequency is below the pre-set lower value. |
| 9 | S1 Loss of Phase | Loss of one or two phase among A, B, C. |
| 10 | S1 Reverse Phase Sequence | Wrong phase sequence A-B-C. |

Table 10 S2 Power Status

| No. | Status Name | Description |
|---|---|---|
| 1 | S2 Normal Identify | S2 normal identification delay |
| 2 | S2 Abnormal Identify | S2 abnormal identification delay |
| 3 | S2 Voltage Normal | Power value is within the specified range. |
| 4 | S2 Voltage None | Voltage is 0. |
| 5 | S2 Voltage High | Voltage is above the pre-set upper value. |
| 6 | S2 Voltage Low | Voltage is below the pre-set lower value. |
| 7 | S2 Frequency High | Frequency is above the pre-set upper value. |
| 8 | S2 Frequency Low | Frequency is below the pre-set lower value. |
| 9 | S2 Loss of Phase | Loss of one or two phase among A, B, C. |
| 10 | S2 Reverse Phase Sequence | Wrong phase sequence A-B-C. |

Table 11 Genset Status

| No. | Status Name | Description |
|---|---|---|
| 1 | Start Delay | Delay time before genset start. |
| 2 | Stop Delay | Delay time before genset stop. |
| 3 | Scheduled Not Start | Display Scheduled Not Start lasting time when it is active. |
| 4 | Scheduled Start | Display Scheduled Start lasting time when it is active. |
| 5 | S1 Cycle Start | S1 Cycle Start finishing countdown when it is active. |
| 6 | S2 Cycle Start | S2 Cycle Start finishing countdown when it is active. |
| 7 | S1 Genset Start | Only active when system is "S1 Gen S2 Gen". |
| 8 | S2 Genset Start | Only active when system is "S1 Gen S2 Gen". |
| 9 | Genset Start | Genset start signal outputs. |
| 10 | Genset Standby | None genset signal outputs. |

Table 12 Switch Status

| No. | Status Name | Description |
|---|---|---|
| 1 | Ready to Transfer | Enter switch transfer process; |
| 2 | S1 Closing | S1 closing delay is in progress; |
| 3 | S1 Opening | S1 opening delay is in progress; |
| 4 | S2 Closing | S2 closing delay is in progress; |
| 5 | S2 Opening | S2 opening delay is in progress; |
| 6 | Transfer Rest | Interval time between switch transfers; |
| 7 | Closing S1 Again | It is the second closing time when the first S1 opening is not successful; |
| 8 | Opening S1 Again | It is the second opening time when the first S1 closing is not successful; |
| 9 | Closing S2 Again | It is the second closing time when the first S2 opening is not successful; |
| 10 | Closing S2 Again | It is the second opening time when the first S2 closing is not successful; |
| 11 | Waiting Synch. | Delay time for waiting S1/S2 to meet synch. conditions Synch. parallel transfer (HAT600RS only) requires voltage difference, frequency difference, phase difference at the same time;<br>In-phase transfer only requires the phase difference. |
| 12 | S1 Sync. Close | S1 synch. close outputs when sync. conditions are satisfied; |
| 13 | S2 Sync. Close | S2 synch. close outputs when sync. conditions are satisfied; |
| 14 | Waiting S1 PF | S1 is waiting for input setting (S1 gets ready/PF) is active before S1 closes; |
| 15 | Waiting S2 PF | S2 is waiting for input setting (S2 gets ready/PF) is active before S2 closes; |
| 16 | Elevator Delay | Delay time before switch transfer, elevator control outputs; |
| 17 | S1 On Load | S1 was already closed and S1 is taking load; |
| 18 | S2 On Load | S2 was already closed and S2 is taking load; |
| 19 | Offload | Switch was already opened and load is disconnected. |

When controller detects warning alarm, warning alarm is active, alarm indicator will flash slowly (1 time 1 second); after warning is recovered, alarm indicator will extinguish. Warning alarm is not latched.

Table 13 Warning Alarms

| No. | Status Name | Description |
|---|---|---|
| 1 | S1 Over Current Warn | Action is set to warning; current is over pre-set limit when S1 is taking load; |
| 2 | S2 Over Current Warn | Action is set to warning; current is over pre-set limit when S2 is taking load; |
| 3 | Forced Open Warn | It alarms when the forced open (Non-firefighting cutoff input) action is warning, and the forced open input is active; |
| 4 | Battery Under Volt | Battery voltage is lower than the set limit value; |
| 5 | Battery Over Volt | Battery voltage is higher than the set limit value; |
| 6 | Fail to Sync. Warn | Sync. failure action is set to warning, and it alarms when sync. delay is over time; |
| 7 | Switch Output Voltage Abnormal | Input port is configured to "Output Voltage Abnormal Warn", and when the input is active, warning occurs. |
| 8 | Busbar Voltage Abnormal | Input port is configured to “Busbar Voltage Abnormal Warn”, and when the input is active, warning occurs. |

When controller detects fault alarm, fault alarm is active, alarm indicator will flash fast (5 time per second); Fault alarm is latched and it can be removed until reset it manually.

Table 14 Fault Alarms

| No. | Status Name | Description |
|---|---|---|
| 1 | S1 Failed to Close | S1 fails to close when it closes in auto mode; |
| 2 | S1 Failed to Open | S1 fails to open when it opens in auto mode; |
| 3 | S2 Failed to Close | S2 fails to close when it closes in auto mode; |
| 4 | S2 Failed to Open | S2 fails to open when it opens in auto mode; |
| 5 | S1 Load Over Current Trip | Action is set to trip; current is over preset limit when S1 is taking load; |
| 6 | S2 Load Over Current Trip | Action is set to trip; current is over preset limit when S2 is taking load; |
| 7 | Forced Open Fault | It alarms when the forced open (Non-firefighting cutoff input) action is fault, and the forced open input is active; |
| 8 | S1 Genset Fault | S1 cannot start normally when system is S1-Gen S2-Gen; |
| 9 | S2 Genset Fault | S2 cannot start normally when system is S1-Gen S2-Gen; |
| 10 | Breaker Trip Alarm | Breaker trip alarm input is active. |
| 11 | Sync Fail Fault | Sync. failure action is set to fault, when it is over delay time, fault alarms; |
| 12 | S1/S2 Close At the same time | It alarms when S1 close signal input and S2 close signal input are active at the same time for over 300ms; |
| 13 | S1 Load End Dead | Fault alarms when S1 closes but load end is dead for over 1min (load voltage monitoring enabled); |
| 14 | S2 Load End Dead | Fault alarms when S2 closes but load end is dead for over 1min (load voltage monitoring enabled); |
| 15 | Switch Output Voltage Abnormal | Input is configured to "Output Voltage Abnormal Fault", and when input is active, fault alarms. |

When indication information is active, it disappears after it displays for 2s.

Table 15 Indication Information

| No. | Status Name | Description |
|---|---|---|
| 1 | Please reset the alarm | Reminder information for switching to auto mode manually before alarm is removed when fault alarm occurs; |
| 2 | S1 was already closed | In manual mode, the indication information for pressing S2 close key when S1 has been closed; |
| 3 | S2 was already closed | In manual mode, the indication information for pressing S1 close key when and S2 has been closed; |
| 4 | Panel Button Latched | When “panel button latched” input is active, it is the reminder information for pressing panel button (Auto key, Manual key, S1 Close key, S2 Close key, Open key, Alarm Reset key). |

Table 16 Other Status Information

| No. | Status Name | Description |
|---|---|---|
| 1 | Start Inhibit | Genset start inhibition input is active; |
| 2 | Transfer Inhibit Input | In auto mode, it is active and ATS will no longer transfer. |
| 3 | S1 Load Inhibit | S1 close inhibition input is active; |
| 4 | S2 Load Inhibit | S2 close inhibition input is active; |
| 5 | NEL 1 Trip | NEL 1 unload outputs; |
| 6 | NEL 2 Trip | NEL 2 unload outputs; |
| 7 | NEL 3 Trip | NEL 3 unload outputs; |
| 8 | Remote Gen On Load | Remote start with load input is active; |
| 9 | Remote Gen Off Load | Remote start without load input is active; |
| 10 | Mains Abnormal Gen Start | Genset starts when mains is abnormal; |
| 11 | Genset Start | Active when genset starts; |
| 12 | Auto Mode | Current status is Auto mode; |
| 13 | Manual Mode | Current status is Manual mode. |

### 7.3 MAIN MENU INTERFACE

In the main screen, press ⚙/OK key and it can enter the main menu interface.

| | |
|---|---|
| 1. Configuration<br>2. History Records<br>3. Black Box Records<br>4. Harmonics Analysis<br>5. Auto Trans./Restore<br><br>5. Auto Trans./Restore<br>6. Start/Stop Genset<br>7. Language<br>8. Module Info<br>9. About | Press ▲/🔇 and ▼/☼ to select different parameter line (backlight), and then press ⚙/OK to enter related display screen. |

**NOTE 1**: Input password to enter parameter settings; default password "01234"; operator can change the password to prevent others changing controller configurations randomly. After change please remember clearly; If it is forgoten, please contact company personnel.

# 8 GENSET START/STOP OPERATION

## 8.1 START/STOP GENSET IN MANUAL MODE

### 8.1.1 START/STOP GENSET ON PANEL

In main menu interface, select "6. Start/Stop Genset", and enter genset start operation manually.

When system type is "S1 Mains S2 Gen", "S1 Gen S2 Mains", "S1 Mains S2 Mains", start/stop genset manually.

Menu interface is as below.

| | |
|---|---|
| 1. Return<br>2. Genset Stop<br>3. Genset Start | Press Up/Down key to select different parameter line (backlight), and press Confirm key to confirm. |

Genset Stop: Disconnect the outputted genset start signal, which is to control genset stop.
Genset Start: Control genset start signal output, which is to control genset start.
For system "S1 Gen S2 Gen", manual genset start/stop menu interface is as below.

| | |
|---|---|
| 1. Return<br>2. S1 Genset Stop<br>3. S1 Genset Start<br>4. S2 Genset Stop<br>5. S2 Genset Start | Press Up/Down key to select different parameter line (backlight), and press Confirm key to confirm. |

S1 Genset Stop: Disconnect the outputted S1 genset start signal, which is to control S1 genset stop.
S1 Genset Start: Control S1 genset start signal output, which is to control S1 genset start.
S2 Genset Stop: Disconnect the outputted S2 genset start signal, which is to control S2 genset stop.
S2 Genset Start: Control S2 genset start signal output, which is to control S2 genset start.

### 8.1.2 REMOTE START/STOP GENSET

Send remote start/stop commands by RS485 port (Modbus-RTU protocol control), ETHERNET port (Modbus TCP/IP protocol control).

**Remote Stop:** Disconnect the outputted genset start signal, which is to control genset stop.
**Remote Start:** Control genset start signal output, which is to control genset start.

## 8.2 START/STOP GENSET IN AUTO MODE

### 8.2.1 START CONDITIONS

— **Input Port Start**

Configure "Remote Start On Load" or "Remote Start Off Load", they cannot be set at the same time.

**Remote Start On Load:** Genset start outputs, when generating is OK, gen closes; when it is inactive, genset start output signal is disconnected.

**Remote Start Off Load:** Genset start outputs, when mains is OK, mains closes; when it is inactive, genset start output signal is disconnected.

— **Balanced Running Start**

When mains is abnormal, genset start outputs; when generating is OK, gen closes.

### 8.2.2 START/STOP OF TWO GENSETS

System type is "S1-Gen S2-Gen", and input port settings are as below.

Set programmable input port to "Remote Start On Load", or "Remote Start Off Load", and they cannot be set at the same time.

**Remote Start On Load:** According to start method, judge S1 or S2 start output; when generating is OK, gen closes;

**Remote Start Off Load:** According to start method, judge S1 or S2 start output; after gensets are started, both gen S1 and S2 don't close.

Start method of two gensets: Cycle Gen Start Mode, Master-Slave Gen Mode, Balance Gen Hours Mode, Not Used.

— **Cycle Gen Start**

When remote start is active, S1 and S2 will start according to cycle running time. For the first start, controller selects S1 or S2 start based on master status; for example, if S1 is master, then S1 starts first. then countdown starts based on the pre-set S1 cycle running time, and at the same time genset fault identification countdown is initiated. Before the end of fault identification countdown if S1 generating is normal, S1 takes the load as soon as it is normal. After the end of S1 cycle running countdown, S2 starts and S2 cycle running countdown is initiated; at the same time genset fault identification countdown starts; Before the end of fault identification countdown, if S2 generating is OK, it will take the load as soon as it is normal. S1 stops. It goes in this way until remote start is inactive.

In the process of genset start, if genset fault (power supply delay overtime or genset fault input is active), failed to close, load inhibit, occurs, controller will immediately stop the current started genset, and start the other genset.

During the process of cycle running, if it transfers to manual mode, it will keep the current status, and stop the cycle running timing.

— **Master-Slave Gen Mode**

When remote start is active, master genset starts. In the process of genset start, when genset fault (genset supply delay overtime, or genset fault input), failed to close, load inhibit, occurs, controller will immediately stop the current started genset, and start the other genset. Otherwise master genset continues starting until remote start is inactive.

— **Balanced Running Start**

When remote start is active, the short accumulated running unit starts, when the current unit fault during the starting process (Gen supply delay or fault input), close failure, inhibit on load, try to stop the current running unit and start another unit, otherwise the current unit will continue to start running until the remote start is inactive.

The following conditions are required to do genset start/stop when system type is "S1-Gen S2-Gen".

1) Active in auto mode;
2) System type is set to "S1-Gen S2-Gen";
3) Output port shall be set to "S1 Genset Working" and "S2 Genset Working";
4) Input port shall be set to "S1 Genset Fault Input", "S2 Genset Fault Input", and "Remote Start On Load" or "Remote Start Off Load";
5) "Gen-Gen Start Mode" shall be set;
6) "Genset Available Time" shall be programmed; if start method is Cycle Start, "S1 Cycle Work Time" and "S2 Cycle Work Time" shall be set.

"S1 Genset Fault Input" and "S2 Genset Fault Input" in the input ports are alternate configurations. Users can also judge whether there is genset fault by "Genset Available Time", without connecting genset status in the input port.

When S1 Gen S2 Gen start method is set to None, there will not any genset start signal output.

For example:

Table 17 Start Example Illustration

| System Type | Start Conditions | Start Result |
|---|---|---|
| S1 Gen S2 Gen | Input port is active. (Remote Start On Load/Remote Start Off Load) | S1 genset start outputs. |
| | Master set is set to: S1 Master | |

### 8.2.3 SCHEDULED GEN START

When "Schedule Gen Enable" function is enabled, users can set scheduled gen start time. Controller will issue start signal when the time is up. When scheduled start lasting time is over, start signal is disconnected. Scheduled Run On Load or Off Load can be set.

**Scheduled Start On Load:** genset start outputs, and when generating is OK, gen closes;

**Scheduled Start Off Load:** genset start outputs, and when mains is OK, mains close.

Scheduled Start cycle time can be set to start monthly, weekly, or daily.

**Schedule Monthly:** which month to start, start date and time can be set.

**Schedule Weekly:** start at the same time for multiple days in a week can be set. For example: Set it from Monday to Friday, start at 8:00 and last 10 hours.

**Schedule Daily:** start at the same time for each day can be set.

### 8.2.4 SCHEDULE NOT WORK

After Schedule Not Work function is enabled, users can set scheduled not work time. Controller will disconnect start signal when the scheduled time is due. Start signal is prohibited before the end of Scheduled Not Work lasting time.

Scheduled Not Work cycle time can be set to Not Run Monthly, Weekly, Daily, three methods.

**Scheduled Not Work Monthly:** Which month to not run can be set, so do not run date and time;

**Scheduled Not Work Weekly:** Not run for multiple days in a week can be set; For example: Set it from Monday to Friday, not run at 19:00 every day, lasting for 12 hours;

**Scheduled Not Work Daily:** Not run at the same time every day can be set.

**NOTE:** Schedule Not Work is prior to Schedule Start Operation.

# 9 PARAMETER SETTINGS

## 9.1 ILLUSTRATION

In the first page of the main screen, press [⚙/OK] key and enter menu page. Select "1. Configuration", and press [⚙/OK] to confirm, so it enters parameter setting password interface. Input correct password to enter parameter main screen. If password is wrong, it directly returns back to main screen. ***Default factory password: 01234.*** In parameter configuration screen, press [↩/⌂] key to return to the previous directory.

## 9.2 PARAMETER CONFIGURATION LIST

Table 18 Parameter Setting Items

| No. | Item | Range | Default | Description |
|---|---|---|---|---|
| **AC Settings** | | | | |
| 1 | S1 Available Delay | (0-3600)s | 10 | The check time for S1 from abnormal to normal; |
| 2 | S1 Unavailable Delay | (0-3600)s | 5 | The check time for S1 from normal to abnormal; |
| 3 | S2 Available Delay | (0-3600)s | 10 | The check time for S2 from abnormal to normal; |
| 4 | S2 Unavailable Delay | (0-3600)s | 5 | The check time for S2 from normal to abnormal; |
| 5 | Master-Slave Set | (0~1) | 0 | 0: S1 Master<br>1: S2 Master |
| 6 | System Type Set | (0~3) | 0 | 0: S1 Mains S2 Gen<br>1: S1 Gen S2 Mains<br>2: S1 Mains S2 Mains<br>3: S1 Gen S2 Gen |
| 7 | AC System | (0-3) | 0 | 0: 3-Phase 4-Wire<br>1: 3-Phase 3-Wire<br>2: 2-Phase 3-Wire<br>3: Single Phase 2-Wire |
| 8 | PT Fitted | (0~1) | 0 | 0: Disable<br>1: Enable |
| 9 | PT Primary Voltage | (30~35000)V | 100 | Primary voltage of AC PT ratio; |
| 10 | PT Secondary Voltage | (30~1000)V | 100 | Secondary voltage of AC PT ratio; |
| 11 | Rated Voltage | (0-35000)V | 220 | Rated voltage of AC system; |
| 12 | Over Volt Set | (0~1) | 1 | 0: Disable<br>1: Enable |
| 13 | Set Value | (0-200)% | 120 | Upper limit value of voltage; it is abnormal if the value has exceeded the set value. |
| 14 | Return Value | (0-200)% | 115 | Upper limit return value of voltage; it is normal only when the value has fallen below the set value. |
| 15 | Under Volt Set | (0~1) | 1 | 0: Disable<br>1: Enable |
| 16 | Set Value | (0-200)% | 80 | Lower limit value of voltage; it is abnormal if the value has fallen below the set value. |
| 17 | Return Value | (0-200)% | 85 | Lower limit return value of voltage; it is normal only when the value has exceeded the set value. |
| 18 | Rated Frequency | (10.0-75.0)Hz | 50.0 | Rated frequency of AC system |

| No. | Item | Range | Default | Description |
|---|---|---|---|---|
| 19 | Over Frequency Set | (0-1) | 1 | 0: Disable<br>1: Enable |
| 20 | Set Value | (0-200)% | 110 | Upper limit value of frequency; it is abnormal if the value has exceeded the set value. |
| 21 | Return Value | (0- 200)% | 104 | Upper limit return value of frequency; it is normal only when the value has fallen below the set value. |
| 22 | Under Frequency Set | (0-1) | 1 | 0: Disable<br>1: Enable |
| 23 | Set Value | (0- 200)% | 90 | Lower limit value of frequency; it is abnormal if the value has fallen below the set value. |
| 24 | Return Value | (0- 200)% | 96 | Lower limit return value of frequency; it is normal only when the value has exceeded the set value. |
| 25 | Phase Sequence Wrong | (0-1) | 1 | 0: Disable<br>1: Enable |
| 26 | Load Volt Enable | (0-1) | 0 | 0: Disable<br>1: Enable |
| **Switch Settings** | | | | |
| 1 | Definite C/O Time | (0~1) | 0 | 0: Disable<br>1: Enable<br>Disable: Detect output time according to close status when close/open pulse outputs; longest time is the set time;<br>Enable: close/open pulse output time is the set close/open time; |
| 2 | Close Time | (0.1~20.0)s | 5.0 | Outputted pulse time of close relay; |
| 3 | Open Time | (0.1~20.0)s | 5.0 | Outputted pulse time of open relay; |
| 4 | Transfer Time | (0~9999)s | 1 | Delay time from S1 open to S2 close; or from S2 open to S1 close; |
| 5 | Again Close Time | (0-20.0)s | 1.0 | If the first switch open is not successful, then the second close starts and again close delay starts; when the delay is over, then the second open starts; if the open cannot be conducted, then open failure alarm signal shall be sent out; |
| 6 | Again Open Time | (0-20.0)s | 1.0 | If the first switch close is not successful, then the second open starts and again open delay starts; when the delay is over, then the second close starts; if the close cannot be conducted, then close failure alarm signal shall be sent out; |
| 7 | Switch Type | (0~2) | 0 | 0: CB/CC (S1 Open and S2 Open control is needed.)<br>1: PC Three-stage (For PC switch with neutral, S1 open control is needed.)<br>2: PC Two-stage (For PC switch without neutral) |
| 8 | Forced Open Action | (0-1) | 0 | 0: Warn Alarm<br>1: Fault Alarm |
| 9 | Continually Close | (0~1) | 0 | 0: Disable<br>1: Enable |

| No. | Item | Range | Default | Description |
|---|---|---|---|---|
| | | | | It needs to be enabled when close control is continuous signal and close/open time is inactive at this time; |
| 10 | Load SW Transfer Time | (0-9999)s | 1 | Load switch outputs of 4 circuits are configured by output ports; time interval for each switch output; |
| 11 | Load SW Close Time | (0-20)s | 5 | Output time for load switch; when it is set 0, load switch output is continuous output; |
| 12 | Fail to Sync Delay | (0~9999)s | 120 | Time for waiting for sync success; if it is over time, then sync fails; |
| 13 | Fail to Sync Action | (0~1) | 0 | 0: Warn Alarm<br>1: Fault Alarm<br>It continues to wait for sync when sync fails until it closes after sync;<br>For warning alarm, it is removed when sync is completed or exit from sync.<br>For fault alarm, it needs to press alarm reset to remove alarm. |
| 14 | Phase Diff. | (0~20) ° | 5 | Max. phase difference when sync. is completed; |
| 15 | In-phase Transfer Enabled | (0~1) | 0 | 0: Disable<br>1: Enable |
| 16 | Freq. Diff. | (0~0.50)Hz | 0.20 | Max. frequency difference when sync. is completed; |
| 17 | Volt. Diff. | (0~50)V | 5 | Max. voltage difference when sync. is completed; |
| 18 | Volt. Diff. Enabled | (0~1) | 0 | 0: Disable<br>1: Enable |
| 19 | Sync. Parallel Transfer Enabled (HAT600RS only) | (0~1) | 0 | 0: Disable<br>1: Enable |
| 20 | Sync. Close/Open Detection Time | (0.1~1.0)s | 0.6 | At the time of sync. parallel transfer, sync close/open output delay starts; during this period if correct close status is detected, then stop close/open pulse output; if delay is over and close/open status is not detected, then close/open failure alarm shall be initiated; |
| 21 | Transfer in Sync Fail | (0~1) | 0 | 0: Disable<br>1: Enable<br>After sync. parallel fails, close without sync shall be conducted and fail to sync alarm also isn't issued; |
| 22 | ATS Power Type | (0~1) | 1 | 0: DC Power Supply<br>1: AC Power Supply |
| 23 | ATS Power Low Point | (0~200)% | 70 | Min. AC supply voltage for switch; if it is lower than this value, then switch cannot be transferred; |
| 24 | ATS Power High Point | (0~400)% | 130 | Max. AC supply voltage for switch; if it is higher than this value, then switch cannot be transferred; |
| **Genset Settings** | | | | |
| 1 | Genset Start Delay | (0~9999)s | 1 | When genset prepares to start, delay starts, and when the delay is over, |

| No. | Item | Range | Default | Description |
|---|---|---|---|---|
| | | | | genset starting signal is sent out; |
| 2 | Genset Stop Delay | (0~9999)s | 5 | When genset prepares to stop, delay starts, and when the delay is over, genset starting signal is disconnected; |
| 3 | Gen-Gen Start Mode | (0~3) | 0 | 0: Cycle Gens<br>1: Master-Slave Gens<br>2: Balance Gens Hours<br>3: Not Used |
| 4 | S1 Cycle Work Time | (0~9999)min | 720 | The running time of S1 at the mode of Cycle Gens; |
| 5 | S2 Cycle Work Time | (0~9999)min | 720 | The running time of S2 at the mode of Cycle Gens; |
| 6 | Genset Available Time | (0~9999)s | 120 | Time from issuing genset start signal to gen voltage is normal; if delay is over and gen voltage is still abnormal, then genset fault alarm is initiated; |
| 7 | Battery Volt Enable | (0~1) | 0 | 0: Disable<br>1: Enable |
| 8 | Battery Under Volt Warn Enable | (0~1) | 0 | 0: Disable<br>1: Enable |
| 9 | Battery Under Volt Warn | (0~100.0)V | 10.0 | It occurs when battery voltage is lower than the set value; |
| 10 | Battery Under Volt Return | (0~100.0)V | 10.5 | When battery voltage is higher than the set return value, warning is removed; |
| 11 | Battery Under Volt Delay | (0-3600)s | 60 | Delay time for battery volt lower than the warning limit; after delay the under volt warning occurs; |
| 12 | Battery Over Volt Warn Enable | (0~1) | 0 | 0: Disable<br>1: Enable |
| 13 | Battery Over Volt Warn | (0~100.0)V | 30.0 | It occurs when the battery voltage is higher than the set value; |
| 14 | Battery Over Volt Return | (0~100.0)V | 29.5 | It shall be removed if the battery voltage is lower than the set value; |
| 15 | Battery Over Volt Delay | (0-3600)s | 60 | Delay time for battery volt higher than the warning limit, when the delay is over, over volt warning occurs. |
| Scheduled Start/Stop Settings | | | | |
| 1 | Schedule Gen Enable | (0~1) | 0 | 0: Disable<br>1: Enable |
| 2 | Schedule Load | (0~1) | 0 | 0: Off Load<br>1: On Load |
| 3 | Schedule Period | (0~2) | 0 | 0: Monthly<br>1: Weekly<br>2: Daily |
| 4 | Schedule Monthly | (1~4095) | 4095 | Bit0: January<br>Bit1: February<br>Bit2: March<br>Bit3: April<br>Bit4: May<br>Bit5: June<br>Bit6: July<br>Bit7: August<br>Bit8: September<br>Bit9: October<br>Bit10: November |

| No. | Item | Range | Default | Description |
|---|---|---|---|---|
| | | | | Bit11: December |
| 5 | Schedule Date | (1~31) | 1 | Date of genset start in every month; |
| 6 | Schedule Weekly | (1~127) | 1 | Bit0: Sunday<br>Bit1: Monday<br>Bit2: Tuesday<br>Bit3: Wednesday<br>Bit4: Thursday<br>Bit5: Friday<br>Bit6: Saturday |
| 7 | Schedule Hours | (0~23)h | 0 | Scheduled start time; |
| 8 | Schedule Minutes | (0~59)min | 0 | |
| 9 | Schedule Work Time | (0~30000)min | 30 | The lasting time for scheduled start running; |
| 10 | Gen Inhibit Work | (0~1) | 0 | 0: Disable<br>1: Enable |
| 11 | Inhibit Period | (0~2) | 0 | 0: Monthly<br>1: Weekly<br>2: Daily |
| 12 | Inhibit Monthly | (1~4095) | 4095 | Bit0: January<br>Bit1: February<br>Bit2: March<br>Bit3: April<br>Bit4: May<br>Bit5: June<br>Bit6: July<br>Bit7: August<br>Bit8: September<br>Bit9: October<br>Bit10: November<br>Bit11: December |
| 13 | Inhibit Date | (1~31) | 1 | Date of not start in every month; |
| 14 | Inhibit Weekly | (1~127) | 1 | Bit0: Sunday<br>Bit1: Monday<br>Bit2: Tuesday<br>Bit3: Wednesday<br>Bit4: Thursday<br>Bit5: Friday<br>Bit6: Saturday |
| 15 | Inhibit Hours | (0~23) h | 0 | Time for scheduled non-start; |
| 16 | Inhibit Minutes | (0~59) min | 0 | |
| 17 | Inhibit Rest Time | (0~30000) min | 30 | The lasting time for scheduled non-start; |
| **Load Settings** | | | | |
| 1 | Current CT Enable | (0~1) | 1 | 0: Disable<br>1: Enable |
| 2 | CT Primary | (5~6000)A | 500 | Primary Current of CT; |
| 3 | S1 Full Load Rating | (5~6000)A | 500 | Current of S1 full load; |
| 4 | S2 Full Load Rating | (5~6000)A | 500 | Current of S2 full load; |
| 5 | S1 Max kW Rating | (1~20000)kW | 200 | Max. active power of S1 full load; |
| 6 | S2 Max kW Rating | (1~20000)kW | 200 | Max. active power of S2 full load; |
| 7 | Over Current Enable | (0~1) | 1 | 0: Disable<br>1: Enable |
| 8 | Over Current | (0~200)% | 120 | Limits for over current; |
| 9 | Over Current Protection | (0~1) | 0 | 0: Warn<br>1: Trip |

| No. | Item | Range | Default | Description |
|---|---|---|---|---|
| 10 | Over Current Type | (0~1) | 0 | 0: Definite<br>1: Inverse Definite |
| 11 | Definite Delay Set (Value) | (0~3600)s | 10 | Over current delay value for definite time; |
| 12 | Inverse Delay Set (Multiplier) | (1~36) | 36 | Over current delay multiplier for inverse definite; |
| 13 | Elevator Enable | (0~1) | 0 | 0: Disable<br>1: Enable |
| 14 | Elevator Delay | (0~300)s | 300 | Delay time for load power off or before switch transfer; used to control the running elevator stop at the nearest level until switch transfer is finished; |
| 15 | NEL Enable | (0~1) | 0 | 0: Disable<br>1: Enable |
| 16 | NEL Over Power Val 1 | (0~200)% | 90 | When load power is over the set value, unload control outputs after delay; |
| 17 | NEL Over Power Delay 1 | (0~3600)s | 5 | |
| 18 | NEL Over Power Val 2 | (0~200)% | 100 | When load power is over the set value, unload control outputs after delay; |
| 19 | NEL Over Power Delay 2 | (0~3600)s | 1 | |
| 20 | NEL Return Enable | (0~1) | 0 | 0: Disable<br>1: Enable |
| 21 | NEL Return Value | (0~200)% | 50 | When load power is lower than the set value, unload control is disconnected after delay; |
| 22 | NEL Return Delay | (0~3600)s | 5 | |
| 23 | NEL Nums | (1~3) | 3 | NEL numbers; |
| 24 | Mains Load NEL Enable | (0~1) | 0 | 0: Disable<br>1: Enable |
| **Digital Input Settings** | | | | |
| 1 | Digital Input 1 | (0~39) | 1 | Forced Open |
| 2 | Active Type | (0~1) | 0 | 0: Close to activate;<br>1: Open to activate |
| 3 | Digital Input 2 | (0~39) | 8 | Switch trip input |
| 4 | Active Type | (0~1) | 0 | 0: Close to activate;<br>1: Open to activate |
| 5 | Digital Input 3 | (0~39) | 0 | Not Used |
| 6 | Active Type | (0~1) | 0 | 0: Close to activate;<br>1: Open to activate |
| 7 | Digital Input 4 | (0~39) | 0 | Not Used |
| 8 | Active Type | (0~1) | 0 | 0: Close to activate;<br>1: Open to activate |
| **Digital Output Settings** | | | | |
| 1 | Digital Output 1 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 2 | Digital Output 1 | (0~92) | 49 | ATS power L1 |
| 3 | Digital Output 2 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 4 | Digital Output 2 | (0~92) | 52 | ATS power N |
| 5 | Digital Output 3 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 6 | Digital Output 3 | (0~92) | 35 | S1 switch open control |
| 7 | Digital Output 4 | (0~1) | 0 | 0: Output (N/O); |

| No. | Item | Range | Default | Description |
|---|---|---|---|---|
| | Active Type | | | 1: Output (N/C) |
| 8 | Digital Output 4 | (0~92) | 37 | S2 switch open control |
| 9 | Digital Output 5 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 10 | Digital Output 5 | (0~92) | 1 | Custom output combination 1 |
| 11 | Digital Output 6 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 12 | Digital Output 6 | (0~92) | 32 | Genset start |
| 13 | Combined 1 Or Output 1Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 14 | Combined 1 Or Output 1 Contents | (0~92) | 23 | S1 voltage is normal; |
| 15 | Combined 1 Or Output 2 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 16 | Combined 1 Or Output 2 Contents | (0~92) | 25 | S2 voltage is normal; |
| 17 | Combined 1 Or Output Active Type | (0~1) | 1 | 0: Output (N/O);<br>1: Output (N/C) |
| 18 | Combined 1 Or Output Contents | (0~92) | 0 | Not Used |
| 19 | Combined 2 or Output 1 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 20 | Combined 2 or Output 1 Contents | (0~92) | 0 | Not Used |
| 21 | Combined 2 or Output 2 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 22 | Combined 2 or Output 2 Contents | (0~92) | 0 | Not Used |
| 23 | Combined 2 or Output Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 24 | Combined 2 or Output Contents | (0~92) | 0 | Not Used |
| 25 | Combined 3 or Output 1 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 26 | Combined 3 or Output 1 Contents | (0~92) | 0 | Not Used |
| 27 | Combined 3 or Output 2 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 28 | Combined 3 or Output 2 Contents | (0~92) | 0 | Not Used |
| 29 | Combined 3 or Output Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 30 | Combined 3 or Output Contents | (0~92) | 0 | Not Used |
| 31 | Combined 4 or Output 1 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 32 | Combined 4 or Output 1 Contents | (0~92) | 0 | Not Used |
| 33 | Combined 4 or Output 2 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 34 | Combined 4 or Output 2 Contents | (0~92) | 0 | Not Used |
| 35 | Combined 4 or Output Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |

| No. | Item | Range | Default | Description |
|---|---|---|---|---|
| 36 | Combined 4 or Output Contents | (0~92) | 0 | Not Used |
| 37 | Combined 5 or Output 1 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 38 | Combined 5 or Output 1 Contents | (0~92) | 0 | Not Used |
| 39 | Combined 5 or Output 2 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 40 | Combined 5 or Output 2 Contents | (0~92) | 0 | Not Used |
| 41 | Combined 5 or Output Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 42 | Combined 5 or Output Contents | (0~92) | 0 | Not Used |
| 43 | Combined 6 or Output 1 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 44 | Combined 6 or Output 1 Contents | (0~92) | 0 | Not Used |
| 45 | Combined 6 or Output 2 Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 46 | Combined 6 or Output 2 Contents | (0~92) | 0 | Not Used |
| 47 | Combined 6 or Output Active Type | (0~1) | 0 | 0: Output (N/O);<br>1: Output (N/C) |
| 48 | Combined 6 or Output Contents | (0~92) | 0 | Not Used |
| **Module Settings** | | | | |
| 1 | Power On Mode | (0~2) | 0 | 0: Last Mode (reserved the mode before power off)<br>1: Manual<br>2: Auto |
| 2 | Language | (0~2) | 0 | 0: Simplified Chinese<br>1: English<br>2: Other (Users can self define module language by PC software; default: English.) |
| 3 | Password | (00000~65535) | 01234 | For entering parameter setting |
| 4 | Module Address | (1~254) | 1 | RS485 communication address |
| 5 | Com Baud Rate | (0~3) | 2 | 0: 2400 bps<br>1: 4800 bps<br>2: 9600 bps<br>3: 19200 bps |
| 6 | Com Stop Bit | (1~2) | 2 | 1/2 bit can be set; |
| 7 | Com Parity | (0~2) | 0 | 0: None<br>1: Odd Parity<br>2: Even Parity |
| 8 | Communication Set | (0~3) | 0 | 0: Enable COM Adj/Ctrl<br>1: Disable COM Control<br>2: Disable COM Adjust<br>3: DisableCOM Adj/Ctrl |
| 9 | Date/Time Setting | | | |
| 10 | LCD Backlight Delay | (1-3600)min | 5 | Enlightened time for LCD backlight; |
| 11 | Controller Information 1 | (0-20) characters | | Information displayed in ABOUT page; Users can input any character (letter is 1 character; while Chinese character is |
| 12 | Controller | (0-20) | | |

| No. | Item | Range | Default | Description |
|---|---|---|---|---|
| | Information 2 | characters | | 2 characters), and it needs to set on PC by software; |
| Network Settings | | | | |
| 1 | Network Enable | (0~1) | 1 | 0: Disable<br>1: Enable |
| 2 | IP Address | 192.168.0.100 | | ETHERNET communication parameters; |
| 3 | Subnet Mask | 255.255.255.0 | | |
| 4 | Gateway | 192.168.0.1 | | |
| 5 | Sensor Curve Type | Set through PC software | | |

### 9.3 DIGITAL INPUT PORT FUNCTION DESCRIPTION

Table 19 Input Port Function Description

| No. | Item | Description |
|---|---|---|
| 0 | Not Used | Invalid |
| 1 | Forced Open | It (Non-firefighting cutoff input) is only suitable for switches with breaker control; when it is active, switches shall changeover to neutral no matter in manual mode or in auto mode. |
| 2 | Remote Start on Load | Genset start outputs, and when mains is normal, close the generating breaker. |
| 3 | Remote Start off Load | Genset start outputs, and when mains is normal, gen breaker will not close. |
| 4 | Lamp Test | LED indicators are all light; LED backlight is light; LED is all dark. |
| 5 | S1 Genset Fault Input | Prohibit S1 genset start when S1 genset has fault (used in circular starting). |
| 6 | S2 Genset Fault Input | Prohibit S2 genset start when S2 genset has fault (used in circular starting). |
| 7 | Start Inhibit Input | Prohibit genset start signal output;<br>In auto mode, disconnect start signal output when stop delay is over;<br>In manual mode, start is inactive after genset stop when it is stopped manually if it has started; |
| 8 | Switch Trip Input | Breaker trip fault input. |
| 9 | S1 Close Inhibit | S1 close on load are prohibited; In manual mode, manual close is prohibited; if it is closed, then it needs to open manually; In auto mode, if it is closed then load is disconnected or S2 takes load; |
| 10 | S2 Close Inhibit | S2 close on load are prohibited; In manual mode, manual close is prohibited; if it is closed, then it needs to open manually; In auto mode, if it is closed then load is disconnected or S1 takes load; |
| 11 | S1 Breaker PF IN | S1 close ready signal input; waiting for S1 PF input is active before S1 close; |
| 12 | S2 Breaker PF IN | S2 close ready signal input; waiting for S2 PF input is active before S2 close; |
| 13 | Key S1 Close | Same as S1 close key on the panel, and it is needed to select auto reset button. |
| 14 | Key S2 Close | Same as S2 close key on the panel, and it is needed to select auto reset button. |
| 15 | Alarm Reset | Remove current alarm; |
| 16 | Alarm Mute | Stop audible alarm output; |
| 17 | NEL Trip Key | Control NEL unload manually; it is needed to select auto reset button; |
| 18 | NEL Return Key | Control NEL to load again manually; it is needed to select auto reset button; |
| 19 | S1 Master Input | Forcibly set S1 switch priority the highest; |
| 20 | S2 Master Input | Forcibly set S2 switch priority the highest; |

| No. | Item | Description |
|---|---|---|
| 21 | Forced Manual Mode | Forcibly set controller mode as manual mode. |
| 22 | Forced Auto Mode | Forcibly set controller mode as manual mode. |
| 23 | Panel Lock | Panel button operation is prohibited;<br>Up/Down/Set/Return/Alarm Reset can be used; |
| 24 | Sync Inhibit | Sync transfer function is inactive; |
| 25 | Scheduler Inhibit | Scheduled start and scheduled not start functions are inactive; |
| 26 | Simulate S1 OK | Simulate S1 power is normal; S1 voltage detection is inactive; |
| 27 | Simulate S2 OK | Simulate S2 power is normal; S2 voltage detection is inactive; |
| 28 | Open IN | Same as panel open key, used to control switch open, please use auto reset button. |
| 29 | Reserved | |
| 30 | Auto Trans./Restore | After this port is configured, it is Auto Trans./Restore when it is active; it is Auto Trans./Non Restore when it is inactive. |
| 31 | Switch Output Voltage Abnormal Fault | After this port is configured, fault alarm occurs when it is active. (HVD100 voltage detection module as signal input is needed.) |
| 32 | Switch Output Voltage Abnormal Warn | After this port is configured, warning alarm occurs when it is active. (HVD100 voltage detection module as signal input is needed.) |
| 33 | Remote Control Inhibit | When it is active, all remote control commands by communication port are inactive. |
| 34 | Transition Inhibit | In Auto mode, after this signal is active, it can inhibit ATS to transfer. |
| 35 | Busbar Voltage Abnormal | After this port is configured, warning alarm occurs when it is active. |
| 36 | Reserved | |
| 37 | Reserved | |
| 38 | Reserved | |
| 39 | Reserved | |

## 9.4 DIGITAL OUTPUT PORT FUNCTION DESCRIPTION

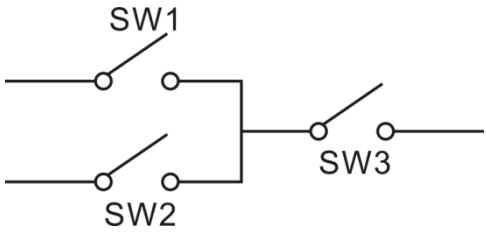
Table 20 Output Port Function Description

| No. | Items | Description |
|---|---|---|
| 0 | Not Used | Output port is inactive. |
| 1 | Custom Combined 1 | For more details, please see in the following text. |
| 2 | Custom Combined 2 | |
| 3 | Custom Combined 3 | |
| 4 | Custom Combined 4 | |
| 5 | Custom Combined 5 | |
| 6 | Custom Combined 6 | |
| 7 | Reserved | |
| 8 | Reserved | |
| 9 | Reserved | |
| 10 | Reserved | |
| 11 | Common Alarm | It includes fault alarm and warning alarm. |
| 12 | Common Fault Alarm | It includes “Transition Fault” alarm, and “Over Current” trip alarm. |
| 13 | Common Warn Alarm | It includes reverse phase sequence of S1, reverse phase sequence of S2, load over current and forced open. |
| 14 | Transition Fault | It includes “S1 Fail to Close” alarm, “S1 Fail to Open” alarm, “S2 Fail to Close” alarm, “S2 Fail to Open” alarm. |
| 15 | Audible Alarm | It can be connected with annunciator externally when common alarm is active. When “alarm mute” input is active or 60s delay has expired, it can remove the alarm. |
| 16 | Reserved | |
| 17 | Genset Start Delay | Output when genset start delay is initiated; |
| 18 | Genset Stop Delay | Output when genset stop delay is initiated; |
| 19 | Elevator Control | Output before load is power off or switch transfer; used to control running elevator to stop at the nearest level until transfer is finished; |
| 20 | Fire Control Linkage | Output when forced to open (Fire) input signal is active and ATS succeeds to open. |
| 21 | Busbar Voltage Abnormal Output | Output when busbar voltage abnormal warning input is active. |
| 22 | Reserved | |
| 23 | S1 Available | Output when S1 voltage is normal. |
| 24 | S1 Unavailable | Output when S1 voltage is abnormal. |
| 25 | S2 Available | Output when S2 voltage is normal. |
| 26 | S2 Unavailable | Output when S2 voltage is abnormal. |
| 27 | S1 Over Current | Output when S1 is over current with load; |
| 28 | S2 Over Current | Output when S2 is over current with load; |
| 29 | Reserved | |
| 30 | Auto Mode | Output when the genset is in Auto mode. |
| 31 | Manual Mode | Output when the genset is in Manual mode. |
| 32 | Genset Start Output | Control the genset starting. |
| 33 | Reserved | |
| 34 | S1 Close Control | Control the S1 switch to close. |
| 35 | S1 Open Control | Control the S1 switch to open. |
| 36 | S2 Close Control | Control the S2 switch to close. |
| 37 | S2 Open Control | Control the S2 switch to open. |
| 38 | Reserved | |
| 39 | Reserved | |
| 40 | NEL1 Trip Control | Control NEL unload when output is active; used to control NEL unload and return (on load) when output is inactive; |
| 41 | NEL2 Trip Control | |

| No. | Items | Description |
|---|---|---|
| 42 | NEL3 Trip Control | |
| 43 | Reserved | |
| 44 | Reserved | |
| 45 | S1 Closed Status | The closed status of S1; |
| 46 | S2 Closed Status | The closed status of S2; |
| 47 | S1 Genset Start | Control S1 genset start; used for system S1-Gen S2-Gen; |
| 48 | S2 Genset Start | Control S2 genset start; used for system S1-Gen S2-Gen; |
| 49 | ATS Power L1 | Power supply for ATS. |
| 50 | ATS Power L2 | |
| 51 | ATS Power L3 | |
| 52 | ATS Power N | |
| 53 | Remote Control Output | It is controlled by RS485 communication command. |
| 54 | Input 1 Status | Programmable input status; |
| 55 | Input 2 Status | |
| 56 | Input 3 Status | |
| 57 | Input 4 Status | |
| 58 | Load 1 Close | Load 1-4 close in order after S1 load supply or S2 load supply; After ATS open, load switch close outputs are all disconnected; |
| 59 | Load 2 Close | |
| 60 | Load 3 Close | |
| 61 | Load 4 Close | |
| 62 | Reserved | |
| 63 | Reserved | |
| 64 | S1 Blackout | S1 power status; |
| 65 | S1 Over Volt | |
| 66 | S1 Under Volt | |
| 67 | S1 Over Freq | |
| 68 | S1 Under Freq | |
| 69 | S1 Loss Of Phase | |
| 70 | S1 Phase Seq Wrong | |
| 71 | Reserved | |
| 72 | Reserved | |
| 73 | S2 Blackout | S2 power status; |
| 74 | S2 Over Volt | |
| 75 | S2 Under Volt | |
| 76 | S2 Over Freq | |
| 77 | S2 Under Freq | |
| 78 | S2 Loss Of Phase | |
| 79 | S2 Phase Seq Wrong | |
| 80 | Reserved | |
| 81 | Reserved | |
| 82 | Sync Fail | Sync. parallel transfer failure (HAT600RS only) or in-phase transfer failure. |
| 83 | Sync Waiting | Sync waiting (voltage, frequency, phase) (HAT600RS only) or in-phase waiting. |
| 84 | Switching | Output in the process of switch transfer; |
| 85 | Battery Under Volt | Output at battery under voltage alarm; |
| 86 | Battery Over Volt | Output at battery over voltage alarm; |
| 87 | Gen Inhibit Work | Output in continuous time for scheduled not start; |
| 88 | Scheduler Gen Start | Output in continuous time for scheduled start; |
| 89 | Close Fault of Two Circuits at the same time | Output when the two circuits close at the same time; |
| 90 | Reserved | |
| 91 | Reserved | |
| 92 | Reserved | |

### 9.5 DEFINED COMBINATION OUTPUT

Defined combination output is composed by 3 parts: OR condition output SW1/SW2 and AND condition output SW3.




SW1 or SW2 is **TRUE**, and SW3 is **TRUE**, defined combination output is outputting;

SW1 and SW2 are **FALSE**, or SW3 is **FALSE**, defined combination output is not outputting.

⚠**NOTE 1:** SW1, SW2, SW3 can be set as any contents except for "defined combination output" in the output settings.
⚠**NOTE 2:** 3 parts of defined combination output (SW1, SW2, SW3) couldn't include or recursively include themselves.
**For example:**
Contents of OR condition output SW1: Input port 1 is active;
Close when OR condition output SW1 is active /inactive: close when active (disconnect when inactive);
Contents of OR condition output SW2, input port 2 is active;
Close when OR condition output SW2 is active /inactive: close when active (disconnect when inactive);
Contents of AND condition output SW3: Input port 3 is active;
Close when AND condition output SW3 is active /inactive: close when active (disconnect when inactive);
**Output result is as below:**
When input port 1 active or input port 2 is active, if input port 3 is active, defined combination output is outputting; If input port 3 is inactive, defined combination output is not outputting;
When input port 1 is inactive and input port 2 is inactive, whatever input port 3 is active or not, defined combination output is not outputting.

### 9.6 Over Current Definite Time and Inverse Definite Time Settings

**Definite Time**: Over current delay is fixed delay; different over current values correspond to the same delay, which is the pre-set delay time;

**Inverse Definite Time**: Over current delay decreases as over current increases; different over current values correspond to different delays;

Inverse over current delay formula is as below:

$$T = \frac{t}{\left(\frac{IA}{IT} - 1\right)^2}$$

T: Over current delay value (s)
t: Timing multiplier
IA: Current maximum current (L1/L2/L3)
IT: Pre-set value of over current
**For example:**
Input conditions: T= 36, IA= 550A, IT= 500A
Output result: T= 3600s(1h)

## 10 HISTORICAL RECORDS

In menu interface, select "2. Historical Records", press [⚙/OK] key to enter historical record interface.

| | |
|---|---|
| Enter historical record page, press [▲/🔕] and [▼/☼] to check every record. | |
| Action Event 010/200<br>Closing S2<br>S1 Blackout<br>S2 Available<br>2019-10-24 09:18:26 | Record type, serial No./total record number;<br>Record event;<br>S1 power status;<br>S2 power status;<br>Record date and time; |
| Press [⚙/OK] to check the detailed information of current records. | |
| Action Event 010/200<br>Closing S2 | Record type, serial No./total record number;<br>Record event; |
| U1 (LN) 0 0 0V<br>U2 (LN) 220 221 219V<br>F1 0.00Hz F2 50.00Hz | S1 phase voltage;<br>S1 phase voltage;<br>S1 frequency, S2 frequency; |
| Press [▲/🔕] and [▼/☼] to check the detailed information of current records. Press [⚙/OK] or [↩/⌂] key to exit current detailed information check. | |
| Action Event 010/200<br>Closing S2 | Record type, serial No./total record number;<br>Record event; |
| Amp 130 145 136A<br>TkW 86 PF 1.00 | Load current;<br>Load active power and power factor; |

## 11 BLACK BOX RECORDS

In main menu interface, select "3. Black Box Records", press [⚙/OK] to enter black box records interface.

| | |
|---|---|
| Enter black box record interface, press [▲/🔇] and [▼/☼] to check every record; press [↩/⌂] to return main menu interface. | |
| 1: 2019-09-24 09:25:30<br>2: 2019-09-28 10:07:18<br>3: 2019-10-06 10:13:56<br>4: 2019-10-23 11:45:20 | Record time of the first data;<br>Record time of the second data;<br>Record time of the third data;<br>Record time of the four data; |
| Close S2 | Current selected event; |
| Press [⚙/OK] to check one data of the current records; Press [▲/🔇] and [▼/☼] to check every data of current records; Press [↩/⌂] to return back to black box record interface. | |
| Closing S2<br>19-09-28 10:07:18 +10s | Record event;<br>Record time (60 time points between 50s before record event and 10s after the event occur) |
| S1 Available<br>U1 (LN) 220 221 219V<br>F1 50.00Hz | S1 power status;<br>S1 phase voltage;<br>S1 frequency; |
| Press [▲/🔇] and [▼/☼] key to check S1 Voltage, S2 Voltage, Current and Power of current time point. Press [⚙/OK] or [↩/⌂] to exit the detailed data interface. | |
| Closing S2<br>19-09-28 10:07:18 +10s | Record event;<br>Record time point; |
| S1 Available<br>U1 (LN) 220 221 219V<br>F1 50.00Hz | S1 power status;<br>S1 phase voltage;<br>S1 frequency; |
| | |
| Closing S2<br>19-09-28 10:07:18 +10s | Record event;<br>Record time point; |
| S2 Available<br>U2 (LN) 220 221 219V<br>F2 50.00Hz | S2 power status;<br>S2 phase voltage;<br>S2 frequency; |
| | |
| Closing S2<br>19-09-28 10:07:18 +10s | Record event;<br>Record time point; |
| Amp 130 145 136A<br>TkW 86 PF 1.00 | Load current;<br>Load active power and power factor; |

Black box records max. 5 items. Every event records the status information during the 60s before and after the event occur. It records once per second. When record items is up to 5, new item will cover the newest record. The first item is the newest. Users can check each record by Confirm key and check the 60 detailed data status in each item by Up and Down key.

Record type: Action events during the close and open transfer in Auto mode.

Table 21 Action Events are Ones at Below Time

| No. | Action Event | Description |
|---|---|---|
| 1 | Opening | Opening in Auto mode; |
| 2 | Closing S1 | S1 close in Auto mode; |
| 3 | Closing S2 | S2 close in Auto mode; |

## 12 HARMONIC ANALYSIS

Controller has harmonic analysis function for voltage and current, which can monitor harmonic distortion rate and 3-21 times harmonic component of voltage/current of all phases.

In main menu interface, select "4. Harmonic Analysis", and press [⚙/OK] key to enter harmonic analysis interface.

| | |
|---|---|
| Enter harmonic analysis page, press [▲/⊘] and [▼/☼] key to select the voltage needed to analyze; press [↩/⌂] to return main menu screen. | |
| >U1 Volt. Harmonic<br>>U2 Volt. Harmonic<br>>Current Harmonic | Harmonic analysis of S1 power 3 phases;<br>Harmonic analysis of S2 power 3 phases;<br>Harmonic analysis of load 3 phase current; |
| Press [⚙/OK] to check harmonic analysis data of current phase; press [▲/⊘] and [▼/☼] to check data of next phase; press [↩/⌂] to return the previous menu. | |
| THDu-U1-A 0%<br>3-7 0 0 0%<br>9-13 0 0 0%<br>15-19 0 0 0%<br>21 0% | Harmonic distortion rate of U1 A phase voltage;<br>3-7 times harmonic display of U1 A phase voltage;<br>9-13 times harmonic display of U1 A phase voltage;<br>15-19 times harmonic display of U1 A phase voltage;<br>21 times harmonic display of U1 A phase voltage; |

## 13 SWITCH OPERATION

### 13.1 MANUAL SWITCH OPERATION

Press [✋] key, and manual status indicator is illuminated. Controller is in manual mode.

**Table 22 Manual Transfer Key**

| Icon | Function | Description |
|---|---|---|
| I | S1 Close Key | Press and if load is disconnected, then S1 closes and load is supplied by S1. |
| II | S2 Close Key | Press and if load is disconnected, then S2 closes and load is supplied by S2. |
| O | Open Key | Press and load is disconnected. |

### 13.2 AUTOMATIC SWITCH OPERATION

Press [⟳] key, and auto mode indicator becomes light and the controller is in the auto mode.

Under auto mode, the controller will switch automatically to ensure power supply for loading according to S1&S2 status, switch priority and Auto Trans./Restore status. The following illustrates the control logics by the example of "S1 Master", "S1 Mains S2 Gen".

### 13.2.1 AUTO TRANSFER AUTO RESTORE

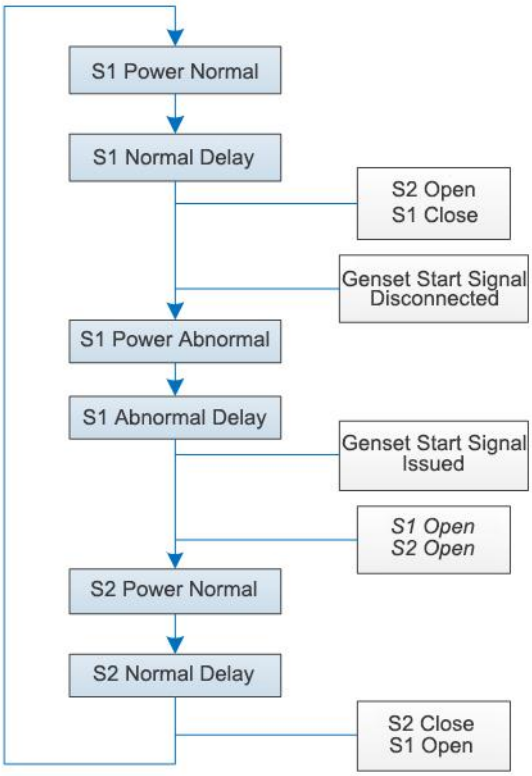



Fig. 3 Auto Trans./Restore Diagram

### 13.2.2 AUTO TRANSFER NON RESTORE (MUTUAL BACKUP ACTIVE)

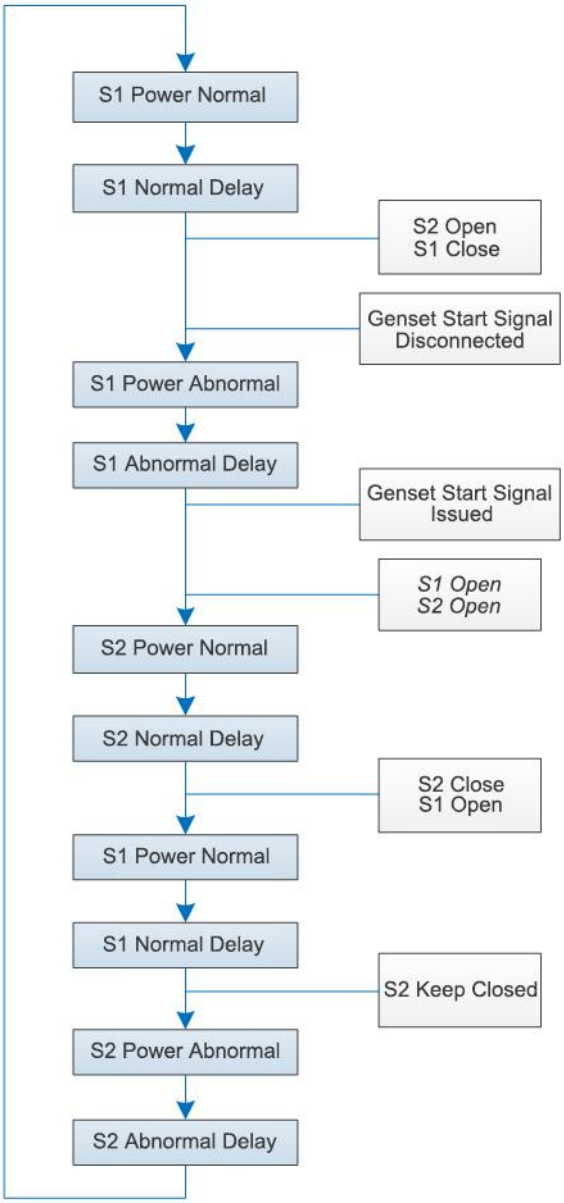



Fig. 4 Auto Transfer Non Restore Diagram (Mutual Backup Active)

### 13.2.3 AUTO TRANSFER NON RESTORE (MUTUAL BACKUP INACTIVE)

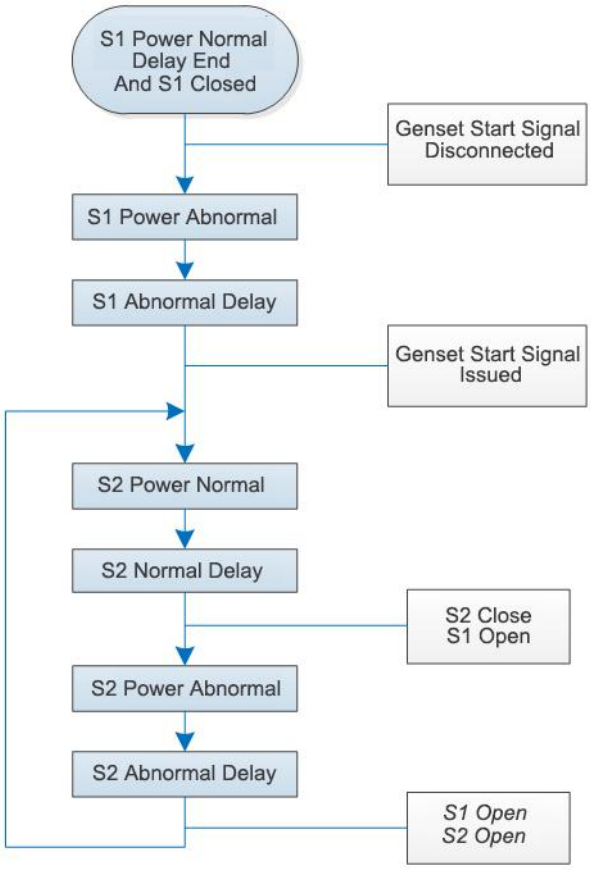
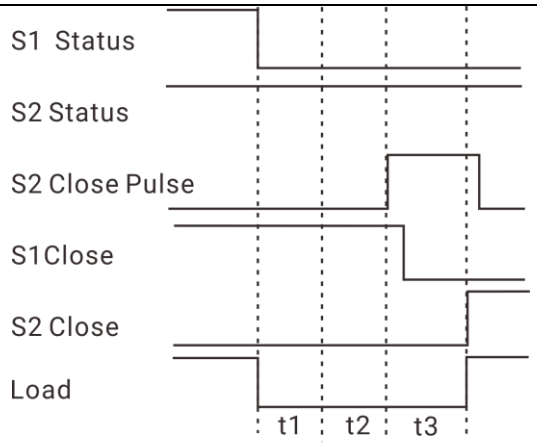



Fig. 5 Auto Transfer Non Restore Diagram (Mutual Backup Inactive)

**NOTE**: Master power (S1) close needs to transfer to manual mode by close operation key, otherwise, in auto mode switch only transfers at the position of open and backup power (S2).

## 13.3 QUICK TRANSFER FUNCTION

HAT600R series controller has the quick transfer function when power supply is abnormal (set S1 normal voltage delay, S1 abnormal voltage delay, S2 normal voltage delay, S2 abnormal voltage delay as 0s), take S1 master, auto transfer auto restore, PC class two-stage ATS switch as example; when S1 is powered off, the controller detects the S1 is powered off after t1 time. After t2 time, S2 closes and the output signal outputs, then ATS switch starts to act. After t3 time, ATS swith completes S2 closing. The time should be less than 50ms from S1 power outage to S2 closing pulse output.




t1:S1 Outage Detection Time
t2:S2 Close Output Response Time
t3:ATS Switch Action Time

Close Pulse Response Time:t1+t2<50ms

Fig.6 Quick Transfer Procedure of S1 Abnormal Oscillogram

## 13.4 SYNCHRONOUS CLOSE

Synchronous closing is transferring current power side to the other power supply under normal condition of both S1 and S2. During this process synchronous transfer is needed. The synchronous transfer can be divided into synchronous parallel transfer and in-phase transfer.

### 13.4.1 SYNCHRONOUS PARALLEL CLOSE

**Sync. Parallel Transfer Enable**: When this is active (HAT600RS only), sync. parallel close function is active, otherwise sync. parallel close function cannot be executed. The sync conditions are phase sync, frequency sync, voltage sync (if sync voltage difference is enabled).

**Sync. Phase Difference**: Maximum phase difference between S1 and S2 at synchronization. Usually phase difference shall not be set too big. Otherwise, load impact will be too big at closing.

**Sync. Freq. Difference**: Maximum frequency difference between S1 and S2 at synchronization.

**Sync. Volt Difference (The difference between the average values of two voltages)**: Maximum voltage difference between S1 and S2 at synchronization; if it is disabled, volt difference won't be detected in synchronizing process.

**Fail To Sync Delay**: Waiting time for sync; it shall issue sync failure alarm when it is overtime.

**Fail To Sync Action**: Warning alarm or fault alarm can be set; after sync failure, it continues waiting for sync until sync close is finished. For warning alarm when sync is completed or it exits from sync, alarm shall be cleared; for fault alarm, it needs alarm reset key to clear the alarm.

**Sync. Close/Open Feedback Time**: Pulse time for sync. parallel close/open; at the time of synch. parallel transfer, sync close/open output delay starts; in the delay process if correct close status is detected, then stop the close/open pulse output; if after delay is over, correct close status still cannot be detected, close/open failure alarm shall be initiated.

**Transfer On Sync Fail**: When this is enabled, after sync fails, non sync close will be conducted and no sync failure alarm shall be issued.

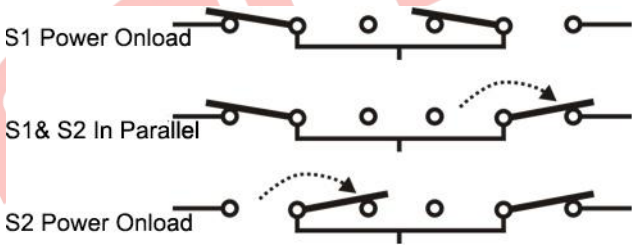
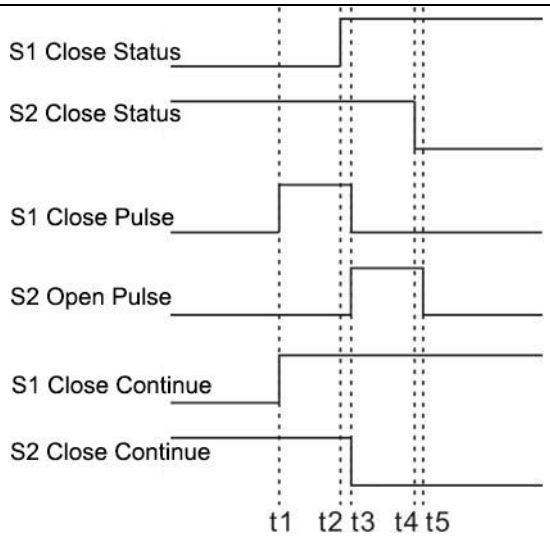



Fig. 7 Sync. Parallel Transfer Diagram

#### 13.4.1.1 S1 SYNCHRONOUS PARALLEL CLOSE

S1 is master, auto transfer auto restore, S1&S2 power voltages are normal. S2 is onload, and S1 close pulse outputs when detects that the sync signal (voltage sync, frequency sync and phase sync). Until S1 close status is detected or delay is up to sync close/open detection time, disconnect S1 close pulse output. At the same time S2 open pulse outputs; until S2 open status is detected or delay is over sync close/open detection time, disconnect S2 open pulse outputs. In synchronizing process if close/open time is over sync close/open detection time, then close/open failure alarm is initiated.

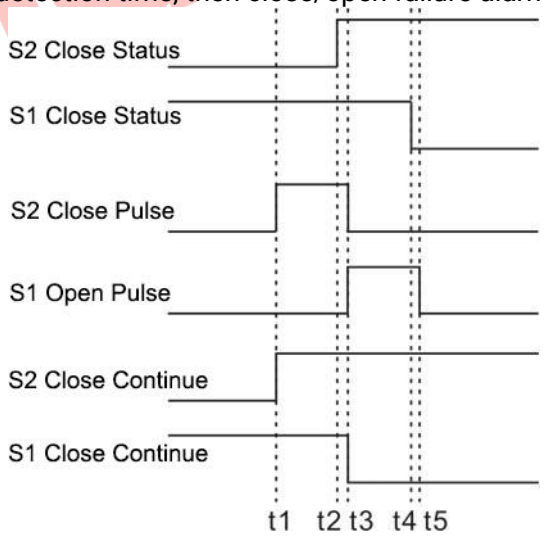



t1: S1 starts to sync. close;
t2: S1 close signal is active;
t3: execute S2 open;
t4: S2 close signal is inactive;
t5: S2 open ends;

Fig. 8 S1 Sync. Parallel Close Procedure Oscillogram

#### 13.4.1.2 S2 SYNCHRONOUS PARALLEL CLOSE

S2 is master, auto transfer auto restore, S1&S2 power voltages are normal. S1 is onload, and S2 close pulse outputs when detects that the sync signal (voltage sync, frequency sync and phase sync). Until S2 close status is detected or delay is up to sync close/open detection time, disconnect S2 close pulse output. At the same time S1 open pulse outputs; until S1 is opened or delay is over sync close/open detection time, disconnect S1 open pulse outputs. In synchronizing process if close/open time is over sync close/open detection time, then close/open failure alarm is initiated.




t1: S2 starts to sync. close;
t2: S2 close signal is active;
t3: execute S1 open;
t4: S1 close signal is inactive;
t5: S1 open ends;

Fig. 9 S2 Sync. Parallel Close Procedure Oscillogram

### 13.4.2 IN-PHASE CLOSE

**In-phaseTransfer Enable**: When this is enabled, in-phase close function is active The sync condition is phase sync.

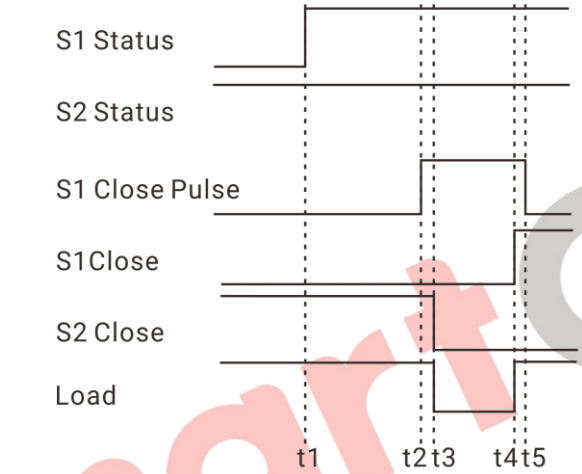
**Sync. Phase Difference**: Maximum phase difference between S1 and S2 at synchronization. Usually phase difference shall not be set too big. Otherwise, load impact will be too big at closing.

**Fail To Sync Delay**: Waiting time for sync; it shall issue sync failure alarm when it is overtime.

**Fail To Sync Action**: Warning alarm or fault alarm can be set; after sync failure, it continues waiting for sync until sync close is finished. For warning alarm, when sync is completed or it exits from sync, alarm shall be cleared; for fault alarm, it needs alarm reset key to clear the alarm.

#### 13.4.2.1 S1 IN-PHASE CLOSE

. S1 is master, auto transfer and auto restore, ATS switch is PC two-stage; S1&S2 power voltages are normal. S2 is onload, and S1 close pulse outputs when detects that the sync signal. When detects that S1 close status in close delay time, S1 close is successful, otherwise S1 recloses and still fails, disconnect S1 close pulse output and close failure alarms.

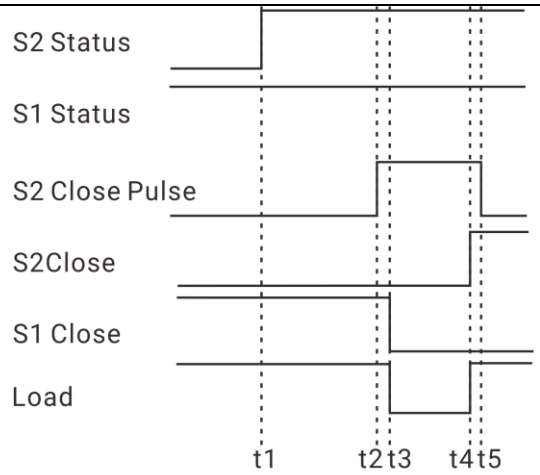



t1:S1 Nomal
t2:S1 power detection is normal, S1starts to close after in-phase sync.
t3:S2 close signal is inactive.
t4:S1 close signal is active.
t5:S1 in-phase close completes.

Fig.10 S1 In-phase Close Procedure Oscillogram

#### 13.4.2.2 S2 IN-PHASE CLOSE

S2 is master, auto transfer auto restore, ATS switch is PC two-stage; S1&S2 power voltages are normal. S1 is onload, and S2 close pulse outputs when detects that the sync signal. When detects that S2 close status in close delay time, S2 close is successful, otherwise S2 recloses and still fails, disconnect S2 close pulse output and close failure alarms.




t1:S2 Nomal
t2:S2 power detection is normal, S2starts to close after in-phase sync.
t3:S1close signal is inactive.
t4:S2 close signal is active.
t5:S2 in-phase close completes.

Fig.11 S2 In-phase Close Procedure Oscillogram

### 13.4.3 MANUAL SYNC CLOSE

When it is manual mode, and S1&S2 power are normal, if S1 is closed, press S2 II key and S2 closes synchronously. If S2 is closed, press S1 I key, and S1 closes synchronously. In the process of waiting for sync, press close key again and sync close is stopped. If sync waiting is overtime, sync failure warning alarm is initiated; but it will continue waiting to sync, until sync is completed, or cancel sync close by pressing close key.

### 13.4.4 AUTO SYNC CLOSE

When it is auto mode and backup power is normal and backup is closed, master will sync close if master power recovers.

NOTE: Controller is in auto mode, if failed to close or close inhibit occur in transferring process, corresponding switch won't execute close action, but execute other switch that can control close to supply for load. If failed to open occurs, switch won't execute action.

HAZARD: When controller is in auto mode, direct switch operation is inhibited!
when sync. parallel close is active, S1 and S2 may be in parallel. If system is S1 Mains S2 Mains, please do the locking on switch side to prevent S1 and S2 close at the same time. Otherwise, it may cause switch or lines burning or personal injury if it is serious.

# 14 ATS SUPPLY POWER

## 14.1 DC SUPPLY

Configure switch power supply to DC supply. When switch is DC supply, it is considered that switch can be transferred at any time, including the time of S1/S2 power off.

## 14.2 AC SUPPLY

If AC supply is used, ATS power is supplied by controller smartly. If there is only one voltage normal, it can ensure ATS power supply normal and make it normally transfer.

Please confirm the following parameters when AC supply is used:
14 Switch supply type is AC supply;
15 The upper and lower thresholds of AC supply voltage meets requirements;
16 ATS supply power of output port setting is phase voltage or line voltage.

For example: taking ATS power supply as phase voltage (A-N):

Set AC supply rated voltage to 220V, and set AC supply voltage lower limit to 70% rated, upper limit to 130% rated. Set configurable output 1 to "ATS power L1", and set configurable output 2 to "ATS power N".

Connect phase voltage L1 of S1 and S2 to N/C terminal 5 and N/O terminal 7 of configurable output 1, connect phase N of S1 and S2 to N/C terminal 8 and N/O terminal 10 of configurable output 2, and then connect COM of output 1 and output 2 to ATS supply power. Connecting method is as below:

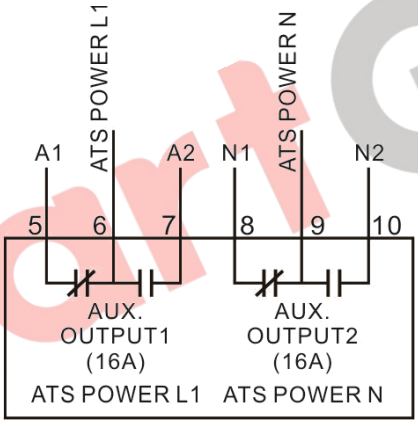



Fig. 12 ATS Power Phase Voltage Supply

When ATS power is line voltage supply, the setting method is as above. The only thing needs to do is change N phase to line voltage. Change configurable output 2 based on the setting. Reset upper and lower limits of AC supply voltage based on rated voltage. Connecting method is as below:

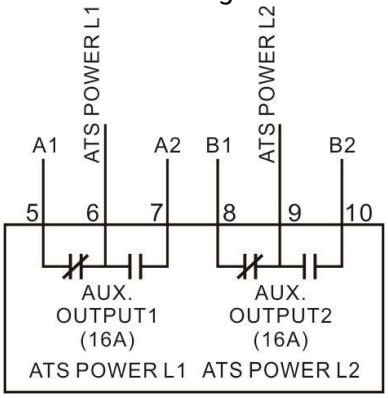



Fig. 13 ATS Power Line Voltage Supply

**NOTE 1**: N/C terminal voltage must be S1 voltage.
**NOTE 2**: Only when controller detects ATS power normal, can it issue switch close/open actions. If output port is not set for ATS power, system default is to make L1-N supply for ATS power.

# 15 NEL CONTROL

## 15.1 ILLUSTRATION

Non-essential Load is NEL for short, which refers to the load that can be unloaded first when genset power is not enough.

Controller can control 3 ways of NEL trip and the essentiality is: NEL 3>NEL 2>NEL 1.

## 15.2 AUTOMATIC OPERATION

When NEL auto trip is enabled: If genset power has exceeded NEL trip value, after trip delay NEL1 will trip for the earliest, and next is NEL2, NEL3;

When NEL auto reconnection is enabled: If genset power has fallen below the auto reconnection set value, after the auto reconnection delay NEL3 will be reconnected for the earliest, and next is NEL2, NEL1;

t1: NEL Trip Delay
t2: Reconnection Delay

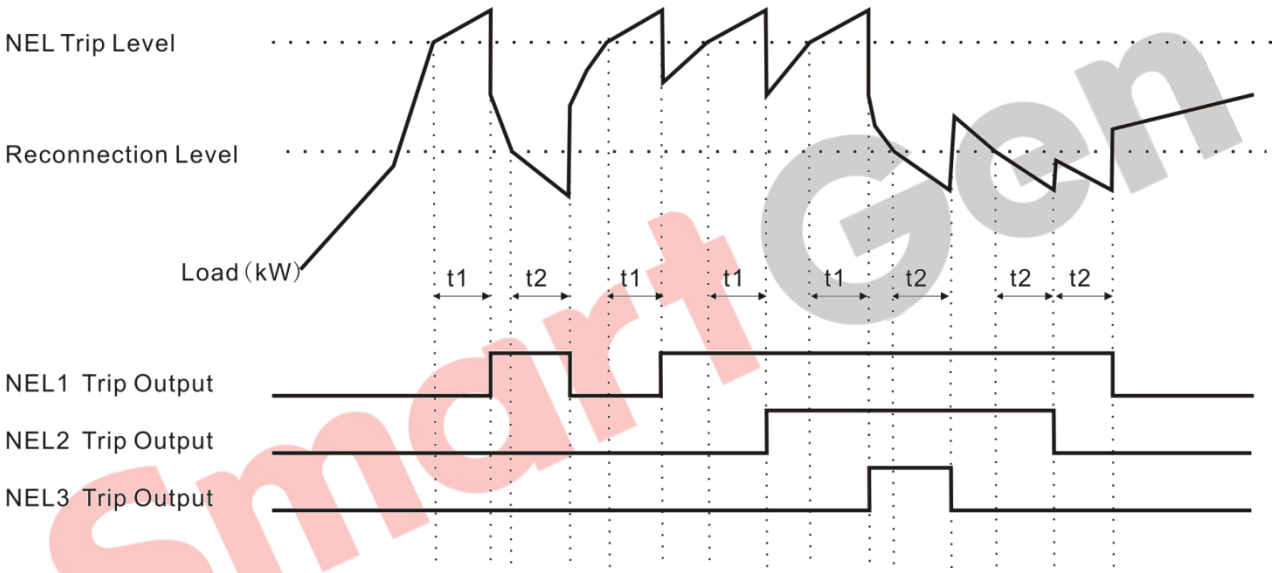



Fig. 14 NEL Control Time Sequence

## 15.3 MANUAL OPERATION

If NEL manual trip input is active (failing edge is active), NEL1 will trip without delay; If NEL manual trip input is active again, NEL2 will trip; If NEL manual trip input is active for the third time, NEL3 will trip. During this process, the controller does not detect if the genset power has exceeded the NEL trip value or not.

If NEL manual reconnection input is active (failing edge is active), NEL3 will be reconnected without delay; If NEL manual reconnection input is active again, NEL2 will reconnect; If NEL manual reconnection input is active for the third time, NEL1 will reconnect. During this process, the controller detects the genset power: if the genset power has fallen below the NEL reconnection value, then the input is active; if it doesn't, the input is deactivated.

**NOTE:** When auto trip and auto reconnection are enabled, manual trip is still active.

# 16 COMMUNICATION CONFIGURATION AND CONNECTION

## 16.1 ILLUSTRATION

HAT600R series controller has RS485 serial port, USB communication port, ETHERNET communication port. Among them RS485 and ETHERNET communication port are allowed to connect the local area network openly. They both use Modbus protocol via PC or system software of data collecting, which provides a simple and practical dual power switching management to factories, telecom, industrial and civil buildings, which achieves “remote control, remote measuring, remote communication” functions.

More information of Communication Protocol, refer to “HAT600R Communication Protocol”.

**NOTE**: ETHERNET communication is only applicable for HAT600RBI and HAT600RS.

## 16.2 RS485 COMMUNICATION PORT

Communication Protocol: Modbus-RTU

**Communication Parameters**

| | |
|---|---|
| Module address | 1 (range: 1-254) |
| Baud rate | 9600 bps(2400/4800/9600/19200bps) |
| Data bit | 8bit |
| Parity bit | None (None, Odd Parity, Even Parity) |
| Stop bit | 2bit (1 bit or 2-bits) |

## 16.3 USB COMMUNICATION PORT

D form USB communication port can be used to connect PC test software to configure parameters and at the same time it can be used to module software upgrade.

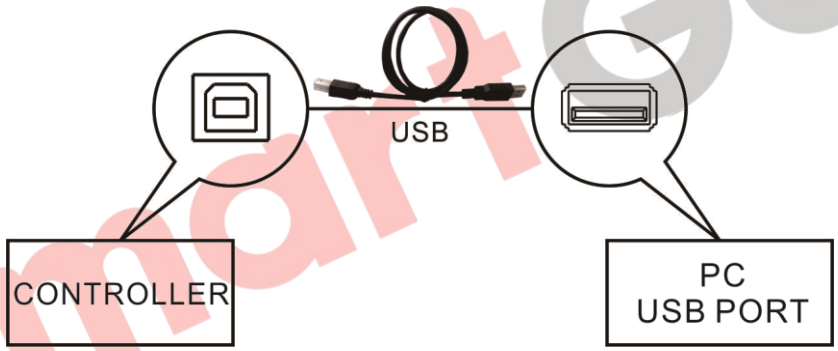



Fig. 15 USB Connection

## 16.4 ETHERNET COMMUNICATION PORT

Communication protocol: Modbus TCP/IP

Self-adaptable 10/100Mbps working mode, not supportive of autopolarity inversion function. Users need to use direct connecting wire to connect with converter or router, use cross wire to connect with terminal device (e.g. PC). If the device connecting with controller has autopolarity inversion function, then users can use any wire to connect with the device.

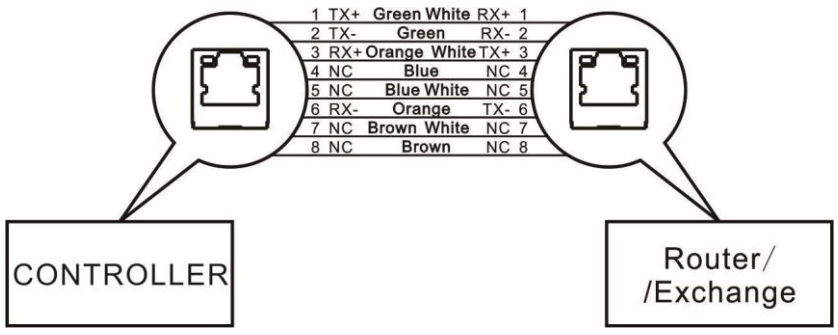



Fig. 16 Direct Connection Between Controller and Router

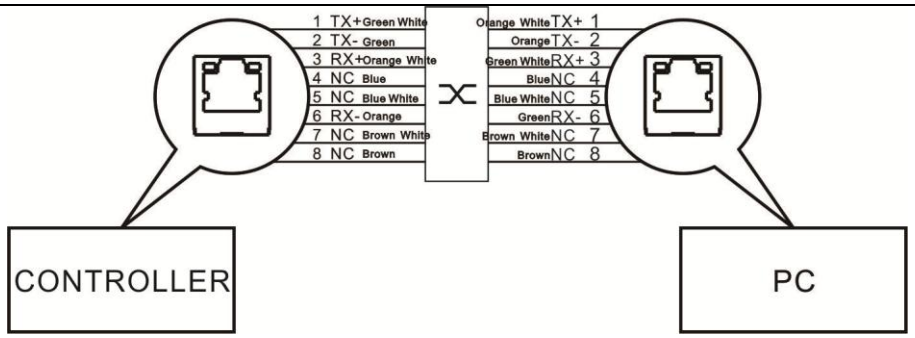



Fig. 17 Cross Connection Between Controller and PC

**NOTE**: Generally direct wiring is enough to connect controller and PC.

## 17 TERMINAL DESCRIPTION

### 17.1 CONTROLLER TERMINAL DESCRIPTION

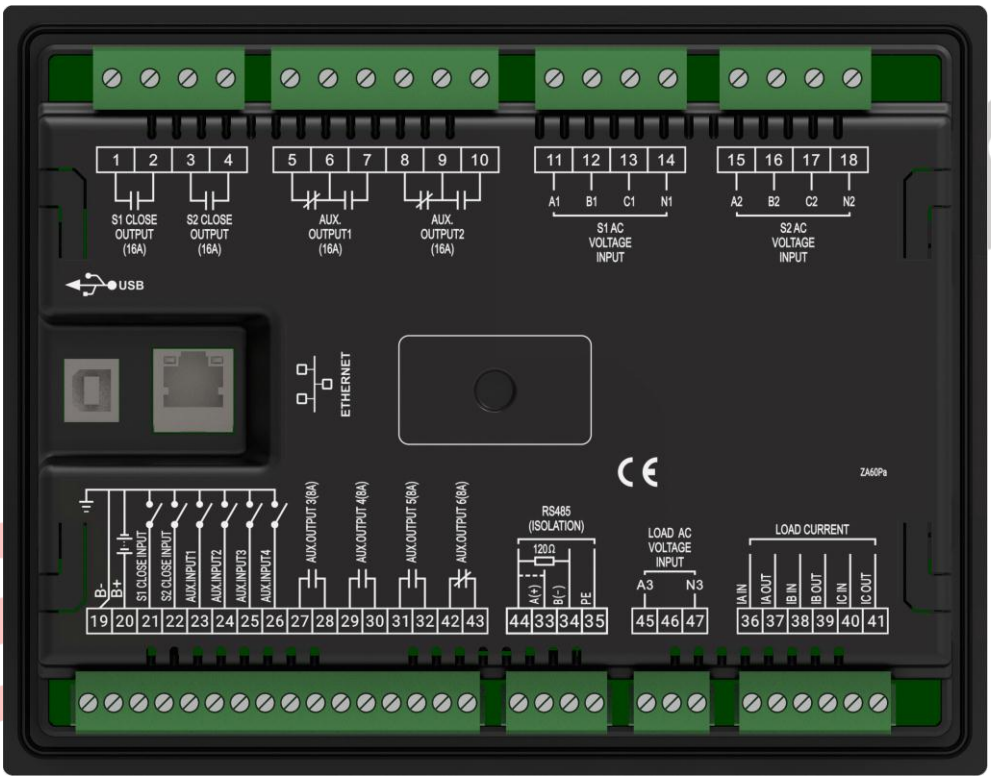



Fig. 18 Controller Back Panel

Table 23 Port Function Description

| Pin | Items | Description | | Notes |
|---|---|---|---|---|
| 1 | S1 close output | Volt-free relay N/O output | | 250VAC 16A (capacity) |
| 2 | | | | |
| 3 | S2 close output | Volt-free relay N/O output | | 250VAC16A (capacity) |
| 4 | | | | |
| 5 | Aux. output 1 | N/C | Default: ATS power of L1 output. | Volt-free relay contact output: capacity 250VAC16A |
| 6 | | Common | | |
| 7 | | N/O | | |
| 8 | Aux. output 2 | N/C | Default: ATS power of N output. | Volt-free relay contact output: capacity 250VAC16A |
| 9 | | Common | | |
| 10 | | N/O | | |
| 11 | A1 | S1 AC 3-phase 4 wire voltage input | | For single phase, only connect A1, N1 |
| 12 | B1 | | | |

| Pin | Items | Description | Notes |
|---|---|---|---|
| 13 | C1 | | |
| 14 | N1 | | |
| 15 | A2 | S2 AC 3-phase 4 wire voltage input | For single phase, only connect A2, N2 |
| 16 | B2 | | |
| 17 | C2 | | |
| 18 | N2 | | |
| 19 | B- | Connects genset start battery negative; | Module GND connected terminal |
| 20 | B+ | Connects genset start battery positive when genset is started; | DC positive input (8-35)V, controller power |
| 21 | S1 close input | Detection of S1 switch closing state, voltage free contact input | GND connected is active; |
| 22 | S2 close input | Detection of S2 switch closing state, voltage free contact input | GND connected is active; |
| 23 | Aux. input 1 | User defined | Default: Forced Open<br>GND connected is active; |
| 24 | Aux. input 2 | | Default: Breaker Trip Input<br>GND connected is active; |
| 25 | Aux. input 3 | | Default: Not Used<br>GND connected is active; |
| 26 | Aux. input 4 | | Default: Not Used<br>GND connected is active; |
| 27 | Aux. output 3 | Voltage free relay N/O output | Default: S1 open control<br>Capacity 8A 250VAC |
| 28 | | | |
| 29 | Aux. output 4 | Voltage free relay N/O output | Default: S2 open control<br>Capacity 8A 250VAC |
| 30 | | | |
| 31 | Aux. output 5 | Voltage free relay N/O output | Default: self defined combination output 1; Capacity 8A 250VAC |
| 32 | | | |
| 42 | Aux. output 6 | Voltage free relay N/C output | Default: genset start output<br>Capacity 8A 250VAC |
| 43 | | | |
| 36 | IA Input | Input of CT Secondary phase A current | Rated current 5A<br>Only suitable for HAT600RI/HAT600RBI/HAT600RS |
| 37 | IA Output | | |
| 38 | IB Input | Input of CT Secondary phase B current | |
| 39 | IB Output | | |
| 40 | IC Input | Input of CT Secondary phase C current | |
| 41 | IC Output | | |
| 44 | 120Ω Resistor | Match resistor for RS485 resistance | Users need to connect this terminal with terminal 33 based on the on-site situation to connect this 120 Ω resistor into the controller. |
| 33 | RS485A + | RS485 communication port | |
| 34 | RS485 B- | | |
| 35 | PE | GND Connected terminal for communication port | |
| 45 | A3 | Voltage input on load end (50VAC-360VAC) | When load end wiring is being done, parameter "Load Volt. Monitor" is enabled; controller default is disabled; |
| 47 | N3 | | |
| USB | USB | D form USB communication port | Able to connect PC to configure parameters and software upgrade; |
| ETHERNET | Ethernet port | Used for communication | Only suitable for HAT600RBI/HAT600RS; |

## 17.2 CONTROLLER POWER SUPPLY DESCRIPTION

### 17.2.1 DC SUPPLY

HAT600R series controller are all DC supply fitted, with supply voltage range (8-35)VDC.

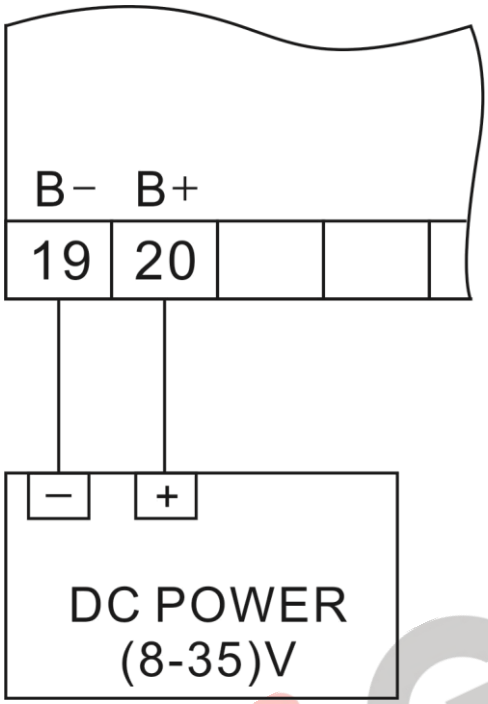



Fig. 19 DC Supply

### 17.2.2 AC SUPPLY

HAT600RB/HAT600RBI/HAT600RS controllers are AC supply fitted. Controllers are supplied by the AC sampling terminals of the two circuits.

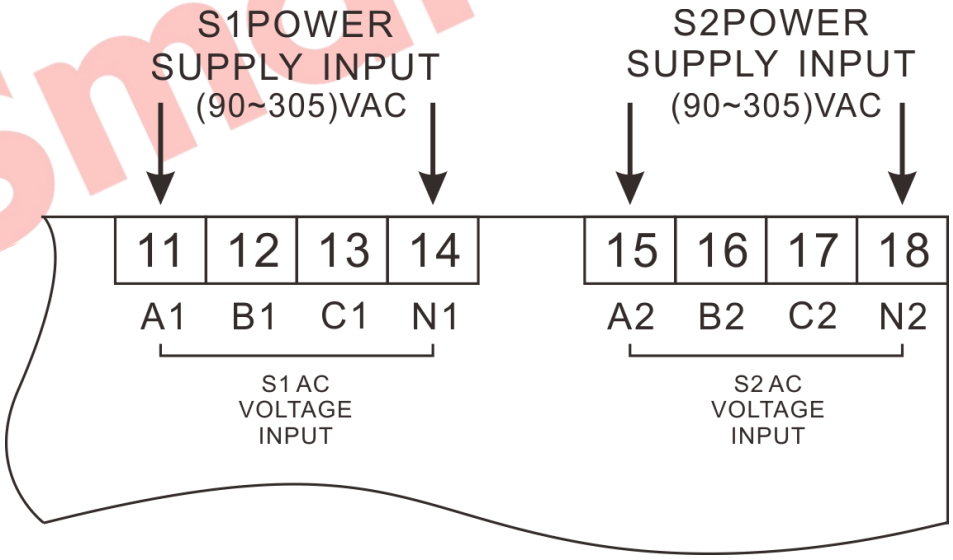



Fig. 20 AC Supply

### 17.3 RS485 CONNECTION DESCRIPTION

RS485 and Adapter connection is as below:

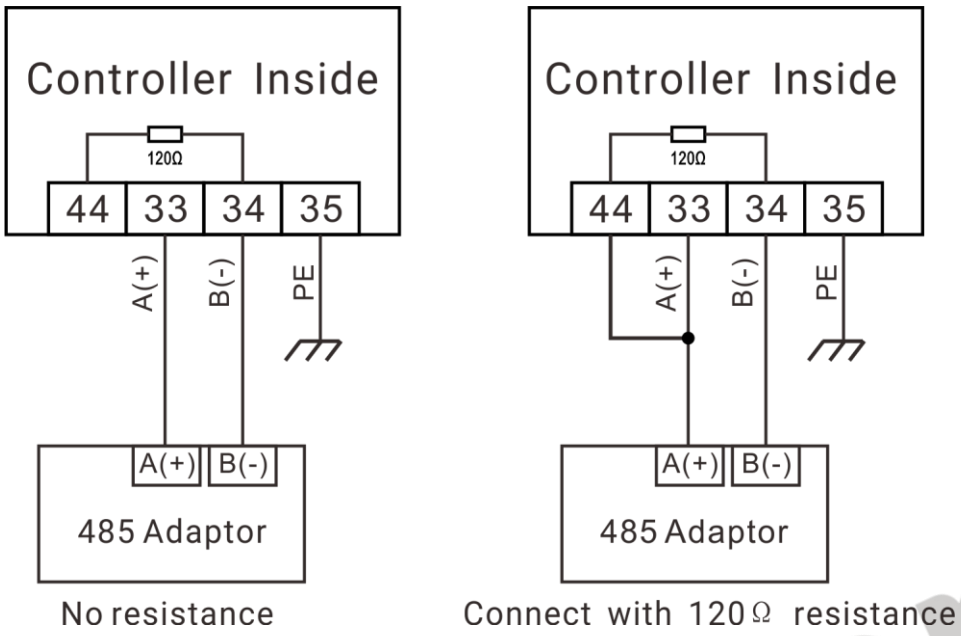



Fig. 21 RS485 Connection

## 18 TYPICAL APPLICATION WIRING DIAGRAM

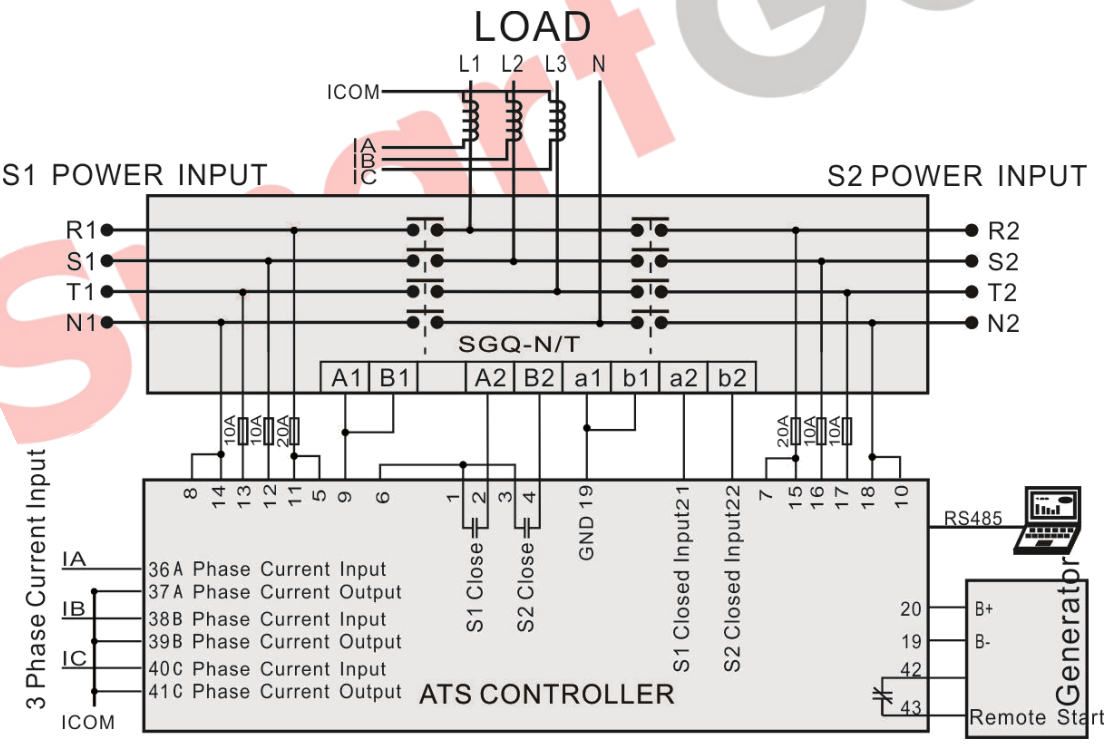



Fig. 22 SGQ-N/T Application Diagram

Table 23 Related Settings

| Part of Parameter Settings | |
|---|---|
| Switch Type Setting | PC two-stage |
| Aux. Output 1 | ATS Power L |
| Aux. Output 2 | ATS Power N |
| Aux. Output 6 | Genset Start Output |

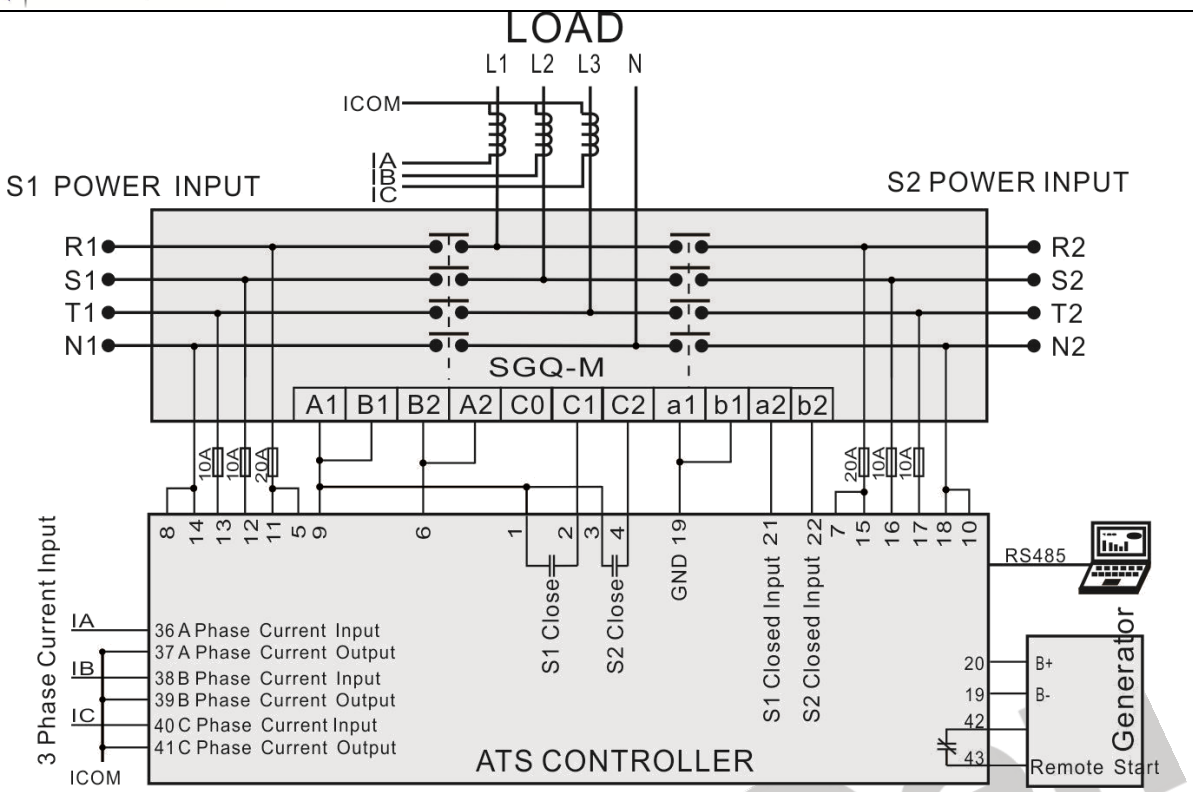



Fig. 23 SGQ-M Application Diagram

Table 24 Related Settings

| Part of Parameter Settings | |
|---|---|
| Switch Type Setting | PC two-stage |
| Aux. Output 1 | ATS Power L |
| Aux. Output 2 | ATS Power N |
| Aux. Output 6 | Genset Start Output |

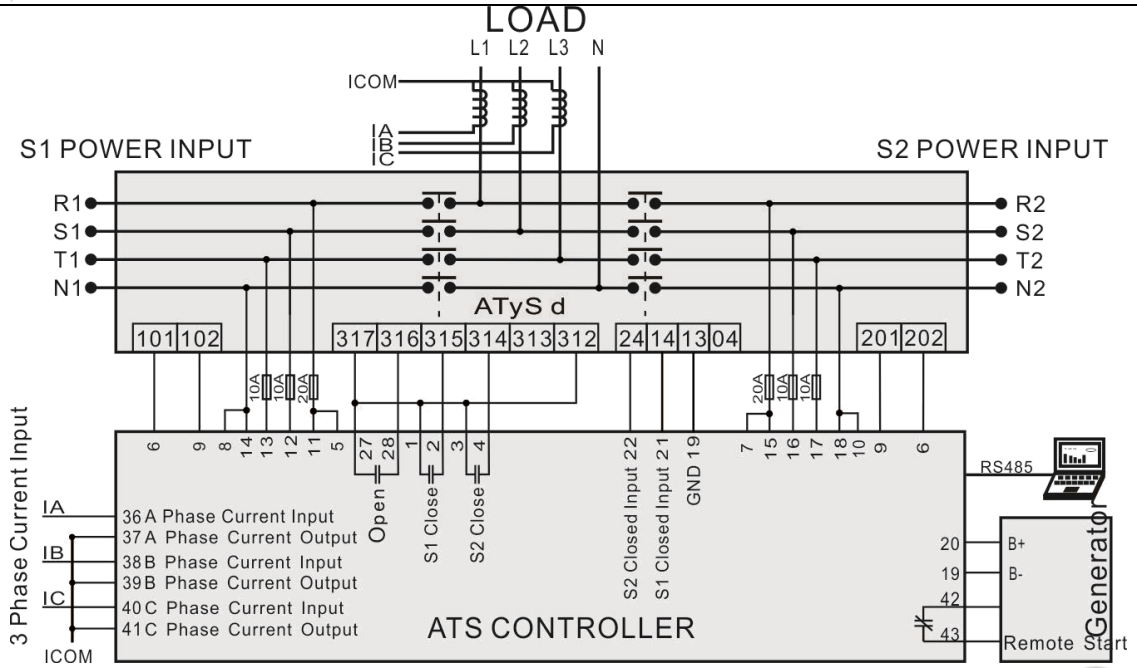



Fig. 24 AtyS d Application Diagram

Table 25 Related Settings

| Part of Parameter Settings | |
|---|---|
| Switch Type Setting | PC three-stage |
| Aux. Output 1 | ATS Power L |
| Aux. Output 2 | ATS Power N |
| Aux. Output 3 | S1 Open Output |
| Aux. Output 6 | Genset Start Output |

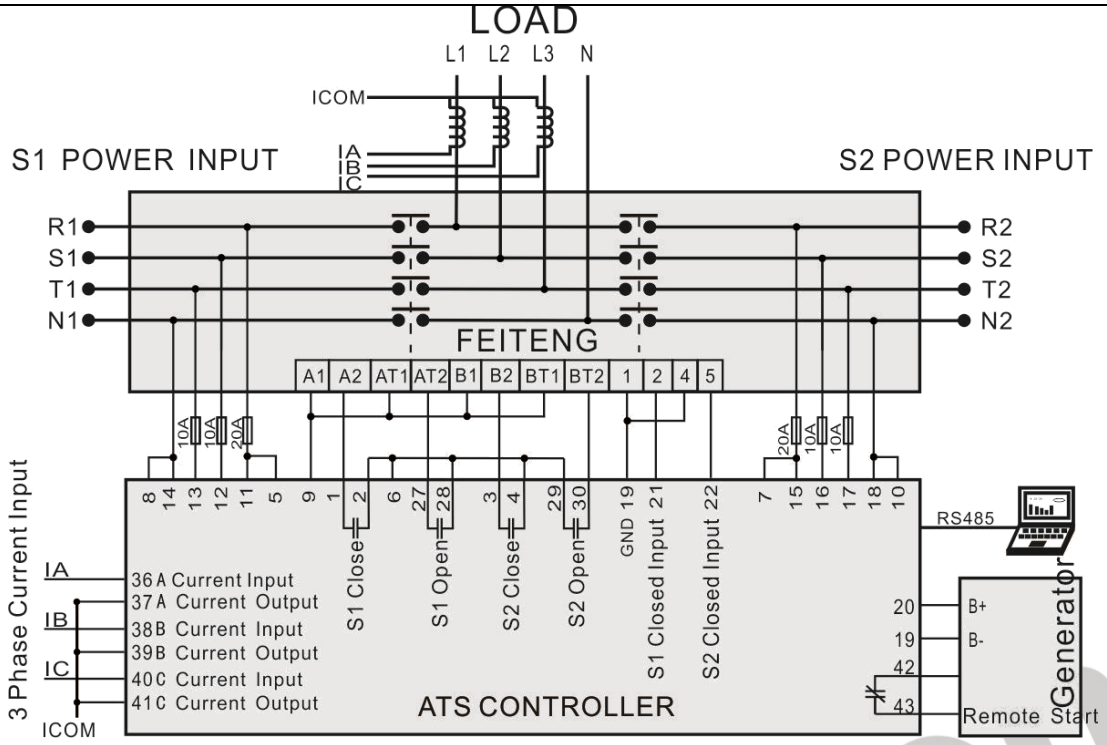



Fig. 25 Feiteng Application Diagram

Table 26 Related Settings

| Part of Parameter Settings | |
|---|---|
| Switch Type Setting | CB Class/CC Class |
| Aux. Output 1 | ATS Power L |
| Aux. Output 2 | ATS Power N |
| Aux. Output 3 | S1 Open Output |
| Aux. Output 4 | S2 Open Output |
| Aux. Output 6 | Genset Start Output |

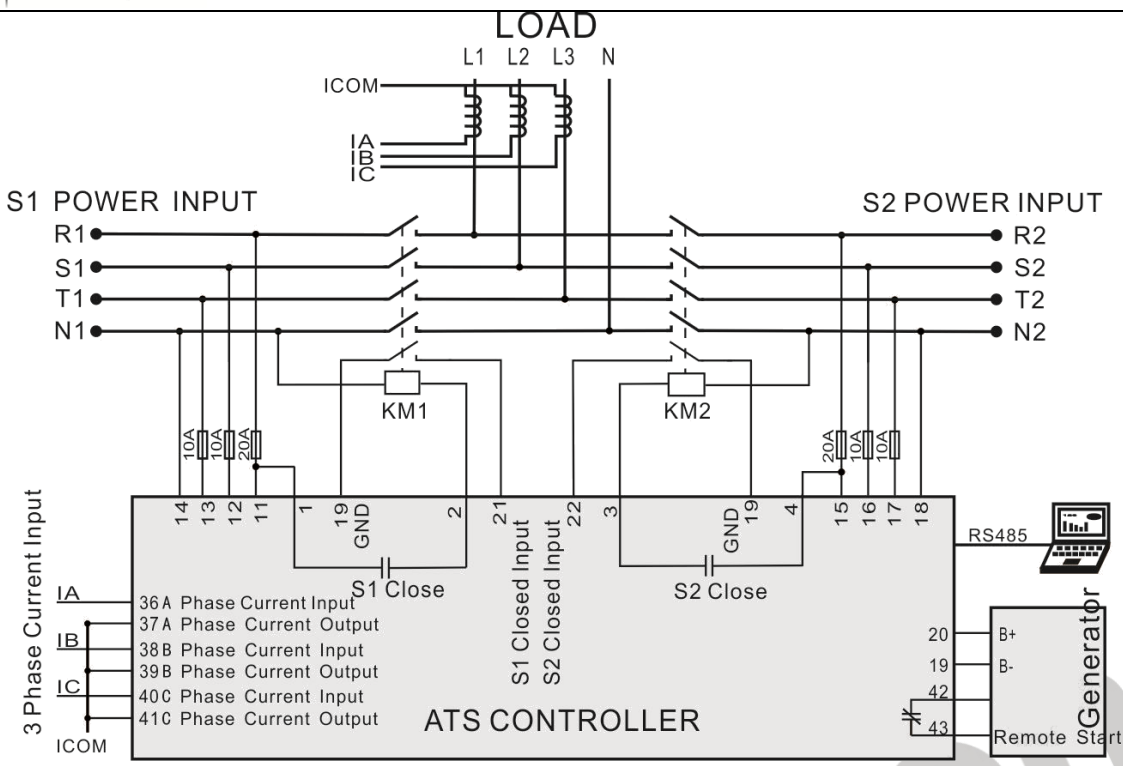



Fig. 27 Contactor Application Diagram

Table 27 Related Settings

| Part of Parameter Settings | |
|---|---|
| Switch Type Setting | CB Class/CC Class |
| Aux. Output 6 | Genset Start Output |
| Close Continue Output Enable | Enable |

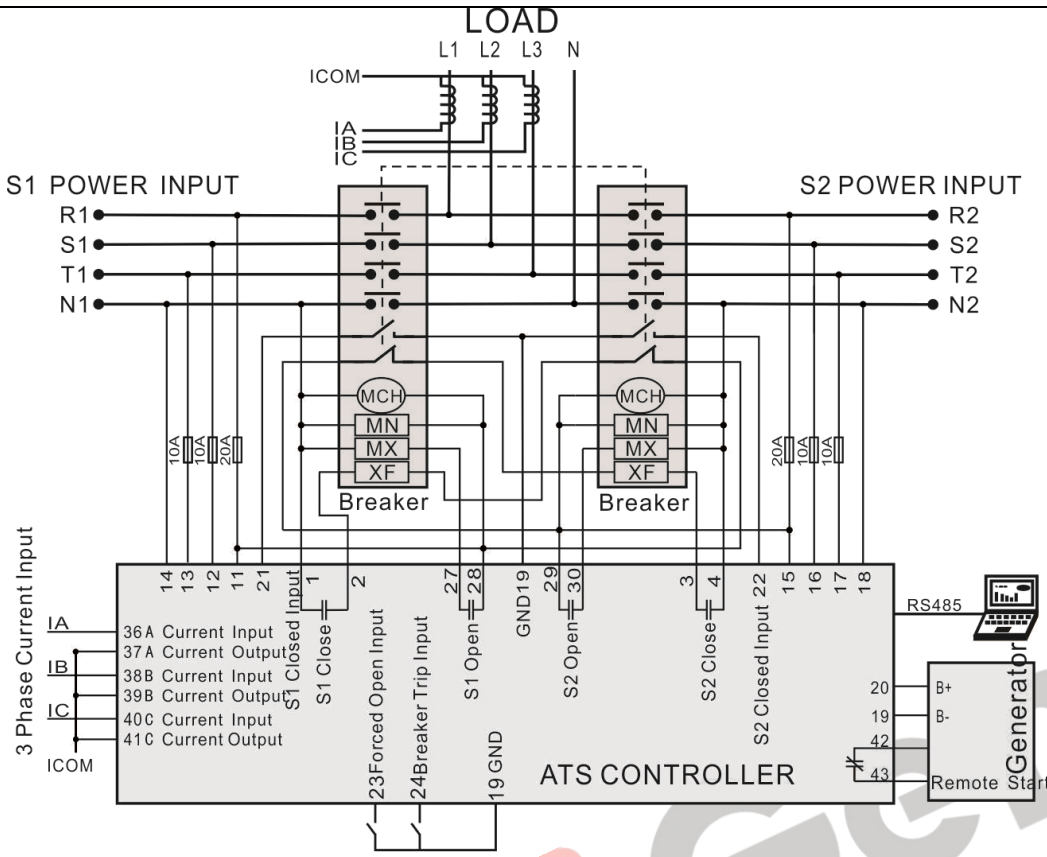



Fig. 27 Breaker Application Diagram

Table 28 Related Settings

MCH: Energy-save Motor; MN: Undervolt Trip; MX: Open Coil; XF: Close Coil;

| Part of Parameter Settings | |
|---|---|
| Switch Type Setting | CB Class/CC Class |
| Aux. Output 1 | Forced Open Input |
| Aux. Output 2 | Breaker Trip Input |
| Aux. Output 3 | S1 Open Output |
| Aux. Output 4 | S2 Open Output |
| Aux. Output 6 | Genset Start Output |

**NOTE 1**: Above are HAT600R series function application diagrams, among which HAT600R, HAT600RB are not current sampling input, please neglect the current part of the diagrams.

**NOTE 2**: Aux. Output 6 default setting is Genset Start Output (N/O), Aux. Output 6 only has N/C contact; when controller is power off, it can also start genset with N/C contact; If controller uses DC supply, Genset Start Output can also be changed to other N/O configurable output.

## 19 INSTALLATION

The controller is panel installation designed and needs to fix by clips.

Unit: mm

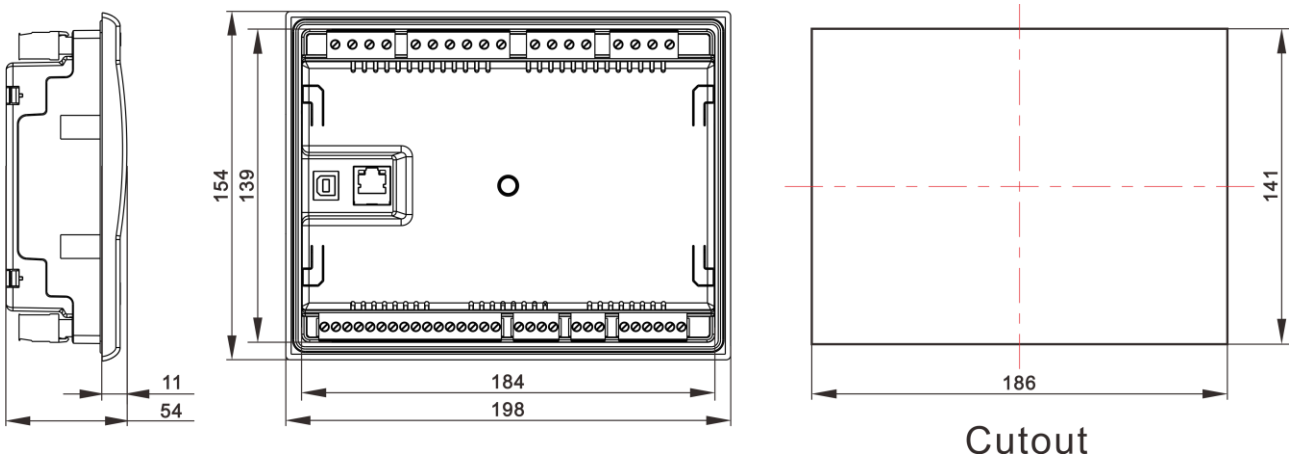



Fig. 28 Case Dimensions and Cutout

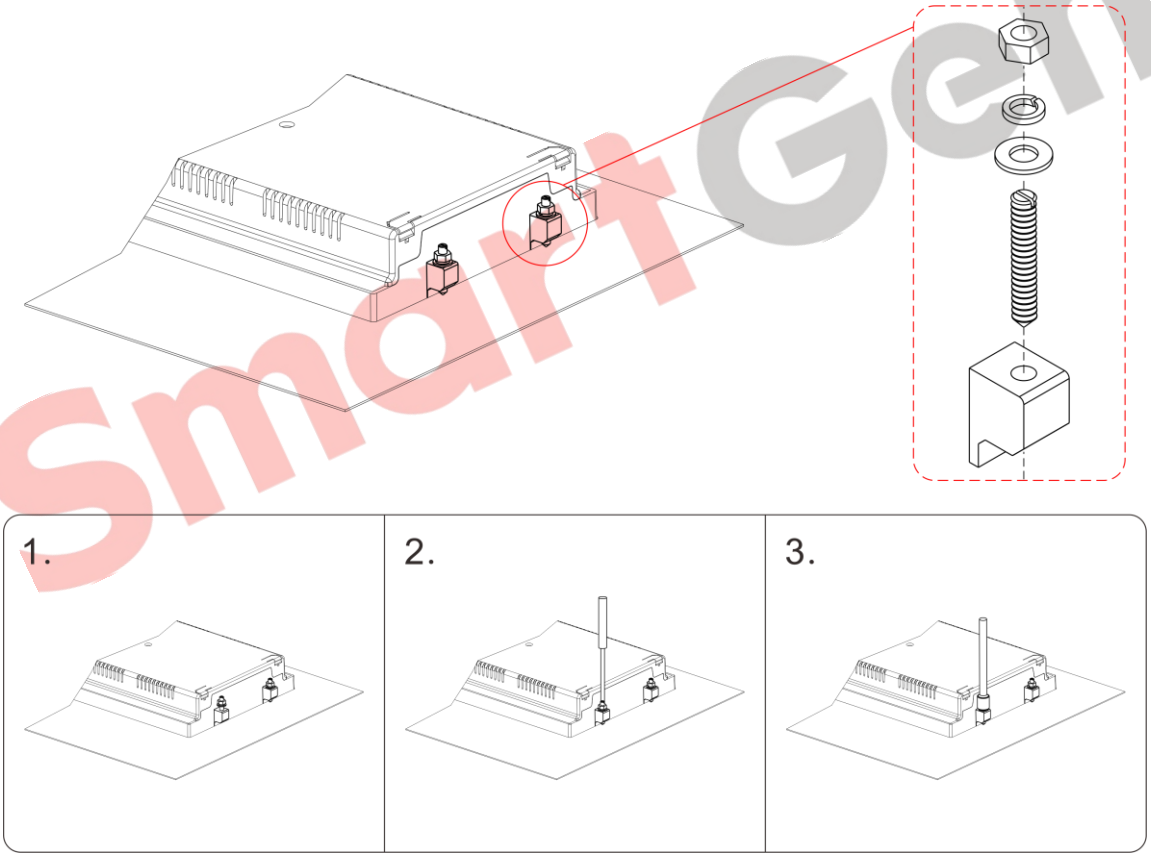



Fig. 29 Clip Installation Illustration

Installation Steps:
Step 1: Install the four clip parts in order, and put them into the grooves on the controller front panel in order;
Step 2: Tighten the four screws by straight screwer;
Step 3: Tighten the four hex nuts by M4 tool in order.

**NOTES:**
CAUTION: Risk of electric shock. Please cut off the power of the controller before maintenance.
WARNING: Risk of electric shock. Do not remove the rear shell of the controller. There are no parts inside the controller for maintenance.
WARNING: When there is current in the primary circuit of the CT, the secondary circuit of the CT is not allowed to open.

## 20 FAULT FINDING

Table 29 Fault Finding

| Fault Symptom | Possible Remedy |
|---|---|
| Controller no response | Check DC supply voltage;<br>Check DC fuse;<br>Check AC power; |
| RS485 communication failure | Check whether the RS485 is wrong connected between negative and positive.<br>Check whether the RS485 adapter is abnormal.<br>Check whether the parameter settings in the module addresses are incorrect.<br>If the above methods are not applicable, put 120Ω resistor inside the controller connected between RS485 and AB wire; |
| ETHERNET communication failure | Check network communication is enabled or not;<br>Check whether controller IP address, Gateway etc. are correctly set;<br>Check whether network wires are correctly connected; |
| Programmable output error | Check programmable output connections, pay attention to Normally opened and closed;<br>Check the output parameters settings and output types; |
| Programmable input abnormal | Check whether the input ports are GND connected when they are active; Ensure they are hung up when they are inactive; (**NOTE**: The input will be possibly destroyed when connected with over high voltage.)<br>Check the input function settings and input active types in the parameter settings; |
| ATS transfer abnormal | Check ATS;<br>Check the connection wire between controller and switch;<br>Check whether switch type setting is in accordance with switch;<br>Check ATS power settings and connection wires; |
| Genset start control abnormal | Check system type settings;<br>Check output function settings and output types;<br>Check start/stop function settings of all items. |